SAFETY DATA SHEET



Date of issue

16 April 2024

Version 5.03

Section 1. Product and company identification

Product name : AMERCOAT 68HS RESIN

Product code : 00348484
Other means of identification : Not available.

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Coating. Paints. Painting-related materials.

Uses advised against	Reason	
Not applicable.		

Supplier's details:

Supplier : PPG Industries Colombia Ltda

Calle 51 # 40-13 Municipio de Itagüí Antioquia, Colombia (57) (4) 3787400 (Porteria)

Email address: : HazComLatam@ppg.com

Emergency telephone number

Colombia: 01 8000 916012 (CISPROQUIM)

+ 571 288 6012 (CISPROQUIM) Ecuador: 1800-59-3005 (CISPROQUIM) Peru: 080-050-847 (CISPROQUIM)

Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5

ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3

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Section 2. Hazards identification

Target organs

: Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow, central nervous system (CNS).

Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, peripheral nervous system, upper respiratory tract, immune system, skin, eye, lens or cornea.

Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity:

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 59%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 46.3%

GHS label elements

Hazard pictograms







Signal word **Hazard statements**

: Danger

: Flammable liquid and vapor. May be harmful if swallowed.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Harmful if inhaled.

May cause drowsiness or dizziness.

May cause cancer.

Causes damage to organs through prolonged or repeated exposure.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage

Disposal

- Store in a well-ventilated place. Keep container tightly closed. Keep cool.
- : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of : Not available.
identification

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
vystalline silica, respirable powder (<10 microns)	20 - <30	14808-60-7
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15 - <20	1675-54-3
Epoxy Resin (700 <mw<=1100)< td=""><td>10 - <12.5</td><td>25036-25-3</td></mw<=1100)<>	10 - <12.5	25036-25-3
4-methylpentan-2-one	10 - <12.5	108-10-1
heptan-2-one	10 - <12.5	110-43-0
xylene	3 - <5	1330-20-7
Solvent naphtha (petroleum), light aromatic	3 - <5	64742-95-6
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-	3 - <5	68413-24-1
2,3-epoxypropane		
tetraethyl silicate	2 - <3	78-10-4
1,2,4-trimethylbenzene	1 - <2	95-63-6
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	1 - <2	2530-83-8
ethylbenzene	0.5 - <1	100-41-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large specific treatments : quantities have been ingested or inhaled.

No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate

mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Potential acute health effects

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Section 4. First aid measures

Eve contact : Causes serious eye irritation.

: Harmful if inhaled. Can cause central nervous system (CNS) depression. May Inhalation

cause drowsiness or dizziness.

Skin contact Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : May be harmful if swallowed. Can cause central nervous system (CNS) depression.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

: Use dry chemical, CO₂, water spray (fog) or foam.

media

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products Decomposition products may include the following materials:

carbon oxides

: Do not use water jet.

halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

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Section 6. Accidental release measures

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, including any incompatibilities

: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
rystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 1/2023). [Silica, crystalline] TWA: 0.025 mg/m³ 8 hours. Form: Respirable
4-methylpentan-2-one	ACGIH TLV (United States, 1/2023). STEL: 75 ppm 15 minutes. TWA: 20 ppm 8 hours.
heptan-2-one	ACGIH TLV (United States, 1/2023). TWA: 233 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
xylene	ACGIH TLV (United States, 1/2023). [p-xylene and mixtures containing p-xylene] Ototoxicant. TWA: 20 ppm 8 hours.
tetraethyl silicate	ACGIH TLV (United States, 1/2023). TWA: 85 mg/m³ 8 hours. TWA: 10 ppm 8 hours.
1,2,4-trimethylbenzene	ACGIH TLV (United States, 1/2023). TWA: 10 ppm 8 hours.

Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection Skin protection Hand protection

: Chemical splash goggles.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

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Section 8. Exposure controls/personal protection

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static

discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

Appropriate footwear and any additional skin protection measures should

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is

necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Not available.

Odor : Characteristic.

pH : Not applicable.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 27.78°C (82°F)

Evaporation rate : 0.81 (butyl acetate = 1)

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : 1.1 kPa (8.6 mm Hg)

Vapor density : Not available.

Relative density : 1.21 Bulk density (g/cm³) : 3.389

Solubility(ies) : Media Result

cold water Not soluble

Water Solubility at room

temperature

: 0.3 g/l

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

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Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
sis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
. , , .	LD50 Oral	Rat	15000 mg/kg	-
Epoxy Resin (700 <mw <="1100)</td"><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	-
heptan-2-one	LC50 Inhalation Vapor	Rat	16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Cashew, nutshell liq.,	LD50 Dermal	Rabbit	>2 g/kg	-
oligomeric reaction products with 1-chloro-				
2,3-epoxypropane				
	LD50 Oral	Rat	5 g/kg	-
tetraethyl silicate	LC50 Inhalation Dusts and mists	Rat	10 to 16 mg/l	4 hours
	LD50 Dermal	Rabbit	5.878 g/kg	-
	LD50 Oral	Rat	6270 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	LC50 Inhalation Dusts and mists	Rat	>5.3 mg/l	4 hours
_	LD50 Oral	Rat	7.01 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
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	LD50 Dermal	Rabbit	17.8 g/kg	-	
	LD50 Oral	Rat	3.5 g/kg	-	

Conclusion/Summary Irritation/Corrosion

: There are no data available on the mixture itself.

Product/ingredient name	Result	Species	Score	Exposure	Observation
ofs-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Sensitization

3	Route of exposure	Species	Result
bis-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory: There are no data available on the mixture itself.

Mutagenicity

Not available.

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Not available.

Conclusion/Summary: There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
prystalline silica, respirable powder (<10 microns) bis-[4-(2,3-epoxipropoxi)	+	1	Known to be a human carcinogen.
phenyl]propane	_		
4-methylpentan-2-one xylene	-	2B 3	-
ethylbenzene	-	2B	-

Carcinogen Classification code:

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Section 11. Toxicological information

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Not available.

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
4-methylpentan-2-one	Category 3	-	Narcotic effects
heptan-2-one	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
tetraethyl silicate	Category 3	-	Respiratory tract irritation
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns) ethylbenzene	Category 1	inhalation	-
	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: liver, spleen, brain, bone marrow, central nervous system (CNS).

Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, peripheral nervous system, upper respiratory tract, immune system, skin, eye, lens or cornea.

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 2
	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact: Causes serious eye irritation.

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: Harmful if inhaled. Can cause central nervous system (CNS) depression. May Inhalation

cause drowsiness or dizziness.

Skin contact Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

: May be harmful if swallowed. Can cause central nervous system (CNS) depression. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatique dizziness/vertigo unconsciousness

: Adverse symptoms may include the following: Skin contact

> irritation redness drvness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

: There are no data available on the mixture itself. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Long term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

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Section 11. Toxicological information

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 68HS RESIN	3934.6	7017.3	N/A	18.2	2.3
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
Epoxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
4-methylpentan-2-one	2080	N/A	N/A	11	1.5
heptan-2-one	1600	10206	N/A	16.7	1.5
xylene	4300	1700	N/A	11	1.5
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	5000	2500	N/A	N/A	N/A
tetraethyl silicate	6270	5878	N/A	11	N/A
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane ethylbenzene	7010 3500	N/A 17800	N/A N/A	N/A 17.8	N/A 1.5

Other information : Not available.

Section 12. Ecological information

Ecotoxicity

Product/ingredient name	Result	Species	Exposure
s-[4-(2,3-epoxipropoxi) phenyl]propane	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
. , , .	Chronic NOEC 0.3 mg/l	Daphnia	21 days
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
heptan-2-one	Acute LC50 131 mg/l	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	Acute EC50 255 mg/l Fresh water	Algae	72 hours
,	Acute EC50 473 mg/l	Daphnia	48 hours
	Acute LC50 55 mg/l	Fish	96 hours

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Section 12. Ecological information

ethylbenzene Acute EC50 1.8 mg/l Fresh water Daphnia 48 hours

Daphnia - Ceriodaphnia dubia

Chronic NOEC 1 mg/l Fresh water

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
∡ -methylpentan-2-one		83 % - Readily - 28 days	-	-
heptan-2-one	OECD 310	69 % - Readily - 28 days	-	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	-	37 % - Not readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
s-[4-(2,3-epoxipropoxi)	-	-	Not readily
phenyl]propane			
4-methylpentan-2-one	-	-	Readily
heptan-2-one	-	-	Readily
xylene	-	-	Readily
[3-(2,3-epoxypropoxy)propyl]	-	-	Not readily
trimethoxysilane			-
ethylbenzene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4-methylpentan-2-one	1.9	-	Low
heptan-2-one	2.26	-	Low
xylene	3.12	7.4 to 18.5	Low
tetraethyl silicate	3.18	-	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been

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Section 13. Disposal considerations

cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	Brazil (ANTT)	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.Brazil : None identified.

Risk number : 30

IMDG : None identified.IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

History

Date of previous issue : 2/22/2024

Version : 5.03

EHS

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Code Date of issue 16 April 2024 00348484 Version 5.03

Product name AMERCOAT 68HS RESIN

Section 16. Other information

Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

: ABNT NBR 14725-4: 2014 References

ANTT - National Land Transportation Agency

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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