

San Diego County APCD Motor Vehicle and Mobile Equipment Coating Operations Rule 67.20.1



Amended: 6/30/2010 | In Effect: 6/30/2011

Coating Category		/gal (g/L)	Limit: VOC Regulatory (Less Water Less Exempts)		
Solvent (Surface Cleaner)	.21 (25)*		* VOC content applies to this category only		
Pretreatments Coating		5.5 (660)			
Primer		2.1 (250)			
Primer Sealer		2.1 (250)			
Single-Stage Coating		2.8 (340)			
Color Coating		3.5 (420)			
Clear Coating		2.1 (250)			
Uniform Finish Coating		.5 (540)			
Adhesion Promoter	4	.5 (540)			
Product Code & Name			Reducer	Mix Ratio	VOC Content
Solvent (Substrate Cleaner)				Limit: 0.2	1 lbs/gal (25 g/L)
CFX435LV - Low VOC Cleaner			Water	1:1	0.20 (25)
Product Code & Name		Hardener/ Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coating				Limit: 5.5	Ibs/gal (660 g/L)
F4945 5.5 VOC Wash Primer		F4946	-	1:1	5.32 (637)
SXA1031 Etch Primer – Gray		-	-	Aerosol	N/A
					Applied VOC
Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Less Water Less Exempt
Primer				Limit: 2.1	lbs/gal (250 g/L)
ESU410 2.1/2.8 Polyurethane Primer	ESU419	ESX590	-	5 : 1 + 6 oz / RTS gal	1.99 (238)
ESU470 2.1 VOC Wet on Wet Epoxy Primer - Gray	ESU479	-	ESR300 or ESR310	2:1:1 or 2:1:2 (reducer last)	2.07 (248)
ESU480/481/482 2.1 VOC Epoxy Primer	ESU489	-	-	4:1	250 (2.09)
F3970/BK/WH Ultra High Solids Primer	F3971	F3400 or F3405	F3385, F3390 or F3395	3:1 + 6 oz / RTS gal + 10% optional reducer	2.07 (248)
F3998 2.1 VOC Primer Surfacer	F3999	-	-	2:1	1.99 (238)
F4921/BK/WH 2.1 VOC Epoxy Primer	F4922	-	F3385, F3390 or F3395	3:1:1	2.05 (246)
F4932/BK/WH 2.1 VOC Fast Dry Urethane Surfacer	F4933	-	F3385, F3390 or F3395	4:1:1	2.08 (249)
F4935/36/37 High Solids Epoxy Primers	F4938	-	-	1 : 1	2.08 (249)
Single-Stage Coating				Limit: 2.8	lbs/gal (340 g/L)
ESSS Single Stage Polyurethane Enamel	ESH200	ESX5XX	-	6 : 1 :1	2.76 (331)
FDGU Single Stage Ultra high Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3:1+6 oz /RTS gal +10% reducer	2.82 (338)
FDSU Ultra HS Polyurethane Single Stage	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	2.82 (338)

San Diego County APCD Rule 67.20.1 – PPG DELFLEET® Evolution and DELFLEET ESSENTIAL®



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Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
			Limit: 3.5	lbs/gal (420 g/L)
ESH210	ESB800	-	2:1:1	3.04 (364)
F3200, F3259 or F3260	F3440, F3441 or F3442	-	3:1:1	3.47 (416)
F3200 or F3260-	-	F3385	3 : 1 + 10%	3.04 (364)
F3200 or F3260-	-	F3330, F3340, F3350 or F3360	3:1+10%	3.41 (409)
Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
			Limit: 2.1	lbs/gal (250 g/L)
ESH200	-	ESX711, ESX721, ESR300 or ESR310	4:1:1	2.06 (247)
F3210 or F3211	-	F3385, F3390 or F3395	3:1:1/2	2.05 (246)
ed to be all inclus	ive)			
SLV73 Fisheye Eliminator SU4901 Clean and Scuff Sponge			SUA4903 Advanced Plastic Bond SXA840 Blending Solvent	
	ESH210 F3200, F3259 or F3260 F3200 or F3260- F3200 or F3260- Hardener/ Activator ESH200 F3210 or F3211 Ed to be all inclus SLV73 Fisheye	## Activator Additives ## ESH210	ESH210	Color

San Diego County APCD Rule 67.20.1 - PPG DELFLEET® Evolution and DELFLEET ESSENTIAL®

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