SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 17 April 2024

Version 1.03

Section 1. Chemical product and company identification			
Product code	: 000001047822		
Product name	: SIGMA EP 111 PRIMER HARDENER		
Product name	: SIGMA EP 111 PRIMER HARDENER		
Other means of identification	: 🗖 0251060; 00283717		
Product type	: Liquid.		
Relevant identified uses of t	he substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857		
Emergency telephone number (with hours of operation)	: 00 86 532 83889090		

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview

Liquid. Amine-like. Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects. Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

Section 2. Hazards identification

See Section 12 for environmental precautions.

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
	 Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 33.8% Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 33.8% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 70.6% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the
	aquatic environment: 33.8%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Section 2. Hazards identification

Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	: Flammable liquid and vapor.
Health hazards	: May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
Symptoms related to the pl	nysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure

Section 2. Hazards identification

Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
Environmental hazards	: Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
Potential delayed effects	: Not available.
Potential immediate effects	: Not available.
Long term exposure	
Potential delayed effects	: Not available.
Potential immediate effects	: Not available.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of	: 😡 251060; 00283717
identification	

CAS number/other identifiers

CAS number : Not applicable.		
Ingredient name	%	CAS number
xylene isomers mixture	10 - <25	1330-20-7
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil	10 - <25	68082-29-1
fatty acids and triethylenetetramine		
4-nonylphenol, branched	1 - <10	84852-15-3
Poly[oxy (methyl-1,2-ethanediyl)], α -(2-aminomethylethyl)- ω -	1 - <10	9046-10-0 (n = 2-6)
(2-aminomethylethoxy)-		
2-methylpropan-1-ol	1 - <10	78-83-1
2,4,6-tris(dimethylaminomethyl)phenol	1 - <10	90-72-2
ethylbenzene	1 - <10	100-41-4
3,6-diazaoctanethylenediamin	1 - <10	112-24-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. 		
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.		

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Section 4. First	st aid measures		
Skin contact		ng and shoes. Wash skin thoroughl cleanser. Do NOT use solvents or t	
Ingestion	: If swallowed, seek medical ac Keep person warm and at res	lvice immediately and show this co t. Do NOT induce vomiting.	ntainer or label.
Most important sympt	toms/effects, acute and delayed		
Potential acute healt	th effects		
Eye contact	: Causes serious eye damage.		
Inhalation	: Harmful if inhaled.		
Skin contact	: Causes severe burns. May b May cause an allergic skin rea	e harmful in contact with skin. Defa action.	atting to the skin.
Ingestion	: May be harmful if swallowed.	Corrosive to the digestive tract. C	auses burns.
Over-exposure signs	<u>s/symptoms</u>		
Eye contact	: Adverse symptoms may inclu pain watering redness	de the following:	
Inhalation	: Adverse symptoms may inclu reduced fetal weight increase in fetal deaths skeletal malformations	de the following:	
Skin contact	: Adverse symptoms may inclu- pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	de the following:	
Ingestion	: Adverse symptoms may inclusive stomach pains reduced fetal weight increase in fetal deaths skeletal malformations	de the following:	

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed.
Specific treatments	The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
·		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for cor	nta	ainment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and
explosion-proof equipment. Dilute with water and mop up if water-soluble.
Alternatively, or if water-insoluble, absorb with an inert dry material and place in an
appropriate waste disposal container. Dispose of via a licensed waste disposal
contractor.

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
xylene isomers mixture	GBZ 2.1 (China, 11/2022). [Xylene (all isomers)]		
	PC-STEL: 100 mg/m ³ 15 minutes. PC-TWA: 50 mg/m ³ 8 hours.		
2-methylpropan-1-ol	ACGIH TLV (United States, 1/2023). TWA: 152 mg/m ³ 8 hours.		
ethylbenzene	TWA: 50 ppm 8 hours. GBZ 2.1 (China, 11/2022).		
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Section 8. Exposure controls/personal protection

	PC-STEL: 150 mg/m ³ 15 minutes. PC-TWA: 100 mg/m ³ 8 hours.	
Recommended monitoring procedures	Reference should be made to appropriate monitoring standards. Reference national guidance documents for methods for the determination of hazardo substances will also be required.	
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborr contaminants below any recommended or statutory limits. The engineering also need to keep gas, vapor or dust concentrations below any lower exploit limits. Use explosion-proof ventilation equipment.	ne g controls
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked they comply with the requirements of environmental protection legislation. cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
Individual protection measu		
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical produce eating, smoking and using the lavatory and at the end of the working period Appropriate techniques should be used to remove potentially contaminated Contaminated work clothing should not be allowed out of the workplace. We contaminated clothing before reusing. Ensure that eyewash stations and s showers are close to the workstation location.	l. I clothing. /ash
Eye protection	Chemical splash goggles and face shield.	
Skin protection		
Hand protection	Chemical-resistant, impervious gloves complying with an approved standar be worn at all times when handling chemical products if a risk assessment this is necessary. Considering the parameters specified by the glove manu check during use that the gloves are still retaining their protective properties should be noted that the time to breakthrough for any glove material may b different for different glove manufacturers. In the case of mixtures, consist several substances, the protection time of the gloves cannot be accurately estimated.	indicates ıfacturer, s. It e
Gloves	butyl rubber	
Body protection	Personal protective equipment for the body should be selected based on the being performed and the risks involved and should be approved by a special before handling this product. When there is a risk of ignition from static ele- wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.	alist
Other skin protection	Appropriate footwear and any additional skin protection measures should b selected based on the task being performed and the risks involved and sho approved by a specialist before handling this product.	
Respiratory protection	Respirator selection must be based on known or anticipated exposure leve hazards of the product and the safe working limits of the selected respirato workers are exposed to concentrations above the exposure limit, they must appropriate, certified respirators. Use a properly fitted, air-purifying or air-fe respirator complying with an approved standard if a risk assessment indica necessary.	r. If t use ed

Section 9. Physical and chemical properties

<u>Appearance</u>					
Physical state	: L	_iquid.			
Odor	: A	Amine-like.			
Boiling point	: >	>37.78°C (>100°F)			
Flash point	: (Closed cup: 31°C (87.8°F)			
Lower and upper explosive (flammable) limits	: (Greatest known rar	nge: Lower: 1.7% Upper: 10.9% (2-methylpropan-1-ol)		
Relative density	: (0.95			
Solubility(ies)	. [Media	Result		
Solubility(les)	•	cold water	Not soluble		
Auto-ignition temperature	: 3	335°C (635°F)			
Viscosity	: ł	<pre><inematic (40°c):=""></inematic></pre>	▶21 mm²/s		
Viscosity		60 - 100 s (ISO 6m			

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Ex	posure
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-	
-	LD50 Oral	Rat	4.3 g/kg	-	
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-	
dimers, oligomeric reaction			00		
products with tall-oil fatty acids					
and triethylenetetramine					
-	LD50 Oral	Rat	>2000 mg/kg	-	
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-	
	LD50 Oral	Rat	1300 mg/kg	-	
Poly[oxy(methyl-1,2-ethanediyl)],	LD50 Dermal	Rat	2980 mg/kg	-	

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Section 11. Toxicological information

α-(2-aminomethylethyl)-ω-				
(2-aminomethylethoxy)-				
	LD50 Oral	Rat	2885 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)	LD50 Dermal	Rabbit	1.28 g/kg	-
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	-	-
2,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

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Name		Category	Route of exposure	Target organs
2-methylpropan-1-ol		Category 3	-	Respiratory trac
		Category 3		Narcotic effects
Specific target organ toxic	city (repeated exposur	<u>e)</u>		
Name		Category	Route of exposure	Target organs
ethylbenzene		Category 2	-	-
Aspiration hazard				
Name			Result	
ethylbenzene			ASPIRATION HAZA	RD - Category 1
nformation on the likely outes of exposure	: Not available.			
Potential acute health effect	<u>ots</u>			
Eye contact	: Causes serious ey	-		
Inhalation	: Harmful if inhaled.			
Skin contact	: Causes severe bu May cause an alle		Il in contact with skin.	Defatting to the skin
Ingestion	: May be harmful if	swallowed. Corrosiv	ve to the digestive trac	t. Causes burns.
Symptoms related to the pl	hysical, chemical and t	oxicological chara	<u>cteristics</u>	
Eye contact	: Adverse symptom pain watering redness	s may include the fo	llowing:	
Inhalation	: Adverse symptom reduced fetal weig increase in fetal de skeletal malforma	lht eaths	llowing:	
Skin contact	: Adverse symptom pain or irritation redness dryness cracking blistering may occ reduced fetal weig increase in fetal de	Iht	llowing:	
	skeletal malforma			

Delayed and immediate effects and also chronic effects from short and long term exposure

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Section 11. Toxicological information

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMA EP 111 PRIMER HARDENER	2381.9	2179.6	N/A	17.3	2.2
xylene isomers mixture	4300	1700	N/A	11	1.5
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], α- (2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	2885	2980	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A

Other information

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Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l Acute LC50 0.221 mg/l	Crustaceans - <i>Moina macrocopa</i> Fish	48 hours 96 hours
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	EC50 15 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % -	Readily - 10 days	-		-
Product/ingredient name	Aquatic h	alf-life	Photolysis		Biodeg	gradability
xylene isomers mixture Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	-		-		Readily Not rea	adily
ethylbenzene	-		-		Readil	у

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene isomers mixture	3.12	7.4 to 18.5	Low
4-nonylphenol, branched	5.4	251.19	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

China	UN	IMDG	ΙΑΤΑ
UN3470	UN3470	UN3470	UN3470
PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
8 (3)	8 (3)	8 (3)	8 (3)
П	II	П	П
Yes. The environmentally hazardous substance mark is not required. Not applicable.	Yes. The environmentally hazardous substance mark is not required. Not applicable.	Yes. (Polyamide)	Yes. The environmentally hazardous substance mark is not required. Not applicable.
	UN3470 PAINT, CORROSIVE, FLAMMABLE 8 (3) II Yes. The environmentally hazardous substance mark is not required.	UN3470UN3470PAINT, CORROSIVE, FLAMMABLEPAINT, CORROSIVE, FLAMMABLE8 (3)8 (3)IIIIYes. The environmentally hazardous substance mark is not required.Yes. The environmentally hazardous substance mark is not required.	UN3470UN3470UN3470PAINT, CORROSIVE, FLAMMABLEPAINT, CORROSIVE, FLAMMABLEPAINT, CORROSIVE, FLAMMABLE8 (3)8 (3)8 (3)IIIIIIYes. The environmentally hazardous substance mark is not required.Yes. The environmentally hazardous substance mark is not required.Yes.

Additional information

CN	: None identified.
UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.
IATA	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Product code 000001047822

Product name SIGMA EP 111 PRIMER HARDENER

Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

China inventory (IECSC)	: All components are listed or exempted.
References	 Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 17 April 2024
Date of previous issue	: 2/19/2024
Version	: 1.03
	EHS
Key to abbreviations	 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
	UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.