SAFETY DATA SHEET

Date of issue/Date of revision 4 April 2024

Version2.02

Section 1. Identification

Product code	: 00427112
Product name	: SIGMADUR 520 BASE RAL 1004
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	 Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

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Signal word	: Danger
Hazard pictograms	
GHS label elements	
	aquatic environment: 57.1%
	toxicity: 65.2% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the
	toxicity: 62.5% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal
	AQUATIC TOXICITY (ACUTE) - Category 3 AQUATIC TOXICITY (CHRONIC) - Category 3
	irritation) - Category 3
	CARCINOGENICITY - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	EYE IRRITATION - Category 2A
	SKIN IRRITATION - Category 2
substance or mixture	ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4
Classification of the	: FLAMMABLE LIQUIDS - Category 3



Product code 00427112

Product name SIGMADUR 520 BASE RAL 1004

Section 2. Hazards identification

Hazard statements Precautionary statements	:	Flammable liquid and vapor. May be harmful in contact with skin. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause cancer. Harmful to aquatic life with long lasting effects.
		Obtain an arial instructions, before uses. Do not be wells until all set it to set the
Prevention	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.
Response	:	IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	:	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry	:	Not available.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	CAS number	Chemical formula	%
Talc , not containing asbestiform fibres	14807-96-6	3Mg-O.4Si-O2. H2-O	≥10 - ≤25
xylene	1330-20-7	C8-H10	≥10 - ≤25
Solvent naphtha (petroleum), light aromatic	64742-95-6	C36H48	≤8.9
1,2,4-trimethylbenzene	95-63-6	C9-H12	≤5
ethylbenzene	100-41-4	C8-H10	≤5
2-methoxy-1-methylethyl acetate	108-65-6	C6-H12-O3	≤5
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	220926-97-6	CHON	≤1.4
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	41556-26-7	C30H56N2O4	<1
cumene	98-82-8	C9-H12	≤0.3
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	82919-37-7	C21H39NO4	≤0.3

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Product name SIGMADUR 520 BASE RAL 1004

Section 3. Composition/information on ingredients

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. 		
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. 		
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.		
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. 		

Most important symptoms/effects, acute and delayed

wost important symptoms/e	<u>sis, acute and delayed</u>			
Potential acute health effect				
Eye contact	Causes serious eye irritation.			
Inhalation	Harmful if inhaled. May cause respiratory irritation.			
Skin contact	May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.			
Ingestion	No known significant effects or critical hazards.			
Over-exposure signs/symp	<u>ns</u>			
Eye contact	Adverse symptoms may include the following: pain or irritation watering redness			
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing			
Skin contact	Adverse symptoms may include the following: irritation redness dryness cracking			
Ingestion	No specific data.			
Indication of immediate medical attention and special treatment needed, if necessary				
Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours			
Specific treatments	No specific treatment.			
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training. If is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	it		

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill
 Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling		
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Ingredient name	Exposure limits
Alc , not containing asbestiform fibres	Ministry of Health (Viet Nam, 6/2019). TWA: 3 mg/m ³ 8 hours. Form: inhalable dust TWA: 1 mg/m ³ 8 hours. Form: respirable dust TWA: 2 mg/m ³ 8 hours. Form: total dust concentration
xylene	Ministry of Health (Viet Nam, 6/2019).

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Section 8. Exposure controls/personal protection

-	•	
		[xylene] STEL: 300 mg/m³ 15 minutes. TWA: 100 mg/m³ 8 hours.
1,2,4-trimethylbenzene		ACGIH TLV (United States, 1/2023). TWA: 10 ppm 8 hours.
ethylbenzene		ACGIH TLV (United States, 1/2023). Ototoxicant.
12-hydroxyoctadecanoic acio 1,3-benzenedimethanamine		TWA: 20 ppm 8 hours. ACGIH TLV (United States). TWA: 10 mg/m ³ Form: Inhalable particle TWA: 3 mg/m ³ , (inhalable dust) Form: Respirable particle
cumene		Ministry of Health (Viet Nam, 6/2019). STEL: 100 mg/m ³ 15 minutes. TWA: 80 mg/m ³ 8 hours.
Recommended monitoring procedures		opropriate monitoring standards. Reference to r methods for the determination of hazardous
Appropriate engineering controls	ventilation or other engineering of contaminants below any recomm	on. Use process enclosures, local exhaust controls to keep worker exposure to airborne nended or statutory limits. The engineering controls dust concentrations below any lower explosive ilation equipment.
Environmental exposure controls	they comply with the requirement cases, fume scrubbers, filters or	ork process equipment should be checked to ensure the of environmental protection legislation. In some rengineering modifications to the process reduce emissions to acceptable levels.
Individual protection measured	res	
Hygiene measures	eating, smoking and using the la Appropriate techniques should b	thoroughly after handling chemical products, before watory and at the end of the working period. be used to remove potentially contaminated clothing. Fore reusing. Ensure that eyewash stations and workstation location.
Eye/face protection	: Chemical splash goggles.	
Skin protection		
Hand protection	be worn at all times when handli this is necessary. Considering the check during use that the gloves should be noted that the time to different for different glove manual	gloves complying with an approved standard should ng chemical products if a risk assessment indicates he parameters specified by the glove manufacturer, a are still retaining their protective properties. It breakthrough for any glove material may be ifacturers. In the case of mixtures, consisting of on time of the gloves cannot be accurately
Gloves	: For prolonged or repeated hand	ling, use the following type of gloves:
	May be used: Chloroprene, nitrile Recommended: butyl rubber, po	

Section 8 Exposure controls/personal protection

Section 8. Exposure controls/personal protection			
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.		
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. 		
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.		

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	1	Liquid.
Color	1	Yellow.
Odor	1	Aromatic. [Strong]
Odor threshold	1	Not available.
рН	1	Not applicable.
Melting point	1	Not available.
Boiling point	1	>37.78°C (>100°F)
Flash point	1	Closed cup: 34°C (93.2°F)
Evaporation rate	1	Not available.
Flammability (solid, gas)	1	Not available.
Lower and upper explosive (flammable) limits	:	Greatest known range: Lower: 1.4% Upper: 7.6% (Solvent naphtha (petroleum), light aromatic)
Vapor pressure	1	Not available.
Vapor density	1	Not available.
Relative density	1	1.21
Solubility(ies)		Media Result
coldsmy(loo)		cold water Not soluble
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature		N Left second the L L L
Auto ignition temperature	1	Not available.
Decomposition temperature		Not available.
	:	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingred	dients
Chemical stability	: The product is stable.	
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occ	cur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.	ı
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reaction oxidizing agents, strong alkalis, strong acids.	ns:
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides	

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapor	Rat	30 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	LC50 Inhalation Dusts and mists	Rat	3.56 mg/l	4 hours
-	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	LD50 Oral	Rat	3.125 g/kg	-
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	2260 mg/kg	-
methyl	LD50 Oral	Rat	3.125 g/kg	-
1,2,2,6,6-pentamethyl- 4-piperidyl sebacate				

Conclusion/Summary Irritation/Corrosion

There are no data available on the mixture itself.

Section 11. Toxicological information

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Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary	·		•	·	·
Skin	: There are no data avail	able on the mix	xture itself.		
Eyes	: There are no data avail	able on the mix	xture itself.		
Respiratory	: There are no data avail	able on the mix	xture itself.		
Sensitization					
Skin	: There are no data available on the mixture itself.				
Respiratory	: There are no data available on the mixture itself.				
<u>Mutagenicity</u>					
Conclusion/Summary	: There are no data avail	able on the mix	xture itself.		
Carcinogenicity					
Conclusion/Summary	: There are no data avail	able on the mix	xture itself.		
Reproductive toxicity					
Conclusion/Summary	: There are no data avail	able on the mix	xture itself.		
Teratogenicity					
Conclusion/Summary	: There are no data avail	able on the mix	xture itself.		

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
cumene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 2 Category 2	- inhalation	hearing organs lungs
cumene	Category 2	-	-

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

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Section 11. Toxicological information

Information on the likely routes of exposure	: Not available.
Potential acute health effect	t <u>s</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the pl	ysical, chemical and toxicological characteristics
Evo contact	: Adverse symptoms may include the following:

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure **Potential immediate** : There are no data available on the mixture itself. effects **Potential delayed effects** : There are no data available on the mixture itself. Long term exposure **Potential immediate** : There are no data available on the mixture itself. effects **Potential delayed effects** : There are no data available on the mixture itself. Potential chronic health effects General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Numerical measures of toxicity

Acute toxicity estimates

Reproductive toxicity

Mutagenicity

Route	ATE value
Øral	10467.73 mg/kg
Dermal	2830.99 mg/kg
Inhalation (vapors)	16.62 mg/l
Inhalation (dusts and mists)	2 mg/l

: No known significant effects or critical hazards.

: No known significant effects or critical hazards.

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Section 11. Toxicological information ż

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours -
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata (microalgae)	72 hours
,	Acute EC50 >100 mg/l	Daphnia - <i>Daphnia magna</i> (Water flea)	48 hours
	Acute LC50 >100 mg/l	Fish - Oncorhynchus mykiss (rainbow trout)	96 hours
	Chronic NOEC 100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Chronic NOEC ≥50 mg/l	Daphnia - <i>Daphnia magna</i> <i>(Water flea)</i>	21 days

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene 2-methoxy-1-methylethyl acetate 12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	- OECD 301D Ready Biodegradability - Closed Bottle Test	83 % - Rea	ıdily - 10 days ıdily - 28 days eadily - 29 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	gradability
vylene ethylbenzene 2-methoxy-1-methylethyl acetate	- -		-		Readily Readily Readily	, Y

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
ethylbenzene	3.6	79.43	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	>6	-	High
cumene	3.55	35.48	Low

Mobility in soil

Soil/water	partition
coefficient	(K _{oc})

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and
	sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

Product code	00427112	Date of issue 4 April 2024	Version 2.02
Product name	SIGMADUR 520 BASE RAL 1004		
Section 1	14. Transport information	n	
UN	: This class 3 viscous liquid is not s 2.3.2.5.1.	subject to regulation in packagings up to 45	i0 L according to
IMDG	: This class 3 viscous liquid is not s 2.3.2.5.	subject to regulation in packagings up to 45	0 L according to
IATA	: None identified.		
Special preca		ser's premises: always transport in closed Ensure that persons transporting the produ lent or spillage.	

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes
benzene	Category 1	
toluene	Category 2	
xylene	Category 2	
4-chloro-2-nitroaniline	Category 2	
chromium	Category 2	
1,4-dioxane	Category 2	
chloromethane	Category 2	
Formaldehyde, solution	Category 2	
ethylene oxide	Category 2	

Toxic classification (TCVN : 4

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

History

Date of issue/Date of revision	: 4 April 2024
Date of previous issue	: 12/15/2023
Version	: 2.02
Prepared by	: EHS

Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate	
	BCF = Bioconcentration Factor	
	GHS = Globally Harmonized System of Classification and Labelling of Chemica	
	IATA = International Air Transport Association	
	IBC = Intermediate Bulk Container	
	IMDG = International Maritime Dangerous Goods	
	LogPow = logarithm of the octanol/water partition coefficient	
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations	
Defense		
References	: Not available.	

V Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.