SAFETY DATA SHEET



Date of issue/Date of revision 17 April 2024 Version 9

Section 1. Identification		
Product name	: SIGMACOVER 280 BASE REDBROWN	
Product code	: 000001089678	
Other means of identification	: 😡 144493; 00144495	
Product type	: Liquid.	
Relevant identified uses of	the substance or mixture and uses advised against	
Product use	: Professional applications, Used by spraying.	
Use of the substance/ mixture	: Coating.	
Uses advised against	: Not applicable.	
Manufacturer	: PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272	
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)	
Technical Phone Number	: 888-977-4762	

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 16.5% (oral), 47.8% (dermal), 60% (inhalation)
GHS label elements	

GHS label elements

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Section 2. Hazards identification

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause cancer. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. (hearing organs)
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF ON SKIN Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Do not taste or swallow. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

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Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Product name Other means of identification

- : SIGMACOVER 280 BASE REDBROWN
- : 00144493; 00144495

Ingredient name

Ingredient name	%	CAS number
Talc , not containing asbestiform fibres	≥20 - ≤50	14807-96-6
xylene	≥20 - ≤22	1330-20-7
Epoxy Resin (700 <mw<=1100)< td=""><td>≥10 - ≤20</td><td>25036-25-3</td></mw<=1100)<>	≥10 - ≤20	25036-25-3
crystalline silica, respirable powder (>10 microns)	≥10 - ≤20	14808-60-7
diiron trioxide	≥5.0 - ≤10	1309-37-1
Aluminium powder (stabilized)	≥1.0 - ≤5.0	7429-90-5
ethylbenzene	≥1.0 - ≤4.0	100-41-4
1-methoxy-2-propanol	≥1.0 - ≤5.0	107-98-2
4-nonylphenol, branched	≥0.10 - ≤2.7	84852-15-3
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	≥1.0 - ≤5.0	64742-48-9
crystalline silica, respirable powder (<10 microns)	≥1.0 - ≤5.0	14808-60-7
toluene	<1.0	108-88-3

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important sympt	oms/effects, acute and delayed
Potential acute healt	h effects
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.
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Section 4. First aid measures

Over-exposure signs/symptoms

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed.
Specific treatments	The exposed person may need to be kept under medical surveillance for 48 hours. No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

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Section 5. Fire-fighting measures

Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
ntainment and cleaning up
: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits					
▼alc , not containing asbestiform fibres	ACGIH TLV (United States, 1/2023).					
	TWA: 2 mg/m ³ 8 hours. Form: Respirable					
	OSHA PEL Z3 (United States).					
	TWA: 2 mg/m ³					
xylene	OSHA PEL (United States, 5/2018).					
	[Xylenes (o-, m-, p-isomers)] TWA: 435 mg/m ³ 8 hours. TWA: 100 ppm 8 hours. ACGIH TLV (United States, 1/2023). [p- xylene and mixtures containing p-xylene]					
	Ototoxicant.					
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Section 8. Exposure controls/personal protection

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	OSHA PEL Z3 (United States, 6/2016). TWA: 10 mg/m ³ / (%SiO2+2) 8 hours. Form:
	TWA: 0.025 mg/m³ 8 hours. Form: Respirable
	crystalline]
aromatics crystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 1/2023). [Silica,
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2%	None.
4-nonylphenol, branched	None.
	TWA: 184 mg/m² 8 hours. TWA: 50 ppm 8 hours.
	STEL: 100 ppm 15 minutes. TWA: 184 mg/m³ 8 hours.
	STEL: 369 mg/m ³ 15 minutes.
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2023).
	TWA: 100 ppm 8 hours.
	TWA: 435 mg/m ³ 8 hours.
	OSHA PEL (United States, 5/2018).
	TWA: 20 ppm 8 hours.
,	Ototoxicant.
ethylbenzene	ACGIH TLV (United States, 1/2023).
	dust
	Respirable fraction TWA: 15 mg/m³, (as Al) 8 hours. Form: Total
	TWA: 5 mg/m³, (as Al) 8 hours. Form:
	OSHA PEL (United States, 5/2018).
	fraction
	TWA: 1 mg/m ³ 8 hours. Form: Respirable
	compounds]
	[Aluminum, metal and insoluble
aluminium powder (stabilised)	ACGIH TLV (United States, 1/2023).
	TWA: 15 mg/m³ 8 hours. Form: Total dust
	fraction
	TWA: 5 mg/m ³ 8 hours. Form: Respirable
	OSHA PEL (United States, 5/2018).
	TWA: 5 mg/m ³ 8 hours. Form: Respirable fraction
diiron trioxide	ACGIH TLV (United States, 1/2023).
	dust
	TWA: 50 μg/m³ 8 hours. Form: Respirable
	crystalline]
	OSHA PEL (United States, 5/2018). [Silica,
	Respirable
	TWA: 250 mppcf / (%SiO2+5) 8 hours. Form:
	Respirable
	TWA: 10 mg/m 3 / (%SiO2+2) 8 hours. Form:
	OSHA PEL Z3 (United States, 6/2016).
	TWA: 0.025 mg/m³ 8 hours. Form: Respirable
	crystalline]
crystalline silica, respirable powder (>10 microns)	ACGIH TLV (United States, 1/2023). [Silica,
Epoxy Resin (700 <mw<=1100)< td=""><td>None.</td></mw<=1100)<>	None.
	TWA: 20 ppm 8 hours.

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Section 8. Exposure controls/personal protection

	Pagnirable
	Respirable
	TWA: 250 mppcf / (%SiO2+5) 8 hours. Form:
	Respirable
	OSHA PEL (United States, 5/2018). [Silica,
	crystalline]
	TWA: 50 µg/m³ 8 hours. Form: Respirable
	dust
toluene	OSHA PEL Z2 (United States, 2/2013).
	AMP: 500 ppm 10 minutes.
	CEIL: 300 ppm
	TWA: 200 ppm 8 hours.
	ACGIH TLV (United States, 1/2023).
	Ototoxicant.
	TWA: 20 ppm 8 hours.

	Key to abbreviations		
А	 Acceptable Maximum Peak 	S	 Potential skin absorption
ACGIH	 American Conference of Governmental Industrial Hygienists. 	SR	 Respiratory sensitization
С	= Ceiling Limit	SS	 Skin sensitization
F	= Fume	STEL	 Short term Exposure limit values
IPEL	 Internal Permissible Exposure Limit 	TD	= Total dust
OSHA	 Occupational Safety and Health Administration. 	TLV	= Threshold Limit Value
R	= Respirable	TWA	= Time Weighted Average
Z	= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances		

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	es	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	1	Chemical splash goggles.
Skin protection		

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Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Appearance							
Physical state	Liquid.						
Color	: Brownish-red.						
Odor	Aromatic.						
Odor threshold	Not available.).					
рН	Not applicable	le.					
Melting point	Not available.	9.					
Boiling point	>37.78°C (>10	100°F)					
Flash point	Closed cup: 2	29.3°C (84.7°F)					
Auto-ignition temperature	Not available.						
Decomposition temperature	Not available.						
Flammability	Not available.	2.					
Lower and upper explosive (flammable) limits	Not available.	e.					
Evaporation rate	Not available.						
Vapor pressure	Not available.						
Vapor density	Not available.						
Relative density	: 1.42						
Density(lbs / gal)	11.85						
	Media	Result					
Solubility(ies)	cold water	Not soluble					
	L						

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Section 9. Physical and chemical properties

Partition coefficient: n- octanol/water	: Not applicable.
Viscosity	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
Volatility	: 43% (v/v), 29.918% (w/w)
% Solid. (w/w)	: 70.082

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients.
: The product is stable.
: Under normal conditions of storage and use, hazardous reactions will not occur.
: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Epoxy Resin (700 <mw <=1100)</mw 	LD50 Dermal	Rat	>2000 mg/kg	-
,	LD50 Oral	Rat	>2000 mg/kg	-
diiron trioxide	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	10 g/kg	-
aluminium powder (stabilised)	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	>15900 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
Hydrocarbons, C10-C13, n- alkanes, isoalkanes, cyclics,	LD50 Dermal	Rabbit	>5000 mg/kg	-
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< 2% aromatics		I			Det			110	
toluene	LD50 Oral LC50 Inhalation Vapor LD50 Dermal LD50 Oral				Rat 49 Rabbit 8.3		>6 g/ 49 g/ 8.39 5580	m³	- 4 hours - -
Conclusion/Summary	: There ar	e no data a	available	e on th	e mixture	e itself.			
Irritation/Corrosion									
Product/ingredient name	Result			Spec	ies	Score		Exposure Observation	
xylene	Skin - Moo	derate irrita	int	Rabb	it	-		24 hours 500 mg	-
4-nonylphenol, branched	Skin - Ery	thema/Escl	har	Rabb	it	4		-	-
Conclusion/Summary									
Skin	: There ar	e no data a	available	e on th	e mixture	e itself.			
Eyes		e no data a							
Respiratory	: There ar	e no data a	available	e on th	e mixture	e itself.			
<u>Sensitization</u>									
Conclusion/Summary									
Skin	: There ar	e no data a	available	e on th	e mixture	e itself.			
Respiratory	: There ar	e no data a	available	e on th	e mixture	e itself.			
<u>Mutagenicity</u>									
Conclusion/Summary	: There ar	e no data a	available	e on th	e mixture	e itself.			
Carcinogenicity									
Conclusion/Summary	: There ar	e no data a	available	e on th	e mixture	e itself.			
<u>Classification</u>									
Product/ingredient name	OSHA	IARC	NTP						
✓ylene crystalline silica, respirable powder (>10 microns)	- +	3 1	- Know	n to be	e a huma	n carcin	ogen.		
diiron trioxide	-	3	-						
ethylbenzene	-	2B	-	n ta bi					
crystalline silica, respirable powder (<10 microns)	+	1	Know		e a huma	n carcin	ogen.		
toluene	-	3	-						
Carcinogen Classification	code:	-I							
IARC: 1, 2A, 2B, 3, NTP: Known to be OSHA: + Not listed/not regu	4 a human car	cinogen; Rea	isonably	anticip	ated to be a	a human o	carcino	ogen	
Reproductive toxicity									
Conclusion/Summary	: There are	e no data a	vailable	on the	e mixture	itself.			
<u>Feratogenicity</u>									

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

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Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol toluene	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
toluene	Category 2	-	-

Target organs

: Contains material which causes damage to the following organs: liver, spleen, brain, skin, bone marrow, central nervous system (CNS), eye, lens or cornea. Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, the reproductive system, heart, cardiovascular system, upper respiratory tract, immune system, ears.

Aspiration hazard

Name	Result
ethylbenzene Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact Inhalation Skin contact Ingestion Over-exposure signs/sy	 Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. Corrosive to the digestive tract. Causes burns.
Eye contact	: Adverse symptoms may include the following:
Lye contact	pain or irritation
	watering
	redness
Inhalation	: Adverse symptoms may include the following:
	respiratory tract irritation
	coughing
	reduced fetal weight increase in fetal deaths
	skeletal malformations

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Section 11. Toxicological information

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Skin contact	1	Adverse symptoms may include the following:
		irritation
		redness
		dryness cracking
		reduced fetal weight
		increase in fetal deaths
		skeletal malformations
Ingestion	11	Adverse symptoms may include the following:
		stomach pains
		reduced fetal weight
		increase in fetal deaths
		skeletal malformations
		and also chronic effects from short and long term exposure
Conclusion/Summary	:	There are no data available on the mixture itself. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and
		also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
Short term exposure		
Potential immediate effects	1	There are no data available on the mixture itself.
Potential delayed effects	1	There are no data available on the mixture itself.
<u>Long term exposure</u>		
Potential immediate effects	-	There are no data available on the mixture itself.
Potential delayed effects	1	There are no data available on the mixture itself.
Potential chronic health eff	ects	2
General		Causes damage to organs through prolonged or repeated exposure. Prolonged or
	-	repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	1	May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	Suspected of damaging fertility or the unborn child.
Numerical measures of toxic	<u>city</u>	

Product name SIGMACOVER 280 BASE REDBROWN

Section 11. Toxicological information

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
SIGMACOVER 280 BASE REDBROWN	5642.6	2585.9	N/A	19.8	2.5
xylene	4300	1700	N/A	11	1.5
Époxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
diiron trioxide	10000	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A
toluene	5580	8390	N/A	49	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l Acute LC50 0.221 mg/l	Crustaceans - <i>Moina macrocopa</i> Fish	48 hours 96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
xylene ethylbenzene toluene			-		Readily Readily Readily	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low
4-nonylphenol, branched	5.4	251.19	Low
toluene	2.73	8.32	Low

Mobility in soil

United States Page: 14/18

Product name SIGMACOVER 280 BASE REDBROWN

Section 12. Ecological information

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

	DOT	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	Ш	111	
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(4-nonylphenol, branched)	Not applicable.
Product RQ (lbs)	498.99	Not applicable.	Not applicable.
RQ substances	(xylene, ethylbenzene)	Not applicable.	Not applicable.

14. Transport information

Additional information

DOT	: Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

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Product name SIGMACOVER 280 BASE REDBROWN

14. Transport information

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

United States - TSCA 12(b) - Chemical export notif 4-nonylphenol, branched United States - TSCA 5(a)2 - Proposed significant i 4-nonylphenol, branched Phenol, 2-nonyl-, branched		port notification: One time notification
		gnificant new use rules: Listed Listed
SARA 302/304		
SARA 304 RQ	: Not applicab	le.
Composition/informa	<u>tion on ingredients</u>	
No products were four	nd.	
SARA 311/312		
Classification	ACUTE TOXI SKIN IRRITAT EYE IRRITAT SKIN SENSIT CARCINOGE TOXIC TO RE SPECIFIC TA irritation) - Ca SPECIFIC TA HNOC - Corro HNOC - Defat	RGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 psive to digestive tract
Composition/informa	tion on ingredients	
Nama	0/	Classification

Name	%	Classification
Talc , not containing asbestiform	≥20 - ≤50	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
fibres		(Respiratory tract irritation) - Category 3
xylene	≥20 - ≤22	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
Epoxy Resin (700 <mw<=1100)< td=""><td>≥10 - ≤20</td><td>COMBUSTIBLE DUSTS</td></mw<=1100)<>	≥10 - ≤20	COMBUSTIBLE DUSTS
	1	United States Page: 16/18

Product name SIGMACOVER 280 BASE REDBROWN

Section 15. Regulatory information

· · · · · · · · · · · · · · · · · · ·		
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
crystalline silica, respirable	≥10 - ≤20	CARCINOGENICITY - Category 1A
powder (>10 microns)		
ethylbenzene	≥1.0 - ≤4.0	FLAMMABLE LIQUIDS - Category 2
		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant
1-methoxy-2-propanol	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
· ····································		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
4-nonylphenol, branched	≥0.10 - ≤2.7	ACUTE TOXICITY (oral) - Category 4
	-0.10 -2.1	SKIN CORROSION - Category 1
		SERIOUS EYE DAMAGE - Category 1
		TOXIC TO REPRODUCTION - Category 2
		HNOC - Corrosive to digestive tract
Hydrocarbons, C10-C13, n-	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 4
alkanes, isoalkanes, cyclics, <	-1.0 -0.0	ASPIRATION HAZARD - Category 1
2% aromatics		HNOC - Defatting irritant
crystalline silica, respirable	≥1.0 - ≤5.0	CARCINOGENICITY - Category 1A
powder (<10 microns)	=1.0 - =0.0	SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 1
toluene	<1.0	FLAMMABLE LIQUIDS - Category 2
toldelle	<1.0	SKIN IRRITATION - Category 2
		TOXIC TO REPRODUCTION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant

SARA 313

Supplier notification	Chemical name	<u>CAS number</u>	<u>Concentration</u>
	: xylene	1330-20-7	10 - 30
	Aluminium powder (stabilized)	7429-90-5	1 - 5
	ethylbenzene	100-41-4	1 - 5
	4-nonylphenol, branched	84852-15-3	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Product name SIGMACOVER 280 BASE REDBROWN

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 3 Physical hazards : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.