SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to Hazardous Product Regulations 2015.

Date of issue/Date of revision 17 April 2024

Version 4.04

Section 1. Identification

Product name : SIGMASHIELD 420/460/880/880GF HARDENER

Product code : 000001189596

Other means of : 00446815; 00446816; 00446819

identification Product type

: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Supplier : PPG Architectural Coatings Canada, Inc.

1550, rue Ampère, bureau 500 Boucherville (Québec) J4B 7L4

Canada

+1 450-655-3121

PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

(514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number: 888-977-4762

Section 2. Hazard identification

Classification of the substance or mixture

Emergency telephone

number

: FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 4
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION - Category 1C
SERIOUS EYE DAMAGE - Category 1

SERIOUS EYE DAMAGE - Category SKIN SENSITIZATION - Category 1B CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Health Hazards Not Otherwise Classified - Category 1

GHS label elements

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Product name SIGMASHIELD 420/460/880/880GF HARDENER

Section 2. Hazard identification

Hazard pictograms









Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.

Harmful if swallowed, in contact with skin or if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction. May cause respiratory irritation. Suspected of causing cancer.

May cause damage to organs through prolonged or repeated exposure. (hearing

organs)

Prolonged or repeated contact may dry skin and cause irritation.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
 Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Storage Disposal

Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Supplemental label elements

: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 33.4% (oral), 33.4% (dermal), 52.9% (inhalation)

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Product name

: SIGMASHIELD 420/460/880/880GF HARDENER

Other means of identification

: 00446815; 00446816; 00446819

CAS number/other identifiers

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Section 3. Composition/information on ingredients

Ingredient name	Synonyms	% (w/w)	CAS number
Epoxy Amine Resin		15 - 40	Not available.
xylene	Benzene, dimethyl-; Xylol; Benzene, dimethyl-, mixed isomers; xylene, mixed isomers, pure; xylene, crude; Benzene, dimethyl-,; Xylene (mixed); xylene (total); Xylenes; Dimethylbenzene; XYLENES (Isomer Mixture)	10 - 30*	1330-20-7
Propylidynetrimethanol, propoxylated, reaction products with ammonia	Poly[oxy(methyl-1,2-ethanediyl)], .alphahydroomega(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl) -1,3-propanediol (3:1); Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω- (2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1); Trimethylolpropane, poly (oxypropylene)triamine; polyetheramineT403; Trimethylolpropane poly(oxypropylene) triamine; α-Hydro-ω- (2-aminomethylethoxy)poly[oxy(methyl-1,2-ethanediyl)]ether-2-ethyl-2- (hydroxymethyl)-1,3-propanediol (1:3); Reaction product of propylidynetrimethanol, propylene oxide and ammonia; Polyoxypropylentriamin	10 - 30*	39423-51-3
benzyl alcohol	Benzenemethanol; .alpha Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α- hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha- Hydroxytoluene	10 - 30*	100-51-6
2-methylpropan-1-ol	iso-butanol; 1-Propanol, 2-methyl-; Isobutyl alcohol; Isobutanol; 2-Methyl- 1-propanol; Isopropylcarbinol; IBA; i-Butyl alcohol; catalyst consisting predominantly of dinonylnaphthalenedisulphonic acid in the form of a solution in isobutanol; isobutanol; iso-butanol; Isobutyl alcohol (I, T)	3 - 7*	78-83-1
m-phenylenebis(methylamine)	1,3-Benzenedimethanamine; m- Xylylendiamine; m-Xylene-alpha,alpha- diamine; m-Xylene alpha, alpha'- diamine; m-Xylene α,α'-diamine; m-xylene-α, α'-diamine; m-Xylylenediamine; 1,3-bis (Aminomethyl)benzene; MXDA; m-Xylene α,α'-diamine; m-Xylene-a, a'diamine	1 - 5*	1477-55-0
2,4,6-tris(dimethylaminomethyl)phenol	Phenol, 2,4,6-tris[(dimethylamino)methyl]-; Phenol, 2,4,6-tris(dimethylaminomethyl)-; 2,4,6-tris((dimethylamino)methyl)phenol; Phenol, 2,4,6-tris{(dimethylamino)methyl}-;	1 - 5*	90-72-2

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Section 3. Composition/information on ingredients

2,4,6-Tris[(dimethylamino)methyl]phenol; 2,4,6-Tri(dimethylaminomethyl)phenol; 2,4,6-Tris(N,N-dimethylaminomethyl)

2,4,6-Tridimethylaminomethylphenol;

(2,4,6-DIMETHYLAMINOMONOMETHYL)

PHENOL: TRIS

(2.4.6-DIMETHYLAMINOMETHYL) PHENOL; TRIS[(DIMETHYLAMINO)

METHYL]PHENOL, 2,4,6-

ethylbenzene Benzene, ethyl-: Phenylethane: 1 - 5* 100-41-4

> Ethylbenzol; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); EB; Mono-(or di-) methyl (ethyl,bromoallyl,

bromopropyloxycarbonyl orchloropropyloxycarbonyl) benzene

SUB codes represent substances without registered CAS Numbers.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and Skin contact

water or use recognized skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show this container or label. Ingestion

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

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^{*}Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

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Section 4. First-aid measures

Skin contact: Causes severe burns. Harmful in contact with skin. Defatting to the skin. May

cause an allergic skin reaction.

Ingestion: Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides

nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

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Section 5. Fire-fighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers

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Section 7. Handling and storage

Special precautions

retain product residue and can be hazardous. Do not reuse container.

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Epoxy Amine Resin	None.
xylene	CA Alberta Provincial (Canada, 6/2018).
	[Dimethylbenzene (o,m & p isomers)]
	OEL: 651 mg/m³ 15 minutes.
	OEL: 150 ppm 15 minutes.
	OEL: 434 mg/m³ 8 hours.
	OEL: 100 ppm 8 hours.
	CA British Columbia Provincial (Canada,
	6/2022). [Xylene (o, m & p isomers)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
	CA Quebec Provincial (Canada, 6/2022).
	[Xylene (o-,m-,p- isomers)]
	STEV: 651 mg/m³ 15 minutes.
	STEV: 150 ppm 15 minutes.
	TWAEV: 434 mg/m³ 8 hours.
	TWAEV: 100 ppm 8 hours.
	CA Ontario Provincial (Canada, 6/2019).
	[Xylene (o-, m-, p-isomers)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
	CA Saskatchewan Provincial (Canada,
	7/2013). [Xylene (o, m-, p-isomers)]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
Propylidynetrimethanol, propoxylated, reaction products with ammonia	None.

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Section 8. Exposure controls/personal protection

benzyl alcohol

2-methylpropan-1-ol

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m-phenylenebis(methylamine)

2,4,6-tris(dimethylaminomethyl)phenol ethylbenzene

TWA: 5 ppm STEL: 10 ppm

CA Alberta Provincial (Canada, 6/2018).

Skin sensitizer.

OEL: 152 mg/m³ 8 hours. OEL: 50 ppm 8 hours.

CA British Columbia Provincial (Canada, 6/2022).

12022). TMA: 50 mm = 0 h =

TWA: 50 ppm 8 hours.

CA Ontario Provincial (Canada, 6/2019).

TWA: 50 ppm 8 hours.

CA Quebec Provincial (Canada, 6/2022).

TWAEV: 152 mg/m³ 8 hours. TWAEV: 50 ppm 8 hours.

CA Saskatchewan Provincial (Canada,

7/2013).

STEL: 60 ppm 15 minutes. TWA: 50 ppm 8 hours.

CA Alberta Provincial (Canada, 6/2018).

Absorbed through skin.

C: 0.1 mg/m³ 15 minutes.

CA British Columbia Provincial (Canada, 6/2022). Absorbed through skin.

C: 0.1 mg/m³ 15 minutes.

CA Ontario Provincial (Canada, 6/2019).

Absorbed through skin. Ceiling Limit: 0.1 mg/m³

CA Quebec Provincial (Canada, 6/2022).

Absorbed through skin. STEV: 0.1 mg/m³ 15 minutes.

CA Saskatchewan Provincial (Canada, 7/2013). Absorbed through skin.

CEIL: 0.1 mg/m³

None.

CA Alberta Provincial (Canada, 6/2018).

OEL: 543 mg/m³ 15 minutes. OEL: 125 ppm 15 minutes. OEL: 434 mg/m³ 8 hours. OEL: 100 ppm 8 hours.

CA British Columbia Provincial (Canada,

6/2022).

TWA: 20 ppm 8 hours.

CA Ontario Provincial (Canada, 6/2019).

TWA: 20 ppm 8 hours.

CA Quebec Provincial (Canada, 6/2022).

TWAEV: 20 ppm 8 hours.

CA Saskatchewan Provincial (Canada,

7/2013). STEL: 125 ppm 15 n

STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours.

Consult local authorities for acceptable exposure limits.

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Section 8. Exposure controls/personal protection

Recommended monitoring procedures

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: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection Hand protection

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves Body protection

: nitrile neoprene

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

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Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Colorless.

Odor : Amine-like. [Strong]

Odor threshold : Not available.
pH : Not applicable.
Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 44°C (111.2°F)

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Flammability : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Evaporation rate : Not available.

Vapor pressure : Not available.

Vapor density : Not available.

Relative density : 0.99

Density (lbs / gal) : 8.26

Solubility(ies) : Media Result

cold water Not soluble

Partition coefficient: n-

octanol/water

: Not applicable.

Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Volatility : 48% (v/v), 44.514% (w/w)

% Solid. (w/w) : 55.486

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following materials:

carbon oxides nitrogen oxides

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Section 11. Toxicological information

Information on toxicological effects

Product code 000001189596

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Propylidynetrimethanol, propoxylated, reaction products with ammonia	LD50 Dermal	Rabbit	0.4 g/kg	-
ľ	LD50 Oral	Rat	0.22 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	_
	LD50 Oral	Rat	1.23 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
m-phenylenebis	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
(methylamine)				
	LD50 Dermal	Rat - Male, Female	>3100 mg/kg	-
	LD50 Oral	Rat	930 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
P.1.51151	LD50 Dermal	Rat	1280 mg/kg	_
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit		24 hours 500 mg	-
m-phenylenebis (methylamine)	Skin - Severe irritant	Rat		4 hours	4 hours
2,4,6-tris (dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin : There are no data available on the mixture itself.
 Eyes : There are no data available on the mixture itself.
 Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
m-phenylenebis (methylamine)	skin	Mouse	Sensitizing

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

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Section 11. Toxicological information

Conclusion/Summary

: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP	i
xylene ethylbenzene	-	3 2B	-	l

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: blood, liver, heart, brain.

Contains material which may cause damage to the following organs: kidneys, lungs, the nervous system, gastrointestinal tract, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. May cause respiratory irritation.

Skin contact : Causes severe burns. Harmful in contact with skin. Defatting to the skin. May

cause an allergic skin reaction.

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Section 11. Toxicological information

Ingestion: Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation: Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

: There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Short term exposure

Potential immediate

effects

There are no data available on the mixture itself.

Potential delayed effects

: There are no data available on the mixture itself.

Long term exposure

Potential immediate

effects

General

: There are no data available on the mixture itself.

Potential delayed effects : There are no data available on the mixture itself.

Potential chronic health effects

<u>'otential chronic health effects</u>

or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when

: May cause damage to organs through prolonged or repeated exposure. Prolonged

subsequently exposed to very low levels.

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Section 11. Toxicological information

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMASHIELD 420/460/880/880GF HARDENER xylene	1144.1 4300	1684.8 1700	51308.9 N/A	24.3 11	1.9 1.5
Propylidynetrimethanol, propoxylated, reaction products with ammonia	500		N/A	N/A	N/A
benzyl alcohol	1230	2000	N/A	N/A	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
m-phenylenebis(methylamine)	930	2500	4500	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris	Acute LC50 175 mg/l	Fish	96 hours
(dimethylaminomethyl)phenol			
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days ·		-	-
Product/ingredient name	Aquatic half-life		Photolysis	5	Biodegradability
xylene benzyl alcohol ethylbenzene	-		- - -		Readily Readily Readily

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
m-phenylenebis (methylamine)	0.18	2.69	Low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

Section 14. Transport information

	TDG	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III
Environmental hazards	No.	No.	No.

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Section 14. Transport information

Not applicable. Marine pollutant Not applicable. Not applicable. substances

Additional information

TDG : None identified. **IMDG** : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Proof of classification

statement

: Product classified as per the following sections of the Transportation of Dangerous

Goods Regulations: 2.18-2.19 (Class 3), 2.40-2.42 (Class 8).

Section 15. Regulatory information

National Inventory List

Canada inventory (DSL) : At least one component is not listed.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health: Flammability: 2 Physical hazards:

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Instability: 0 Health: 3 Flammability: 2

Date of issue/Date of 17 April 2024

revision

Organization that prepared : EHS

the SDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

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Section 16. Other information

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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