

**Product Description**

Exterior acrylic latex paint for surfaces of concrete, brick, stucco, masonry or prefinished siding where a flat finish is desirable.

**Advantages**

- Ready for use and easy to apply.
- Microporous product; which is waterproof, but allows masonry to breathe.
- Excellent resistance to moisture.
- Resistant to the alkalinity of the concrete.
- Withstands the effects of weather; excellent flexibility; resists flaking, peeling and cracking.
- Resistant to chalking, fading and yellowing.
- Water-based product which allows tool clean-up with water.
- Contains a mildew-resistant preservative.
- Complies with the Canadian Volatile Organic Compound (VOC) Concentration Limits for Architectural Coatings Regulations requirements.

**Available Colours**

971-620	Pure white
971-601	Base 1*
971-602	Base 2*
971-603	Base 3*

\*Must be tinted before use

**Projects**

**Environment**

Exterior only.

**Use**

New and maintenance work.  
 Residential and commercial sites.  
 Walls, windows or siding: wood, aluminum or vinyl.  
 Shutters, flashings, gutters, fences or foundation.

**Surfaces**

Properly prepared concrete, brick, stucco and other masonries.  
 Previously painted surfaces in good condition and properly prepared.  
 Properly primed wood and metal.

**Notes**

Not formulated to be used on roofs, floors or decks.  
 Not formulated to be used on bare ferrous metals (iron, steel).  
 On vinyl siding, do not use shades that are darker than the original as it could lead to warping.  
 Some colours, or drastic colour changes, may require additional coats of paint.  
 Drying will take longer at low temperatures or under high conditions of humidity.  
 Do not mix with other paints or thinners.

**Certifications\***

MPI #10 Latex, Exterior Flat (MPI Gloss 1)

**Technical Specifications (21°C (70°F))**

**Appearance**

Opaque

**Gloss Level**

Flat finish

- Gloss at 60°: 0 to 5%
- Gloss at 85°: 5 to 12%

**Composition**

- Diluent: Water
- Binder: 100% acrylic

**Volatile Organic Compounds (VOCs)\***

According to ASTM D3960-05: < 100 g/L  
 Canadian regulation: < 100 g/L  
*Addition of colourant will introduce VOCs.*

**Viscosity\***

Ready to use (99 ± 5 Krebs Units)  
*Manufacturing specification, working viscosity may vary.*

**Density\*** 1.3 ± 0.1 kg/L

**Solids by Volume\*** 35%

**Solids by Weight\*** 51%

**Flammability** Non flammable

**Flash Point\*** Not applicable

**Spreading Rate per Coat**

3.78 L: 46 to 56 m<sup>2</sup> (500 to 600 ft<sup>2</sup>)  
 49 m<sup>2</sup> per 3.78 L at 1 mil D. F. T.  
 13 m<sup>2</sup> per litre at 1 mil D. F. T.

*Coverage figures do not include loss due to surface irregularities and porosity or material losses due to application method or mixing.*

**Film Thickness requirements\***

- Wet: 68 to 81 µm  
2.7 to 3.2 mils
- Dry: 24 to 28 µm  
0.9 to 1.1 mil

**Drying Time\***

- Touch dry: 20 to 40 minutes
- Before recoating: 2 to 4 hours
- Prior to withstanding rain: 6 hours
- Full curing: 14 days

When relative humidity is higher than 50%, double the required time.

*Drying times listed may vary depending on temperature, humidity, film build, colour, and air movement.*

\*Technical data source: 971-620  
 (Data for colour and tint bases may vary)

**Limited Warranty**

PPG Architectural Coatings Canada, Inc. warrants performance of its products to its intended use if properly applied in accordance with the label directions and the specifications of the technical data sheet. Having no control over the application methods and conditions or the circumstances related to its use, no other warranty, expressed or implied, statutory or otherwise is given. This limited warranty extends only to the original purchaser of the product and is not transferable or assignable. If the product fails to conform to this limited warranty, we will, at your option, furnish replacement product or refund the purchase price. This limited warranty excludes (1) labour or costs of labour for the application or removal of any product and (2) all other direct, indirect, incidental, special or consequential damages.

## Surface Preparation

Surfaces must be clean and dry.

Remove loose and peeling paint, dirt, dust, mildew, oil, wax, concrete curing agents and bond breakers, chalk, efflorescence and other surface contamination.

**Unpainted concrete, stucco or masonry:** New surfaces must age at least 28 days, be thoroughly dry and free of any efflorescence salts. Clean the concrete surfaces per ASTM Standard Practice D4258: Standard Practice for Surface Cleaning Concrete for Coating. Vacuum cleaning, water cleaning, detergent water wash, power wash cleaning, steam cleaning, hand tool and mechanical cleaning are acceptable cleaning methods.

**Metal surfaces:** Remove loose rust. Treat with Corrostop® Ultra 635-104 metal conditioner and rust remover. Rinse well with clear water and let dry perfectly before painting (maximum: 4 hours). Prime ferrous and galvanized metals.

**Painted surfaces:** Remove loose and peeling paint, chalk, and efflorescence by wire brushing, scraping, sanding, and/or pressure washing. Sand to smooth edges.

Eliminate stains caused by mildew with a solution of household bleach (1 part household bleach to 3 parts of water). Wear rubber gloves and eye protection. Rinse thoroughly with clear water and let dry completely.

Remove all surface contaminants by washing with an appropriate cleaner. Rinse thoroughly with water and allow to dry.

Sand rough areas and dull glossy surfaces.

Clean up carefully sanding residue.

**PRECAUTION:** Dry sanding will give rise to dust and/or hazardous fumes. Wet sanding should be used wherever possible. Wear suitable respiratory protective equipment when exposure cannot be avoided by adequate local ventilation. Clean up carefully with a HEPA vacuum and a wet mop. Follow these instructions to control exposure to hazardous substances that may be released during surface preparation. **WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST OR FUMES CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a properly fitted NIOSH-approved respirator and prevent skin contact to control lead exposure. Contact a regional Health Canada office for more information.

Repair damaged areas and touch up bare spots.

**Wood:** Unpainted wood or wood in poor condition should be sanded smooth and clean up carefully to remove dust. If wood exudes resin, scrape the excess and clean surface with alcohol or paint thinner prior to seal knots and sap streaks with shellac.

Repair holes and cracks with joint compound suitable for the surface to be repaired.

Prime entire surface with the appropriate primer.

Before use, cover or mask surfaces that are not to be painted, be sure to read and follow the instructions and warnings on the label and Safety Data Sheet.

**Contact your local representative for any additional surface preparation guidelines.**

## Recommendations

### Application Conditions

Temperature: 10 to 32°C (50 to 90°F)  
(ideal 20°C ± 5°C [68°F ± 9°F])

Relative humidity: Ideal between 15 and 55%, maximum 85%.

Maintain these conditions during the application and the following 24 hours. Low temperature, high humidity, thick films or poor ventilation extend drying time.

Surface must be at a temperature at least 3°C (5°F) higher than dew point. Do not apply in direct sunlight or during windy conditions. Do not apply if lower temperatures are expected within 3 to 6 hours. Do not apply when rain is expected within 24 hours.

### Tools

- Paintbrush: Synthetic bristles (nylon, polyester)
- Roller: 10 mm (3/8 in.);
- \*Spray (airless equipment)
  - Tip size: 0.015 to 0.021 in.;
  - Pressure: 1500 to 2000 psi.

Always use top quality application tools.

\*Spray recommendations may vary from figures listed depending on equipment manufacturer.

### Cleaning Tools

Remove as much product quantity as possible and clean tools with lukewarm soapy water immediately after use.

### Storage and Transportation

Keep in a dry and ventilated area, between 10 and 30°C (50 and 86°F). Under such conditions, unopened containers may be stored up to 5 years from manufacturing date.

PROTECT FROM FREEZING.

### Disposal

Consult your municipality in order to dispose of residues according to environmental regulations. Do not pour down a drain or storm sewer.

## Systems recommendation according to surfaces

### Concrete and masonry:

- Rough surfaces: *Sico Expert* block filler 675-115;
- Smooth surfaces: No primer required, in warm weather, wet the surface with water before applying the first coat only;
- 2 coats: *Sico Expert* 971-6XX.

### New or bare wood:

- Bare wood (except rich in tannins wood, such as cedar or redwood): *Sico Ecosource* 850-130, *Sico Expert* 870-177 or 890-114; some wood species, prone to staining, may require two coats. Let dry each coat for 12 to 16 hours.
- Bare wood (all): *Sico Expert* primer 880-124;
- 2 coats: *Sico Expert* 971-6XX.

### Ferrous metal and rusted galvanized metal:

- 1 coat: *Sico Expert* 922-060;
- 2 coats: *Sico Expert* 971-6XX.

### Non-rusted galvanized metal, aluminum or copper:

- 1 coat: *Corrostop Ultra* 635-045;
- 2 coats: *Sico Expert* 971-6XX.

### Previously painted surfaces in good condition:

- No primer is required.
- *Sico Expert* 971-6XX, one or two coats as required.

## **Application**

FOR PROFESSIONAL APPLICATION ONLY. NOT INTENDED OR LABELED FOR CONSUMER USE.

Depending on the selected colour, the product can be applied as is or may need to be tinted before application. Bases must necessarily be tinted by adding suitable colourants. Refer to the appropriate colour formula, automatic tinting equipment, and/or computer colour-matching system for colour formulas and tinting instructions.

Do not thin. Stir thoroughly before use and occasionally during use. Pour the quantity of paint needed into another container to avoid contaminating the original paint container. Keep containers closed when not in use.

Apply the product by complying with its spreading rate, leaving no bare spots or excessively coated areas.

Provide adequate ventilation. Observe drying time between coats. Low temperatures or high humidity will affect drying time. Applying two coats will provide better durability and appearance.

For more information, visit the website at [www.sico.ca](http://www.sico.ca) or call our customer service: 1-800-463-7426.

## **Safety Measures**

Store locked up. Do not handle until all safety precautions have been read and understood warnings on the label and Safety Data Sheet (SDS). For workplace use, an SDS are available from your retailer, through our website or by calling 1-800-463-7426. Keep out of the reach of children. Use only in well-ventilated area. Keep containers tightly closed and sealed until ready for use. Wear personal protective equipment as required; gloves and eye or face protection. Avoid contact with skin and clothing. Avoid breathing spray or mists. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

**Warning:** Suspected of causing cancer. Emits toxic fumes when heated. *Photosensitive agents:* In case of accidental eye contact, avoid concurrent exposure to the sun or other sources of UV light which may increase the sensitivity of the eyes. In case of accidental skin contact, avoid concurrent exposure to the sun or other sources of UV light which may increase the sensitivity of skin.

**First aid treatment:** If you feel unwell or in case of proven or suspected overexposure: Consult a physician.

Emergency spill information: 1-514-645-1320 or 1-800-463-7426.

## **Surface Maintenance**

- Wait for its full curing before washing the product or testing its adhesion: minimum 14 days depending on temperature and relative humidity (longer in conditions of high humidity or low temperature).
- The level of sun exposure drive the maintenance frequency. Chalking and colour fading are natural ageing characteristics between maintenance coats.
- Maintenance varies according to usage and place. To maintain the products protective characteristics, apply a maintenance coat when visibly required.

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