SAFETY DATA SHEET



Date of issue 4/26/2024 (month/day/year)

Version 19

Section 1. Chemical product and company identification

A. Product name	: SIGMADUR ONE GREEN 4171
Product code	: 00322210

B. Relevant identified uses of the substance or mixture and uses advised against

l	Product use Use of the substance/ mixture		Professional applications, Used by spraying. Coating.
	Uses advised against	:	Product is not intended, labelled or packaged for consumer use.
	Supplier's or Importer's information	:	PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Korea.MSDS@PPG.COM
	Emergency telephone number:	:	⊮ 82-52-210-8331

Section 2. Hazards identification

A. Hazard classification	: 🕅 AMMABLE LIQUIDS - Category 3
	EYE IRRITATION - Category 2A
	CARCINOGENICITY - Category 1B
	TOXIC TO REPRODUCTION - Category 1B
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol



Signal word

: Danger

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Section 2. Hazards identification

Hazard statements	 F226 - Flammable liquid and vapor. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H350 - May cause cancer. H360 - May damage fertility or the unborn child. H373 - May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS)) H411 - Toxic to aquatic life with long lasting effects.
Precautionary statement	S
Prevention	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor.
Response	 F391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	 P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do	: Prolonged or repeated contact may dry skin and cause irritation.

not result in classification

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

: Not applicable.

Chemical name	Common name	Identifiers	%
Maphtha (petroleum), hydrotreated heavy	NAPHTHA (PETROLEUM);	CAS: 64742-48-9	20 -
	HYDROTREATED HEAVY		<30
titanium dioxide	TITANIUM DIOXIDE	CAS: 13463-67-7	10 -<20
Solvent naphtha (petroleum), medium	SOLVENT NAPHTHA (PETROLEUM),	CAS: 64742-88-7	5 - <10
aliph.	MEDIUM ALIPHATIC		
2-ethylhexanoic acid	2-ETHYLHEXANOIC ACID	CAS: 149-57-5	1 - <5
Solvent naphtha (petroleum), heavy	SOLVENT NAPHTHA (PETROLEUM),	CAS: 64742-94-5	1 - <5
arom.	HEAVY AROMATIC		
1-methoxy-2-propanol	PROPYLENE GLYCOL MONOMETHYL	CAS: 107-98-2	1 - <5
	ETHER		
2-ethylhexanoic acid, zirconium salt	ZIRCONIUM 2-ETHYLHEXANOATE	CAS: 22464-99-9	0.1 - <1
ethanol	ETHYL ALCOHOL	CAS: 64-17-5	0.1 - <1
calcium bis(2-ethylhexanoate)	2-ETHYL-HEXANOIC ACID;CALCIUM	CAS: 136-51-6	0.1 - <1
	SALT		
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Section 3. Composition/information on ingredients

2-butanone oxime 2-ethylhexanoic acid cobalt(2+) salt	 	0.1 - <1 0.1 - <1
nonane titanium dioxide (<10 microns)	 0,10.111012	0.1 - <1 0.1 - <1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
	Specific treatments	1	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media	
	Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	: Do not use water jet.
В.	Specific hazards arising from the chemical	: Mammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

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Section 5. Fire-fighting measures

	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Fire-fighting procedures : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

mode.

A. Personal precautions, protective equipment and emergency procedures No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

A. Precautions for safe handling
 i Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use

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Section 7. Handling and storage

explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.

B. Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
titanium dioxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 10 mg/m ³ 8 hours. Form: total dust
	with less than 1% of free SiO2
Solvent naphtha (petroleum), medium aliph.	ACGIH TLV (United States).
	TWA: 400 ppm
2-ethylhexanoic acid	ACGIH TLV (United States, 1/2023).
	TWA: 5 mg/m ³ 8 hours. Form: Inhalable
	fraction and vapor
1-methoxy-2-propanol	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
2-ethylhexanoic acid, zirconium salt	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Zirconium
	and compounds as Zr]
	STEL: 10 mg/m³, (as Zr) 15 minutes.
	TWA: 5 mg/m³, (as Zr) 8 hours.
ethanol	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 1000 ppm 8 hours.
2-ethylhexanoic acid cobalt(2+) salt	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Cobalt and
	inorganic compounds]
	TWA: 0.02 mg/m ³ 8 hours.
nonane	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 200 ppm 8 hours.
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Section 8. Exposure controls/personal protection

	titanium dioxide (<10 micro	ons		Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 10 mg/m ³ 8 hours. Form: total dust with less than 1% of free SiO2
	Recommended monitoring procedures	:		iate monitoring standards. Reference to ods for the determination of hazardous
В.	Appropriate engineering controls	:		ls to keep worker exposure to airborne d or statutory limits. The engineering controls concentrations below any lower explosive
	Environmental exposure controls	:		
С.	Personal protective equip	ome	ent	
	Respiratory protection		hazards of the product and the safe w workers are exposed to concentration appropriate, certified respirators. Use respirator complying with an approved necessary.	n known or anticipated exposure levels, the vorking limits of the selected respirator. If is above the exposure limit, they must use a properly fitted, air-purifying or air-fed d standard if a risk assessment indicates this is
	Eye protection Hand protection		be worn at all times when handling ch this is necessary. Considering the pa check during use that the gloves are s should be noted that the time to break	s complying with an approved standard should demical products if a risk assessment indicates rameters specified by the glove manufacturer, still retaining their protective properties. It athrough for any glove material may be rers. In the case of mixtures, consisting of the of the gloves cannot be accurately
	Gloves	:	butyl rubber	
	Body protection	:	being performed and the risks involve	
	Hygiene measures	:	Wash hands, forearms and face thoro eating, smoking and using the lavator Appropriate techniques should be use	bughly after handling chemical products, before y and at the end of the working period. ed to remove potentially contaminated clothing. eusing. Ensure that eyewash stations and

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance	
	Physical state	: Liquid.
	Color	: Green.
В.	Odor	: Aromatic.
С.	Odor threshold	: Not available.
D.	рН	: Not applicable.
Ε.	Melting/freezing point	: Not available.
F.	Boiling point/boiling	: >37.78°C (>100°F)
	range	
G.	Flash point	: Closed cup: 41°C (105.8°F)
н.	Evaporation rate	: Not available.
Т.	Flammability (solid, gas)	: Not available.
J.	Lower and upper	: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)

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Ingredient name

1-methoxy-2-propanol

Media

I. Lower and upper explosive (flammable) limits

K. Vapor pressure

L. Solubility(ies)	
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So	lubi	litv	in	water
30	ubi	пιу	ш	water

- Vapor density M.
- N. Relative density
- O. Partition coefficient: n-
- O. octanol/water Auto-ignition
- P. temperature

cold water	Not soluble			
Not available.				
Not available.				
1.12				
Not applicable.				
Ingredient name	°C	°F	Method	

428 to 482

220 to 250

Vapor Pressure at 20°C

Method

kPa

1.1

Result

mm Hg

8.5

~	Decomposition
Q.	temperature

Viscosity

R.

: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Solvent naphtha (petroleum), heavy

- Flow time (ISO 2431)
- S. Molecular weight
- : Not available.

: Not available.

arom.

: Not applicable.

Vapor pressure at 50°C

Method

kPa

ASTM E 659

mm Hg

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Section 10. Stability and reactivity

Α.	Chemical stability Possibility of hazardous reactions		The product is stable. Under normal conditions of storage and use, hazardous reactions will not occur.
в.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

Α.	Information on the like routes of exposure	: Not available.			
<u>P</u> (Potential acute health effects				
	Inhalation	lay cause respiratory irritation.			
	Ingestion	lo known significant effects or critical hazards.			
	Skin contact	efatting to the skin. May cause skin dryness and irritation.			
	Eye contact	auses serious eye irritation.			
<u>0</u>	ver-exposure signs/syr	u <u>ms</u>			
	Inhalation	dverse symptoms may include the following: espiratory tract irritation oughing educed fetal weight ncrease in fetal deaths keletal malformations			
	Ingestion	dverse symptoms may include the following: educed fetal weight ncrease in fetal deaths keletal malformations			
	Skin contact	dverse symptoms may include the following: ritation ryness racking educed fetal weight ncrease in fetal deaths keletal malformations			
	Eye contact	dverse symptoms may include the following: ain or irritation /atering edness			
в.	Health hazards				

Acute toxicity

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Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
aphtha (petroleum), hydrotreated heavy	LD50 Dermal	Rabbit	>5000 mg/kg	-
neavy	LD50 Oral	Rat	>6 g/kg	_
titanium dioxide	LC50 Inhalation Dusts and	Rat	>6.82 mg/l	- 4 hours
	mists	ιται	× 0.02 mg/i	4 Hours
	LD50 Dermal	Rabbit	>5000 mg/kg	_
	LD50 Oral	Rat	>5000 mg/kg	
Solvent naphtha (petroleum), medium	LD50 Dermal	Rabbit	>3000 mg/kg	-
aliph.				-
	LD50 Oral	Rat	>5000 mg/kg	-
2-ethylhexanoic acid	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	3640 mg/kg	-
Solvent naphtha (petroleum), heavy	LC50 Inhalation Dusts and	Rat	>5.2 mg/l	4 hours
arom.	mists			
	LD50 Oral	Rat	>5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
2-ethylhexanoic acid, zirconium salt	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	>5 g/kg	-
ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Dermal	Rat	17100 mg/kg	-
	LD50 Oral	Rat	7 g/kg	-
2-butanone oxime	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-
2-ethylhexanoic acid cobalt(2+) salt	LD50 Dermal	Rabbit	>5 g/kg	-
,	LD50 Oral	Rat	3129 mg/kg	-
nonane	LC50 Inhalation Gas.	Rat	3200 ppm	4 hours
	LC50 Inhalation Vapor	Rat	16790 mg/m ³	4 hours
titanium dioxide (<10 microns)	LC50 Inhalation Dusts and	Rat	>6.82 mg/l	4 hours
	mists			
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitization	

<u>Conclusion/Summary</u>	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary	: There are no data available on the mixture itself

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

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Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Naphtha (petroleum), hydrotreated heavy	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), medium aliph.	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), heavy arom.	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-butanone oxime	Category 1	-	upper respiratory tract
	Category 3		Narcotic effects
nonane	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Solvent naphtha (petroleum), medium aliph.	Category 1		central nervous system (CNS)
2-butanone oxime	Category 2		blood system

Aspiration hazard

General

Name	Result
Naphtha (petroleum), hydrotreated heavy	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), medium aliph.	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), heavy arom.	ASPIRATION HAZARD - Category 1
nonane	ASPIRATION HAZARD - Category 1

Potential chronic health effects

: May cause damage to organs through prolonged or repeated exposure. Pr	olonged or
repeated contact can defat the skin and lead to irritation, cracking and/or de	ermatitis.

Carcinogenicity **Mutagenicity**

- : May cause cancer. Risk of cancer depends on duration and level of exposure.
- : No known significant effects or critical hazards.

Reproductive toxicity

: \mathbf{M} ay damage fertility or the unborn child.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

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Section 11. Toxicological information

Maphtha (petroleum), hydrotreated heavy titanium dioxide CAS: 64742-48-9 FLAMMABLE LIQUIDS - Category 4 EVE (RETTATION - Category 2 ASE 04742-88-7) titanium dioxide CAS: 13463-67-7 CAS: 13463-67-7 CAS: 64742-88-7 CAS: 13463-67-7 CAS: 04742-88-7 CAS: 13463-67-7 CAS: 04742-88-7 2-ethylhexanoic acid CAS: 149-57-5 Solvent naphtha (petroleum), medium aliph. CAS: 149-57-5 CAS: 149-57-5 TOXIC TO REAR OXICITY (SINGLE EXPOSUBE) (Nacotic effects) - Category 1 AOUATIC H422ARD (CONSTER). 2-ethylhexanoic acid solvent naphtha (petroleum), heavy arom. CAS: 149-57-5 CAS: 107-98-2 TOXIC TO REPRODUCTION - Category 1 AOUATIC H422ARD (CONSTER). 1-methoxy-2-propanol CAS: 107-98-2 FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSUBE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 3 TOXIC TO REPRODUCTION - Category 3 ASPIRATION HAZARD - Category 3 TOXIC TO REPRODUCTION - Category 3 ASPIRATION HAZARD - Category 3 TOXIC TO REPRODUCTION - Category 3 TOXIC TO REPRODUCTION - Category 1 TOXIC TO REPRODUCTION - Category 1 SENINIERTATION - Category 1 SE	Chemical name	Identifiers	GHS Classification
Solvent naphtha (petroleum), medium aliph. CAS: 64742-88-7 FLAMMABLE LIQUIDS - Category 3 Specific TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 1 Specific TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (Narcotic effects) - Category 1 2-ethylhexanoic acid Solvent naphtha (petroleum), heavy arom. CAS: 149-57-5 TOXIC TO REPRODUCTION - Category 2 1-methoxy-2-propanol CAS: 107-98-2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 1 2-ethylhexanoic acid, zirconium salt ethanol CAS: 107-98-2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 1 2-ethylhexanoic acid, zirconium salt ethanol CAS: 22464-99-9 CAS: 107-08-2 2-ethylhexanoic acid, zirconium salt ethanol CAS: 136-51-6 SERIOUS EYE DAMAGE - Category 1 2-butanone oxime CAS: 96-29-7 CAS: 107-08-2 SERIOUS EYE DAMAGE - Category 1 2-butanone oxime CAS: 96-29-7 FLAMMABLE LIQUIDS - Category 1 TOXIC TO REPRODUCTION - Category 1 2-butanone oxime CAS: 136-51-6 SERIOUS EYE DAMAGE - Category 1 CARCINOGENICTY - Category 3 2-ethylhexanoic acid cobalt(2+) salt CAS: 136-51-6 SERIOUS EYE DAMAGE - Category 1 SKIN IRRITATION - Category 1 2-butanone oxime CAS: 96-29-7 FLAMMABLE LIQUIDS - Category 1 <t< td=""><td>Naphtha (petroleum), hydrotreated heavy</td><td>CAS: 64742-48-9</td><td>EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3</td></t<>	Naphtha (petroleum), hydrotreated heavy	CAS: 64742-48-9	EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
2-ethylhexanoic acid Solvent naphtha (petroleum), heavy arom. 2-ethylhexanoic acid Solvent naphtha (petroleum), heavy arom. 2-ethylhexanoic acid Solvent naphtha (petroleum), heavy arom. 2-ethylhexanoic acid Solvent naphtha (petroleum), heavy arom. 2-ethylhexanoic acid, zirconium salt ethanol 2-ethylhexanoic acid, zirconium salt ethanol 2-butanone oxime 2-ethylhexanoic acid cobalt(2+) salt 2-butanone oxime 2-ethylhexanoic acid cobalt(2+) salt 2-ethylhexanoic acid cobalt(2+) salt 3-ethylhexanoic	Solvent naphtha (petroleum), medium		
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narotic effects) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narotic effects) - Category 3 CAS: 22464-99-9 CAS: 64-17-52-ethylhexanoic acid, zirconium salt ethanolCAS: 22464-99-9 CAS: 64-17-5TOXIC TO REPRODUCTION - Category 1 EXPOSURE) (Narotic effects) - Category 2 EYE IRRITATION - Category 2 EYE IRRITATION - Category 2 CAS: 64-17-52-ethylhexanoate)CAS: 136-51-6SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 1 TOXIC TO REPRODUCTION - Category 1 TOXIC TO REPRODUCTION - Category 1 CAS: 96-29-72-butanone oximeCAS: 96-29-7FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (dermal) - Category 1 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 1<	2-ethylhexanoic acid		EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 TOXIC TO REPRODUCTION - Category 1B
1-methoxy-2-propanol CAS: 107-98-2 FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 1 TOXIC TO REPRODUCTION - Category 1 CAS: 22464-99-9 CAS: 64-17-5 2-ethylhexanoate) CAS: 136-51-6 FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2 CARCINOGENICITY - Category 2 CARCINOGENICITY - Category 4 CAS: 96-29-7 2-butanone oxime CAS: 96-29-7 FLAMMABLE LIQUIDS - Category 1 TOXIC TO REPRODUCTION - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (dermal) - Category 1 SKIN REITATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SERIOUS EYE DAMAGE - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	arom.		EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1
2-ethylhexanoic acid, zirconium salt ethanol CAS: 22464-99-9 CAS: 64-17-5 TOXIC TO REPRODUCTION - Category 1B FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2 CAS: 136-51-6 2-butanone oxime CAS: 136-51-6 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 1B FLAMMABLE LIQUIDS - Category 1 TOXIC TO REPRODUCTION - Category 1B FLAMMABLE LIQUIDS - Category 2 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 1B FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (oral) - Category 4 SKIN IRRITATION - Category 1 SKIN SENSITIZATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SKIN IRRITATION - Category 2 SKIN IRRITATION - Category 2 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 SKIN COT REPRODUCTION - Category 1 SKIN C TO REPRODUCTION - Category 1 SKIN COT REPRODUCTION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	1-methoxy-2-propanol	CAS: 107-98-2	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE
calcium bis(2-ethylhexanoate)CAS: 136-51-6SERIOUS EYE DAMAGE - Čategory 1 TOXIC TO REPRODUCTION - Category 1B2-butanone oximeCAS: 96-29-7FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (ormal) - Category 3 ACUTE TOXICITY (ormal) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1B SNIN SENSITIZATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 RESPIRATORY SENSITIZATION - Category 1 SKIN COMOENICITY - Category 1B TOXIC TO REPRODUCTION - Category 1B AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) -			TOXIC TO REPRODUCTION - Category 1B FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A
2-butanone oxime CAS: 96-29-7 FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B CARCINOGENICITY - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 2-ethylhexanoic acid cobalt(2+) salt CAS: 136-52-7 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 1 SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	calcium bis(2-ethylhexanoate)	CAS: 136-51-6	SERIOUS EYE DAMAGE - Category 1
2-ethylhexanoic acid cobalt(2+) salt 2-ethylhexanoic acid cobalt(2+) salt CAS: 136-52-7 SKIN IRRITATION - Category 2 RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 1B TOXIC TO REPRODUCTION - Category 1B AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	2-butanone oxime	CAS: 96-29-7	FLAMMABLE LIQUIDS - Category 4 ACUTE TOXICITY (oral) - Category 3 ACUTE TOXICITY (dermal) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B CARCINOGENICITY - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
nonane CAS: 111-84-2 FLAMMABLE LIQUIDS - Category 3	2-ethylhexanoic acid cobalt(2+) salt	CAS: 136-52-7	SKIN IRRITATION - Category 2 RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 1B TOXIC TO REPRODUCTION - Category 1B AQUATIC HAZARD (ACUTE) - Category 1
	nonane	CAS: 111-84-2	

Product code 00322210 Product name SIGMADUR ONE GREEN 4171		issue 4/26/2024 (month/day/year) Version 19
Section 11. Toxicologi	ical information	
titanium dioxide (<10 microns)	CAS: 13463-67-7	ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 CARCINOGENICITY - Category 2

Section 12. Ecological information

A. <u>Ecotoxicity</u>

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
Solvent naphtha (petroleum), heavy arom.	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
2-ethylhexanoic acid, zirconium salt	Acute LC50 >100 mg/l	Fish	96 hours
ethanol	Acute EC50 7640 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
titanium dioxide (<10 microns)	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours

B. Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability	
ethanol	-	-	Readily	

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
-ethylhexanoic acid	2.7	-	Low
Solvent naphtha (petroleum), heavy arom.	2.8 to 6.5	-	High
1-methoxy-2-propanol	<1	-	Low
ethanol	-0.35	-	Low
2-butanone oxime	0.63	5.01	Low
nonane	5.65	-	High

D. <u>Mobility in soil</u>

Soil/water partition : Not available. coefficient (Koc)

- E. Other adverse effects
- : No known significant effects or critical hazards.

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Section 13. Disposal considerations

- A. Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group		III	III
Environmental hazards	No.	No.	No.
E. Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

- UN: None identified.IMDG: None identified.
- IATA : None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

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Section 15. Regulatory information

Α.	Regulation according to ISHA
	ISHA article 117 : None of the components are listed. (Harmful substances prohibited from manufacture)
	ISHA article 118 : None of the components are listed. (Harmful substances requiring permission)
	Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous to Youth
	Exposure Limits of Chemical Substances and Physical Factors
	The following components have an OEL: Manium dioxide Solvent naphtha (petroleum), medium aliph. 2-ethylhexanoic acid
	1-methoxy-2-propanol 2-ethylhexanoic acid, zirconium salt ethanol
	2-ethylhexanoic acid cobalt(2+) salt nonane titanium dioxide (<10 microns)
	ISHA Enforcement Regs : The following components are listed: cobalt and its inorganic compounds Annex 19 (Exposure standards established for harmful factors)
	ISHA Enforcement Regs : The following components are listed: titanium dioxide Annex 21 (Harmful factors subject to Work Environment Measurement)
	ISHA Enforcement Regs : None of the components are listed. Annex 22 (Harmful Factors Subject to Special Health Check- up)
	Standard of Industrial : The following components are listed: titanium dioxide Safety and Health Annex 12 (Hazardous substances subject to control)
B.	Regulation according to Chemicals Control Act
	Article 11 (TRI) : The following components are listed: Barium and its compounds, Cobalt and its compounds
	Article 18 Prohibited (K- : None of the components are listed. Reach Article 27)
	Article 19 Subject to : None of the components are listed. authorization (K-Reach Article 25)

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Section 15. Regulatory information

Product name SIGMADUR ONE GREEN 4171

	Article 20 Restricted (K- Reach Article 27)	1	None of the components are listed.
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Toxic
	Korea inventory	:	Al components are listed or exempted.
	Article 39 (Accident Precaution Chemicals)	:	The following components are listed: 2-ethylhexanoic acid cobalt(2+) salt
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	;	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Ε.	. Regulation according to other foreign laws		
	Safety, health and environmental regulations specific for	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

the product

A. References : Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS)

			U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
В.	Date of issue/Date of revision	:	4/26/2024
С.	Version	:	19

Prepared by : EHS

D. Other

✓ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.