



Plastic Primer P330-1800

Description P330-1800 Plastic Primer is a low build adhesion promoting primer for plastics.

Products Plastic Primer: P330-1800

Suitable for use over:

All types of plastic.

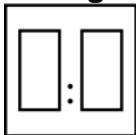
Recoatable with:

Value-PRO™ VA, VU, VB / VBP directly without primer on smooth plastics not requiring filling.
P330-1200, -1300, -1400, -1500 undercoats where a surfacer or sealer is required.

Surface Preparation

Wash with soap and water and rinse well. Using Cleaner, P830-2066 and a grey scuff pad, thoroughly scuff and clean the surface. Final wipe with P830-2066 prior to application of P330-1800 Plastic Primer.

Mixing



P330-1800 Supplied ready for use.

Additives

•None

Pot Life: Indefinite

Application



Conventional gun: Tip size 1.3 – 1.6 mm

Air pressure 40-50 psi at the gun

HVLP gun:

Tip size 1.2 – 1.5 mm

Air pressure 10 psi max at the tip

HVLP: Refer to manufacturer's inlet pressure requirements

Coats



1 medium coat
(approximately 0.2 mils film build)

Drying



Air Dry @ (70°F/21°C): 30 minutes to apply primer or topcoat

Process Notes

P330-1800 may be directly topcoated or overcoated with a surfacer or a sealer.

P330-1800 **is not** tintable

Clean up equipment immediately after use, using Value-PRO thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.

VOC	Package / Applied = 7.0 lb/gal
Coverage	244 sq. ft. / gal, at 0.2 mil dry film.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION:

USA (412) 434-4515; CANADA (514) 645-1320; MEXICO 91-800-00-214
