

## DCC

CONCEPT® (DCC) Acrylic Urethane is a premium quality, single stage, two component refinish product designed to offer exceptional gloss and color match. It is available in conventional single-stage solid and metallic colors and can be used over all properly prepared OEM finishes and cured air dried finishes.

*Concept Color* is designed with today's high tech, high production shop in mind.



### Features & Benefits

- Premium Gloss
- Excellent color match
- Can be air or force dried
- Metallic colors available

### Compatible Surfaces

*Concept DCC* may be applied over:

- Cleaned and sanded OEM finishes
- DPLF Epoxy Primer
- DPLV 2.1 VOC Epoxy Primer
- DZ KONDAR® Acrylic Primer Surfacer \*\*
- DX54 ROADGUARD® Chip Resistant Coating
- DELTRON® Self Etching Primers
- *Deltron* Plastic Adhesion Promoter
- *Deltron* Primer Surfacer and Sealers
- ONECHOICE® Primer Surfacer and Sealers
- GLOBAL REFINISH SYSTEM™ Primer Surfacer and Sealers
- *OneChoice* Etch Primers
- *OneChoice* Plastic Adhesion Promoters

\*Must be primed or sealed

\*\*Must be sealed

### Required Products

#### Hardeners

- DCX9 High Solids Hardener High Temp
- DCX61 High Solids Hardener General Purpose
- DU5 Urethane Hardener
- DU6 Urethane Hardener
- DFX11 SUPERCHARGER™ Low VOC Hardener

#### Reducers

- DT860 Cool Temp 60-70°F (16-21°C)
- DT870 Medium Temp 65-80°F (18-27°C)
- DT885 Warm Temp 75-90°F (24-32°C)
- DT895 Hot Temp 85°F (29°C) and above
- DT8110 Retarder (may replace up to 25% of DT895 in very hot conditions)

# DCC

## Surface Preparation:



DCC colors are designed to be applied over properly cleaned, sanded and primed surfaces.

- Wash painted surfaces thoroughly with soap and water to remove water-soluble contaminants, then clean appropriate PPG cleaner
- Sand with 400-600 grit sandpaper or equivalent.
- Re-clean with appropriate PPG cleaner.
- Prime or seal as needed.

## Mix Ratio:



With DU5 or DU6 Hardener

DCC	:	DU5 or DU6	:	DT Reducer
4	:	2	:	1



With DCX9 or DCX61 Hardener

DCC	:	DCX9 or DCX61	:	DT Reducer
4	:	1	:	2



With DFX11 Hardener

DCC	:	DFX11	:	DT Reducer
2	:	2	:	1



**Pot Life:**

2-4 hours at 70°F (21°C) for 4:2:1 mixture

1-3 hours at 70°F (21°C) for 4:1:2 mixture

1-2 hours at 70°F (21°C) for 2:2:1 mixture

## Tinting:

DCC color may be tinted with DMC toners or other DCC colors only.

## Additives:



### Flexing DCC Options:

Use the following ratio with DU5 or DU6 Hardener

DCC	:	DU5 or DU6	:	DT Reducer	:	DX814
4	:	2	:	1	:	1

Use the following ratio with DCX9 or DCX61 Hardener

DCC	:	DCX9 or DCX61	:	DT Reducer	:	DX814
2	:	1	:	1	:	1

**DX84 Accelerator:** up to 1 oz. per RTS quart (with DCX or DU hardener only)

**DX87 Extender:** up to 0.5 oz. per RTS quart (with DCX or DU hardener only)

**DXR81 Accelerator:** up to 0.5 oz. per RTS quart (when using DFX11)

**DX73 Fisheye Eliminator:** up to 0.5 oz. Per RTS quart

## Air Pressure and Spraygun Set-Up:



**HVLP:** 8-10 psi at the air cap

**Compliant:** 29-40 psi at the gun

**Gun Setup:** 1.3-1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

## DCC

## Application:



**Apply:** 2 wet coats or until hiding is achieved



**Spray Viscosity:** 18-22 seconds #2 Zahn

**Total Recommended Dry Film:** 2.0-3.0 mils

## Drying Times:

**Between Coats at 70°F (21°C):**

**w/DCX9/DCX61**

10-15 minutes

**w/DU5/DU6**

10-15 minutes

**DFX11**

5-10 minutes

**Air Dry at 70°F (21°C):**

**Air Dry:** 6-8 hours

6-8 hours

6-8 hours

**Dust Free:** 30-50 minutes

30-40 minutes

10-15 minutes

**Tape Free:** 8-10 hours

8-10 hours

8-10 hours

**Force Dry at 140°F (60°C):**

**Purge Time:** 0-10 minutes

0-10 minutes

0-10 minutes

**Bake:** 40 minutes

15-25 minutes

15-30 minutes

**IR (Infrared):**

**Medium Wave:**

10-15 minutes depending on color

**Short Wave:**

8 minutes depending on color

**Dry to Recoat:**

**Air Dry:** After 8 hours at 70°F (21°C)

**Force Dry:** After cool down

DCC Color must be sanded before recoating with primer, color, or clear.

## Blending:

DCC Color may also be blended by mixing RTS DCC Color with an equal amount of SX840 Blend-Ease Universal Blending Solvent. (See P-235 for instructions). Apply this "over" reduced material to the dry edges. If additional blending is necessary, reduce the blend mixture with another equal part of SX840. Straight SX840 may also be misted onto the blend edge.

**Note:** Spot repairs cannot be done on OE or Refinish lacquers due to adhesion problems. Lacquer panel repairs must be sanded and sealed prior to applying DCC Color

## Polishing:

Metallics can be compounded but do not sand.

After 24 hours at 70°F (21°C) solid colors can be sanded with 1200-2000 grit sandpaper and compounded. In all cases, use a fine compound and polishing pad.

**Note:** If sanding and/or polishing is required, an extra coat of DCC color is recommended.

## Compatible Clearcoats:

DC3000 *Deltron* High Velocity Clearcoat  
DC4000 *Deltron* Velocity Premium Clearcoat  
DCU2002 *Concept* Urethane Clear  
DCU2021 *Concept* Urethane Clear  
DCU2042 Low VOC Speed Clear  
DCU2082 STRATOCLEAR™

## Equipment Cleaning:

Spray guns, gun cups, storage pots, etc., should be cleaned thoroughly after each use with any appropriate PPG general purpose solvent.

## DCC

## Clearcoating

## Specifics:

To enhance final appearance and improve buffing the following options can be used:

**Option 1 - Clearcoat:**

Dry time to Clearcoat

**Hardener in DCC Color**

DCX9 or DCX61

DU5 or DU6

DFX11

**Solid Color**

2 hours

2 hours

1 hour

**Metallic Color**

6 hours

4 hours

2 hours

**Option 2 - Clear mixed with the last coat of DCC Color:**

- RTS DCU2002, DCU2021, & DCU2042 with DCX Hardeners can be mixed with RTS DCC Color with DCX Hardeners.
- RTS DCU2002 & DCU2021 with DFX11 Hardeners can be mixed with RTS DCC Color with DFX11 Hardeners.

For best results allow 15-20 minutes flash before mixing clears into last coat.

## Technical Data:

	DCC:DCX9/61:DT (4:1:2)	DCC:DU5/6:DT (4:2:1)	DCC:DFX11:DT (2:2:1)
VOC Package lbs./ US Gal.	3.8-4.7	3.8-4.7	3.8-4.7
VOC RTS lbs./ US Gal.	5.0 max	5.0 max	5.0 max
Total solids by Volume (RTS)	32.3-39.5%	34.3-41.5%	32.5-37.5%
Total solids by Weight	42.2-54.7%	44.6-56.3%	41.2-50.6%
Sq. Ft. Coverage / US Gal. (1 mil at 1005 transfer efficiency)	518-634	550-660	521-602

**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

**Important:** The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

**EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320**

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