SAFETY DATA SHEET

Date of issue/Date of revision 17 April 2024

Version2.03

Section 1. Identification

Product code	: 000001099611
Product name	: PSX 700 FDE CURE
CAS number	: Not applicable.
EC number	: Mixture.
Other means of identificatio	n
Product type	: Liquid.
Relevant identified uses of t	he substance or mixture and uses advised against
Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 AQUATIC TOXICITY (ACUTE) - Category 2 AQUATIC TOXICITY (CHRONIC) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 27.4%
<u>GHS label elements</u> Hazard pictograms	
Signal word	: Danger Viet Nam Page: 1/12

Section 2. Hazards identification

Hazard statements	:	Flammable liquid and vapor. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of causing genetic defects. May damage fertility or the unborn child. May cause damage to organs. May cause damage to organs through prolonged or repeated exposure. (immune system) Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store locked up.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry		Not available.
Other hazards which do not result in classification	:	Causes digestive tract burns.

Section 3. Composition/information on ingredients

: Mixture

CAS number/other identifiers

Substance/mixture

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	CAS number	Chemical formula	%
3-aminopropyltriethoxysilane	919-30-2	C9-H23-N-O3-Si	≥50 - ≤68
3-(trimethoxysilyl)propylamine	13822-56-5	C6H17NO3Si	≥25 - ≤50
dibutylbis(pentane-2,4-dionato-O,O')tin	22673-19-4	C18H32O4Sn	≤7.3
Propanoic acid, 3-(trimethoxysilyl)-, methyl ester	76301-00-3	СНО	<0.3

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention. 		
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.		
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 		
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. 		

Most important symptoms/e	ffects, acute and delayed
Potential acute health effe	<u>ets</u>
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns. May cause damage to organs following a single exposure in contact with skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed. Corrosive to the digestive tract. Causes burns. May cause damage to organs following a single exposure if swallowed.
<u>Over-exposure signs/symp</u>	o <u>toms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.	
Unsuitable extinguishing media	: Do not use water jet.	
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.	
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. 	

Section 6. Accidental release measures

Personal precautions, protect	<u>tiv</u>	e equipment and emergency procedures	
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	
For emergency responders	-	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".	
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.	
Methods and materials for co	ont	ainment and cleaning up	
Small spill	:	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.	
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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational	exposure	limits
occupational	<u>cxposure</u>	IIIIII

Ingredient name	Exposure limits
dibutylbis(pentane-2,4-dionato-O,O')tin	Ministry of Health (Viet Nam, 6/2019). [tin (organic)] TWA: 0.1 mg/m ³ 8 hours. STEL: 0.2 mg/m ³ 15 minutes.

Other skin protection

Section 8. Exposure controls/personal protection

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Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.		
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.		
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
Individual protection measured	res			
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.		
Eye/face protection	:	Chemical splash goggles and face shield.		
Skin protection				
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.		
Gloves	:	nitrile neoprene		
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.		

selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
 Respiratory protection
 Respirator selection must be based on known or anticipated exposure levels, the bazards of the product and the safe working limits of the selected respirator. If

: Appropriate footwear and any additional skin protection measures should be

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

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Section 9. Physical and chemical properties

Appearance

Physical state	:	Liquid.		
Color	:	Colorless.		
Odor	:	Amine-like. [Strong]		
Odor threshold	1	Not available.		
рН	1	Not applicable.		
Melting point	:	Not available.		
Boiling point	1	>37.78°C (>100°F)		
Flash point	1	Closed cup: 56°C (132.8°F)		
Evaporation rate	1	Not available.		
Flammability (solid, gas)	1	Not available.		
Lower and upper explosive (flammable) limits	:	Not available.		
Vapor pressure	:	Not available.		
Vapor density	:	Not available.		
Relative density	1	0.98		
Solubility(ies)		Media Result		
,, , (, , (, ,		cold water Not soluble		
Partition coefficient: n- octanol/water	:	Not applicable.		
Auto-ignition temperature	:	Not available.		
Decomposition temperature	1	Not available.		
Viscosity	1	Kinematic (40°C): >21 mm²/s		
Viscosity	1	30 - <40 s (ISO 6mm)		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result		Species	Dose	Exposure
3-aminopropyltriethoxysilane	LC50 Inhalation Du	sts and mists	Rat	>7.35 mg/l	4 hours
	LD50 Dermal		Rabbit	4 g/kg	-
	LD50 Oral		Rat	1.57 g/kg	-
3-(trimethoxysilyl) propylamine	LD50 Dermal		Rabbit	11460 mg/kg	-
	LD50 Oral		Rat	3010 mg/kg	-
dibutylbis(pentane-	LD50 Dermal		Rat	>2000 mg/kg	-
2,4-dionato-O,O')tin	LD50 Oral		Rat	1864 mg/kg	-
Conclusion/Summary	: There are no data	a available on	the mixture it	self.	
rritation/Corrosion					
Conclusion/Summary					
Skin	: There are no data	a available on	the mixture its	self.	
Eyes	: There are no data	a available on	the mixture its	self.	
Respiratory	: There are no data	a available on	the mixture its	self.	
Sensitization					
Product/ingredient name	Route of Sexposure	species		Result	
3-aminopropyltriethoxysilane	skin (Guinea pig		Sensitizing	
Skin	: There are no data	a available on	the mixture it	self.	
Respiratory	: There are no data	a available on	the mixture its	self.	
<u>Mutagenicity</u>					
Conclusion/Summary	: There are no data	a available on	the mixture its	self.	
Carcinogenicity					
Conclusion/Summary	: There are no data	a available on	the mixture its	self.	
Reproductive toxicity					
Conclusion/Summary	: There are no data	a available on	the mixture its	self.	
<u>Feratogenicity</u>					
Conclusion/Summary	: There are no data	a available on	the mixture its	self.	
<u>Specific target organ toxicit</u>	<u>y (single exposure)</u>				
Name		Cat	egory	Route of exposure	Target organs
dibutylbis(pentane-2,4-dionate			egory 1	-	-
Propanoic acid, 3-(trimethoxy			egory 3	-	Respiratory tract

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
dibutylbis(pentane-2,4-dionato-O,O')tin	Category 1	-	immune system

Aspiration hazard

Not available.

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Section 11. Toxicological information

Information on the likely routes of exposure	1	Not available.
Potential acute health effects	5	
Eye contact	:	Causes serious eye damage.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes severe burns. May cause damage to organs following a single exposure in contact with skin. May cause an allergic skin reaction.
Ingestion	:	Harmful if swallowed. Corrosive to the digestive tract. Causes burns. May cause damage to organs following a single exposure if swallowed.
Symptoms related to the phy	<u>/sic</u>	cal, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Delaved and immediate effect	:ts	and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	1	There are no data available on the mixture itself.
Long term exposure		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	1	There are no data available on the mixture itself.
Potential chronic health eff	ect	<u>s</u>
General	:	May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	Suspected of causing genetic defects.

Reproductive toxicity : May damage fertility or the unborn child.

Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	1870.37 mg/kg 5343.45 mg/kg

Other information

Causes digestive tract burns. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
3-aminopropyltriethoxysilane	Acute LC50 >934 mg/l	Fish	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
3-aminopropyltriethoxysilane	1.7	3.4	Low
3-(trimethoxysilyl) propylamine	0.2	-	Low

Mol	bil	ity	in	soil
	-	_		-

Other adverse effects

Soil/water partition	: Not available.
coefficient (Koc)	

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(dibutylbis(pentane- 2,4-dionato-O,O')tin)	Not applicable.

Additional ir	Iformation		
UN	: None identified.		
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.		
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.		
Special prec	autions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.		

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Safety, health and	1	No known specific national and/or regional regulations applicable to this product
environmental regulations specific for the product		(including its ingredients).
Circular no. 05/1000/TT DVT		

Circular no. 05/1999/TT-BYT

Ingredient name	Cate	gory	Notes
toluene	Cate	gory 2	

Toxic classification (TCVN : 3

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3164-79)
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International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of revision	: 17 April 2024
Date of previous issue	: 2/22/2024
Version Prepared by	: 2.03 : EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.