



# SAFETY DATA SHEET

Date of issue/Date of revision : 22 November 2024 Version : 3.01

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Product name : HI-TEMP 1027 HD HARDENER

Product code : 000001193892

#### Other means of identification

00465849

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/  
mixture :  Hardener.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.  
PO Box 7509  
Dammam 31472  
Saudi Arabia  
Tel: 00966 138 47 31 00  
Fax: 00966 138 47 17 34

e-mail address of person  
responsible for this SDS : ndpic@sfda.gov.sa

1.4 Emergency telephone  
number : 00966 138473100 extn 1001

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

Product definition : Mixture

[Classification according to Regulation \(EC\) No. 1272/2008 \[CLP/GHS\]](#)

Flam. Liq. 3, H226  
Acute Tox. 4, H302  
Eye Irrit. 2, H319  
Repr. 1B, H360FD  
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

Hazard pictograms :



Signal word : Danger

**Code** : 000001193892 **Date of issue/Date of revision** : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 2: Hazards identification

**Hazard statements** : Flammable liquid and vapour.  
 Harmful if swallowed.  
 Causes serious eye irritation.  
 May damage fertility. May damage the unborn child.  
 Toxic to aquatic life with long lasting effects.

### Precautionary statements

**Prevention** : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

**Response** : Collect spillage. IF exposed or concerned: Get medical advice or attention.

**Storage** : Not applicable.

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
 P280, P210, P273, P391, P308 + P313, P501

**Supplemental label elements** : Not applicable.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Restricted to professional users.

### Special packaging requirements

**Containers to be fitted with child-resistant fastenings** : Not applicable.

**Tactile warning of danger** : Not applicable.

### 2.3 Other hazards

**Product meets the criteria for PBT or vPvB** : This mixture contains substances that are assessed to be a PBT or a vPvB, refer to Section 3.2.

**Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

## SECTION 3: Composition/information on ingredients

**3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Wollastonite	EC: 237-772-5 CAS: 13983-17-0	≥10 - ≤25	Not classified.	-	[2]
barium diboron tetraoxide	REACH #: 01-2119983530-36 EC: 237-222-4 CAS: 13701-59-2 Index: 056-005-00-3	≥10 - ≤25	Acute Tox. 3, H301 Acute Tox. 4, H332 Repr. 1B, H360FD (oral)	ATE [Oral] = 100 mg/kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
trizinc bis(orthophosphate)	REACH #:	≥10 - ≤17	Aquatic Acute 1, H400	M [Acute] = 1	[1]

Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

### SECTION 3: Composition/information on ingredients

Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6  REACH #: 01-2119463588-24 EC: 919-284-0 CAS: 64742-94-5	≥5.0 - <10	Aquatic Chronic 1, H410  Carc. 2, H351 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	M [Chronic] = 1  Carc. 2, H351: C ≥ 10% EUH066: C ≥ 20%	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥5.0 - ≤8.6	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≥5.0 - ≤7.0	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≤1.3	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	ATE [Oral] = 790 mg/kg	[1] [2]
2-ethylhexanoic acid, cerium salt	EC: 246-332-1 CAS: 24593-34-8 Index: 607-230-00-6	<0.30	Repr. 1B, H360D Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
octamethylcyclotetrasiloxane	REACH #: 01-2119529238-36 EC: 209-136-7 CAS: 556-67-2 Index: 014-018-00-1	≤0.017	Repr. 2, H361f Aquatic Chronic 1, H410  <b>See Section 16 for the full text of the H statements declared above.</b>	M [Chronic] = 10	[1] [2] [3] [4]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

## SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII

[4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Ingestion** : Harmful if swallowed.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
irritation  
dryness  
cracking  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
reduced foetal weight  
increase in foetal deaths  
skeletal malformations

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

## SECTION 4: First aid measures

**Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
phosphorus oxides  
metal oxide/oxides  
Formaldehyde.

### 5.3 Advice for firefighters

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### 6.3 Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

## SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 8.1 Control parameters

#### Occupational exposure limits

barium diboron tetraoxide

**Ministry of Labor (France, 9/2023) [baryum (composés solubles)]**

TWA 8 hours: 0.5 mg/m<sup>3</sup> (as Ba).

xylene

**Ministry of Labor (France, 9/2023) [xylènes, isomères mixtes, purs]** Absorbed through skin.

STEL 15 minutes: 442 mg/m<sup>3</sup>.

STEL 15 minutes: 100 ppm.

TWA 8 hours: 221 mg/m<sup>3</sup>.

TWA 8 hours: 50 ppm.

ethylbenzene

**Ministry of Labor (France, 9/2023)** Absorbed through skin.

TWA 8 hours: 20 ppm.

TWA 8 hours: 88.4 mg/m<sup>3</sup>.

STEL 15 minutes: 442 mg/m<sup>3</sup>.

STEL 15 minutes: 100 ppm.

butan-1-ol

**Ministry of Labor (France, 9/2023)**

STEL 15 minutes: 50 ppm.

STEL 15 minutes: 150 mg/m<sup>3</sup>.

Product/ingredient name	Exposure limit values
Wollastonite	<b>ACGIH TLV (United States, 7/2023) A4.</b> TWA 8 hours: 1 mg/m <sup>3</sup> . Form: Inhalable fraction.
barium diboron tetraoxide	<b>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [barium and soluble compounds] A4.</b> TWA 8 hours: 0.5 mg/m <sup>3</sup> (as Ba).
	<b>Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) [barium compounds (soluble)]</b> Absorbed through skin. TWA 8 hours: 0.5 mg/m <sup>3</sup> (as Ba).
	<b>ACGIH TLV (United States, 7/2023) [Barium and soluble compounds] A4.</b> TWA 8 hours: 0.5 mg/m <sup>3</sup> (as Ba).
xylene	<b>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [xylene (o, m &amp; p isomers)] A4.</b> STEL 15 minutes: 651 mg/m <sup>3</sup> . STEL 15 minutes: 150 ppm. TWA 8 hours: 434 mg/m <sup>3</sup> . TWA 8 hours: 100 ppm.
	<b>Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) [xylene (all isomers)]</b> STEL 15 minutes: 150 ppm. TWA 8 hours: 434 mg/m <sup>3</sup> . STEL 15 minutes: 651 mg/m <sup>3</sup> . TWA 8 hours: 100 ppm.
	<b>ACGIH TLV (United States, 7/2023) [p-xylene and mixtures containing p-xylene] A4.</b> Ototoxicant. TWA 8 hours: 20 ppm.
zinc oxide	<b>Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016)</b> STEL 15 minutes: 10 mg/m <sup>3</sup> . Form: measured as respirable fraction



Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

ethylbenzene

of the aerosol and fume.  
 TWA 8 hours: 2 mg/m<sup>3</sup>. Form: measured as respirable fraction of the aerosol and fume.  
**Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006)**  
 TWA 8 hours: 5 mg/m<sup>3</sup>. Form: fumes.  
 STEL 15 minutes: 10 mg/m<sup>3</sup>. Form: fumes.  
**ACGIH TLV (United States, 7/2023)**  
 TWA 8 hours: 2 mg/m<sup>3</sup>. Form: Respirable fraction.  
 STEL 15 minutes: 10 mg/m<sup>3</sup>. Form: Respirable fraction.  
**Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A3.**  
 STEL 15 minutes: 543 mg/m<sup>3</sup>.  
 STEL 15 minutes: 125 ppm.  
 TWA 8 hours: 100 ppm.  
 TWA 8 hours: 434 mg/m<sup>3</sup>.  
**Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006)**  
 STEL 15 minutes: 125 ppm.  
 TWA 8 hours: 434 mg/m<sup>3</sup>.  
 STEL 15 minutes: 543 mg/m<sup>3</sup>.  
 TWA 8 hours: 100 ppm.  
**ACGIH TLV (United States, 7/2023) A3.** Ototoxicant.  
 TWA 8 hours: 20 ppm.  
**Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016)**  
 STEL 15 minutes: 50152 ppm.  
 TWA 8 hours: 61 mg/m<sup>3</sup>.  
 TWA 8 hours: 20 ppm.  
**Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006)**  
 Absorbed through skin.  
 CLV: 152 mg/m<sup>3</sup>.  
 CLV: 50 ppm.  
**ACGIH TLV (United States, 7/2023)**  
 TWA 8 hours: 20 ppm.

butan-1-ol

xylene

**DOL BEI (South Africa, 3/2021) [xylenes]**  
 BEI: 1.5 g/g creatinine, methylhippuric acid [in urine]. Sampling time: end of shift.

ethylbenzene

**DOL BEI (South Africa, 3/2021)**  
 BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

## 8.2 Exposure controls



**Code** : 000001193892 **Date of issue/Date of revision** : 22 November 2024  
HI-TEMP 1027 HD HARDENER

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles.

#### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Gloves** : For prolonged or repeated handling, use the following type of gloves:

May be used: nitrile rubber

Recommended: Chloroprene, butyl rubber, neoprene, polyvinyl alcohol (PVA), Viton®

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** :

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## **SECTION 9: Physical and chemical properties**

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### **9.1 Information on basic physical and chemical properties**

#### Appearance

**Physical state** : Liquid.

**Colour** : Beige.

**Odour** : Aromatic.

**Odour threshold** : Not available.

Code : 000001193892 Date of issue/Date of revision : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 9: Physical and chemical properties

- Melting point/freezing point** : Not determined.  
**Initial boiling point and boiling range** : >37.78°C  
**Flammability** : Not determined. There are no data available on the mixture itself.  
**Upper/lower flammability or explosive limits** : Not available.  
**Flash point** : Closed cup: 23°C  
**Auto-ignition temperature** :
- | Ingredient name | °C  | °F  | Method  |
|-----------------|-----|-----|---------|
| butan-1-ol      | 355 | 671 | EU A.15 |
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).  
**pH** : Not applicable. insoluble in water.  
**Viscosity** : Dynamic (room temperature): Not available.  
 Kinematic (room temperature): >400 mm<sup>2</sup>/s  
 Kinematic (40°C): >21 mm<sup>2</sup>/s  
**Viscosity** : > 100 s (ISO 6mm)  
**Solubility(ies)** :

Media	Result
cold water	Not soluble

**Partition coefficient: n-octanol/ water** : Not applicable.

**Vapour pressure** :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
dimethyl carbonate	56.78	7.6	OECD 104			

- Relative density** : 1.66  
**Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.  
**Oxidising properties** : Product does not present an oxidizing hazard.  
**Particle characteristics**  
**Median particle size** : Not applicable.

### 9.2 Other information

No additional information.

## SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.  
**10.2 Chemical stability** : The product is stable.  
**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.  
**10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

Code : 000001193892

Date of issue/Date of revision

: 22 November 2024

HI-TEMP 1027 HD HARDENER

## SECTION 10: Stability and reactivity

**10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

**10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides phosphorus oxides Formaldehyde. metal oxide/oxides

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Barium diboron tetraoxide	LC50 Inhalation Dusts and mists	Rat	1.5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene xylene	LD50 Oral	Rat	6318 mg/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
zinc oxide	LD50 Oral	Rat	4.3 g/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m <sup>3</sup>	4 hours
ethylbenzene	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
butan-1-ol	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
	LC50 Inhalation Vapour	Rat	24000 mg/m <sup>3</sup>	4 hours
octamethylcyclotetrasiloxane	LD50 Dermal	Rabbit	3400 mg/kg	-
	LD50 Oral	Rat	790 mg/kg	-
	LC50 Inhalation Vapour	Rat	36 g/m <sup>3</sup>	4 hours
	LD50 Dermal	Rat	>2375 mg/kg	-
	LD50 Oral	Rat	>4800 mg/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

#### Conclusion/Summary

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

#### Sensitisation

#### Conclusion/Summary

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

#### Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Reproductive toxicity

**Code** : 000001193892 **Date of issue/Date of revision** : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 11: Toxicological information

**Conclusion/Summary** : There are no data available on the mixture itself.

### Teratogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
butan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3	-	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

### Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene	ASPIRATION HAZARD - Category 1
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

### Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : Harmful if swallowed.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Eye contact** : Causes serious eye irritation.

### Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : Adverse symptoms may include the following:  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
 irritation  
 dryness  
 cracking  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations
- Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

Code : 000001193892 Date of issue/Date of revision : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 11: Toxicological information

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary** : Not available.

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : May damage fertility. May damage the unborn child.

**Other information** : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. Avoid contact with skin and clothing.

### **11.2 Information on other hazards**

#### **11.2.1 Endocrine disrupting properties**

Not available.

#### **11.2.2 Other information**

Not available.

## SECTION 12: Ecological information

### **12.1 Toxicity**

Product/ingredient name	Result	Species	Exposure
zinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
	EC50 3 mg/l	Daphnia	48 hours
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Fresh water		
	Chronic NOEC 0.017 mg/l	Algae	72 hours
ethylbenzene	Fresh water		
	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
butan-1-ol 2-ethylhexanoic acid, cerium salt	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-
	Acute LC50 1376 mg/l	Fish	96 hours
	Acute LC50 0.5 mg/l Fresh water	Fish	96 hours
octamethylcyclotetrasiloxane	Chronic NOEC 100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	21 days

**Conclusion/Summary** : There are no data available on the mixture itself.

Code : 000001193892 Date of issue/Date of revision : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 12: Ecological information

### 12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene ethylbenzene	-	2.9 % - 5 days	-	-
	-	79 % - Readily - 10 days	-	-

**Conclusion/Summary** : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene xylene ethylbenzene	-	-	Not readily
	-	-	Readily
	-	-	Readily

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Hydrocarbons, C10, aromatics, >1% naphthalene, < 0.1% cumene xylene ethylbenzene butan-1-ol octamethylcyclotetrasiloxane	2.8 to 6.5	-	High
	3.12	7.4 to 18.5	Low
	3.6	79.43	Low
	1	-	Low
	6.488	-	High

### 12.4 Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Mobility** : Not available.

### 12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
xylene	No	N/A	No	No	No	N/A	No
ethylbenzene	No	N/A	No	Yes	No	N/A	No
butan-1-ol	No	N/A	N/A	No	N/A	N/A	N/A
octamethylcyclotetrasiloxane	SVHC (Recommended)	Specified	Specified	Specified	SVHC (Recommended)	Specified	Specified

### 12.6 Endocrine disrupting properties

Not available.

### 12.7 Other adverse effects

No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

**Product**

**Code** : 000001193892 **Date of issue/Date of revision** : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 13: Disposal considerations

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

### European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	IMDG	IATA
<b>14.1 UN number or ID number</b>	UN1263	UN1263	UN1263
<b>14.2 UN proper shipping name</b>	PAINT	PAINT	PAINT
<b>14.3 Transport hazard class(es)</b>	3	3	3
<b>14.4 Packing group</b>	III	III	III
<b>14.5 Environmental hazards</b>	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
<b>Marine pollutant substances</b>	Not applicable.	(trizinc bis(orthophosphate))	Not applicable.

### Additional information

**ADR/RID** : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2.

**Tunnel code** : (D/E)

**IMDG** : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5.

**IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.



Code : 000001193892

Date of issue/Date of revision : 22 November 2024

HI-TEMP 1027 HD HARDENER

## SECTION 14: Transport information

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not applicable.

## SECTION 15: Regulatory information

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Toxic to reproduction	barium diboron tetraoxide	Candidate	D(2022) 9120-DC	1/17/2023
PBT	octamethylcyclotetrasiloxane	Recommended	ED/71/2019	4/14/2021
vPvB	octamethylcyclotetrasiloxane	Recommended	ED/71/2019	4/14/2021

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Restricted to professional users.

Other national and international regulations.

**Explosive precursors** : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

**15.2 Chemical safety assessment** : No Chemical Safety Assessment has been carried out.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

**Abbreviations and acronyms**

: ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number

**Full text of abbreviated H statements**

**Code** : 000001193892 **Date of issue/Date of revision** : 22 November 2024  
 HI-TEMP 1027 HD HARDENER

## SECTION 16: Other information

- : H225 Highly flammable liquid and vapour.
- H226 Flammable liquid and vapour.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H351 Suspected of causing cancer.
- H360D May damage the unborn child.
- H360FD May damage fertility. May damage the unborn child.
- H361f Suspected of damaging fertility.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.
- EUH066 Repeated exposure may cause skin dryness or cracking.

<b>Full text of classifications [CLP/GHS]</b>	: Acute Tox. 3	ACUTE TOXICITY - Category 3
	Acute Tox. 4	ACUTE TOXICITY - Category 4
	Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
	Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
	Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
	Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
	Asp. Tox. 1	ASPIRATION HAZARD - Category 1
	Carc. 2	CARCINOGENICITY - Category 2
	Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
	Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
	Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
	Repr. 1B	REPRODUCTIVE TOXICITY - Category 1B
	Repr. 2	REPRODUCTIVE TOXICITY - Category 2
	Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
	STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3	

### History

**Date of issue/ Date of revision** : 22 November 2024  
**Date of previous issue** : 9 October 2024  
**Prepared by** : EHS  
**Version** : 3.01

### Disclaimer

*The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.*