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Shop-Line®

COMPLIANT SYSTEM PRODUCTS GUIDE



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Shop-Line

The ideal balance of performance and price

Compliant System



Cleaners/Solvents

JT510 Acetone

JT510 is a general purpose compliant solvent used for additional reductions of undercoats and topcoats without increasing RTS VOC.

PRODUCT	SIZE
JT510 Acetone	01, 05, 55

JT571 0.21 VOC General Purpose Solvent

JT571 is a 100% virgin cleaning solvent with a VOC composite partial pressure of 0.295 mmHg which meets low vapor pressure restrictions in various California counties and is used for clean up of spray guns and equipment.

PRODUCT	SIZE
JT571 0.21 VOC General Purpose Solvent	01, 05

Reducers

JR55X Compliant Reducers

JR55X low-VOC compliant reducers are used for thinning basecoats, single-stage topcoats, clearcoats and primers in VOC restricted areas.

PRODUCT	SIZE
JR554 Low VOC Compliant Reducer—Fast	04, 01
JR555 Low VOC Compliant Reducer—Medium	04, 01
JR556 Low VOC Compliant Reducer—Slow	04, 01
JR557 Low VOC Compliant Retarder	04

Undercoats

JP209 Gray Polyester Primer/Filler

JP209 is a fast drying, two-component, high build, gray polyester primer with excellent filling properties that can be used over a wide variety of substrates. JP209 is lead-free and chromate-free and is ideal for use in areas where VOC compliance is required. Once fully cured and sanded, JP209 can be topcoated with all SHOP-LINE® undercoats and topcoats.

PRODUCT	SIZE
JP209 Gray Polyester Primer/Filler	04, 01
Hardener Included	
MIX RATIO	0.5 oz
RTS VOC	.98
PDS	SL209

JP221 2.1 VOC 1K Primer Surfacers

JP221 is a single-component, gray primer surfacer designed for fast dry, easy build and sanding with good adhesion and color holdout properties.

PRODUCT	SIZE
JP221 2.1 VOC 1K Primer Surfacers	04
MIX RATIO	2 : 1
RTS VOC	2.1
PDS	SL221

Undercoats (continued)

JP35X 2.1 VOC Multi-Purpose Primer	
JP35X is a fast drying, two-component, multi-purpose 2.1 VOC primer which may be used as a primer surfacer or as a wet-on-wet sealer when integrated with clearcoat.	
PRODUCT	SIZE
JP354 2.1 VOC Multi-Purpose Primer—White	04
JP355 2.1 VOC Multi-Purpose Primer—Gray	04, 01
JP356 2.1 VOC Multi-Purpose Primer—Black	04
JH358 Multi-Purpose Primer Hardener	8Z, 04
PRIMER MIX RATIO	4 : 1 : 2
SEALER MIX RATIO	3 : 1 : 1 : 1 (with <i>Shop-Line</i> Clearcoat)
RTS VOC	2.1
PDS	SL350

JP36X 2.1 VOC Urethane Sealer	
JP36X 2.1 VOC Urethane Sealer is a fast-drying, two-component sealer that delivers excellent topcoat holdout for enhanced appearance. Compatible with a range of reducers, JP36X can be tailored to meet individual production conditions, such as temperature and job size.	
PRODUCT	SIZE
JP361 2.1 VOC Urethane Sealer—White	04
JP365 2.1 VOC Urethane Sealer—Gray	04, 01
JP367 2.1 VOC Urethane Sealer—Dark Gray	04
JH358 Multi-Purpose Primer Hardener	8Z, 04
PRIMER MIX RATIO	4 : 1 : 1
RTS VOC	2.1
PDS	SL36X

JP390 2.1 VOC Epoxy Primer	
JP390 is a two-component, 2.1 VOC gray epoxy primer designed to provide optimum adhesion and corrosion resistance when applied over properly cleaned and sanded bare metal, fiberglass and painted surfaces. JP390 can also be used as a low VOC sealer.	
PRODUCT	SIZE
JP390 2.1 VOC Epoxy Primer	01
JH397 Epoxy Primer Hardener	04
PRIMER MIX RATIO	2 : 1 : 1
SEALER MIX RATIO	2 : 1 : 2
RTS VOC	2.1
PDS	SL390

Topcoats

JBPX <i>Shop-Line</i> Plus 3.5 VOC Acrylic Urethane Basecoat	
As an extension of the quality <i>Shop-Line</i> JBP system, 3.5 VOC JBPX shares the same high strength and Diamond toners providing fast throughput, high hiding and excellent color match for today's value conscious body shops. JBPX must be topcoated with a <i>Shop-Line</i> compliant clearcoat.	
PRODUCT	SIZE
JBPX 3.5 VOC Acrylic Urethane Basecoat	08, 04, 01
MIX RATIO	1 : 1
RTS VOC	3.5
PDS	SLJBPX

JBX 3.5 VOC Basecoat	
JBX is a fast-drying acrylic basecoat designed for today's automotive collision centers. For VOC compliance, JBX must be topcoated with a compliant <i>Shop-Line</i> clearcoat.	
PRODUCT	SIZE
JBX 3.5 VOC Basecoat	08, 04, 01
MIX RATIO	1 : 1
RTS VOC	3.5
PDS	SLJBP

JTX 2.8 VOC Direct Gloss Acrylic Urethane	
JTX is a low VOC, fast drying, acrylic urethane single-stage topcoat designed for today's automotive collision centers. JTX is available in both solid and metallic colors.	
PRODUCT	SIZE
JTX 2.8 VOC Direct Gloss Acrylic Urethane	08, 04, 01
JH6028 Low VOC Hardener	8Z, 04
MIX RATIO	4 : 1 : 2
RTS VOC	2.8
PDS	SLJTX

JLX 2.8 VOC Acrylic Enamel	
JLX is a fast drying, cost effective 2.8 VOC acrylic enamel topcoat. JLX must be activated to meet 2.8 VOC lbs/gal.	
PRODUCT	SIZE
JLX 2.8 VOC Acrylic Enamel	08, 04, 01
JH6028 Low VOC Hardener	8Z, 04
MIX RATIO	4 : 1 : 1
RTS VOC	2.8
PDS	SLJLX

Clearcoats

JC7200 2.1 VOC HS European Clearcoat	
JC7200 is a high-solids compliant clearcoat formulated with European technology to deliver a deep, high gloss appearance.	
PRODUCT	SIZE
JC7200 2.1 VOC HS European Clearcoat	N5
JH7210 2.1 VOC European Activator—Fast	N2
JH7220 2.1 VOC European Activator—Slow	N2
JH7230 2.1 VOC European Activator—Extra Slow	N2
MIX RATIO	2 : 1
RTS VOC	2.04
PDS	SL7200

JC7100 2.1 VOC European Multi-Panel Clearcoat	
JC7100 is a 2.1 VOC high-gloss clearcoat developed for multi-panel and overall repairs. Designed to provide excellent performance at an economical price.	
PRODUCT	SIZE
JC7100 2.1 VOC European Multi-Panel Clearcoat	N5
JH7121 2.1 VOC European Multi-Panel Activator	N2
JH7131 2.1 VOC European Multi-Panel Activator - High Temp	N2
MIX RATIO	2 : 1
RTS VOC	1.95
PDS	SL7100

JC830 2.1 VOC Production Clear	
JC830 2.1 VOC Production Clear is designed for excellent performance and throughput on spot and panel repairs. Offering speed and versatility, JC830 can be air dried or baked and buffed in minimal time.	
PRODUCT	SIZE
JC830 2.1 VOC Production Clearcoat	04, 01
JH8370 2.1 VOC Production Clear Hardener—Low Temp	04
JH8380 2.1 VOC Production Clear Hardener—Medium Temp	8Z, 04
JH8390 2.1 VOC Production Clear Hardener—High Temp	04
MIX RATIO	4 : 1 : 0.5
RTS VOC	2.08
PDS	SL830

Clearcoats (continued)

JC781 2.1 VOC Polyurethane High Gloss Clear	
JC781 is a 2.1 VOC high gloss polyurethane clearcoat designed for production shops with air dry or force cure capabilities. JC781 is ideal for larger jobs and delivers very good gloss, DOI and buffability.	
PRODUCT	SIZE
JC781 2.1 VOC Polyurethane High Gloss Clearcoat	01
JH7870 2.1 VOC Clear Hardener—Fast	04
JH7880 2.1 VOC Clear Hardener—Slow	8Z, 04
JH7890 2.1 VOC Clear Hardener—Extra Slow	04
MIX RATIO	4 : 1
RTS VOC	2.08
PDS	SL781

JC780 2.1 VOC Polyurethane Speed Clear	
JC780 2.1 VOC Polyurethane Speed Clear is designed for high production shops with air dry or booth baking capabilities.	
PRODUCT	SIZE
JC780 2.1 VOC Polyurethane Speed Clearcoat	04, 01
JH7870 2.1 VOC Clear Hardener—Fast	04
JH7880 2.1 VOC Clear Hardener—Slow	8Z, 04
JH7890 2.1 VOC Clear Hardener—Extra Slow	04
MIX RATIO	4 : 1
RTS VOC	2.09
PDS	SL780

Product Size Guide			
CODE/DESCRIPTION	SIZE	CODE/DESCRIPTION	SIZE
01	Gallon	8Z	8 Ounce
04	Quart	AZ	12 Ounce
05	5 Gallon	4Z	4 Ounce
06	16 Gallon	N2	2.5 Liter
08	Pint	N5	5 Liter
55	55 Gallon		