

Texture Additive (for plastics)

SL1999

ONECHOICE® SL1999 Texture Additive is designed to work with all premium PPG Refinish Systems to repair textured surfaces on plastic body parts.

SL1999 may be applied over most automotive plastics after proper preparation and cleaning. Bare plastics must be cleaned with the *OneChoice* Plastic Prep system and primed or sealed before application of the textured material.

Note: Do Not strain the textured mixture before application. If using a disposable paint cup be sure to remove all strainers.



Features & Benefits

- Versatility and reliability
- Produces consistent results
- Excellent control
- Increases efficiency

Compatible Products

- DELTRON® DBC/DBI Basecoat Color
- DBC500 Color Blender
- DCC CONCEPT®
- GLOBAL REFINISH SYSTEM® BC/BCI Basecoat Color
- D895 BC Color Blender
- VIBRANCE COLLECTION® VWM500 Custom Midcoat
- NEXA AUTOCOLOR® 2K® P422 Basecoat
- P190-1002 Basecoat Blender
- ENVIROBASE® High Performance Internal Repair System
- AQUABASE® Plus Engine Bay Color System

Note: Do not add SL1999 to *Envirobase* High Performance or *Aquabase* Plus waterborne basecoat color.

Directions for Use

Preparation:



- Before any SL1999 Texture Additive operation, the substrate must be thoroughly prepared, cleaned, and degreased.
- Wash the area to be painted with soap and water, then clean with SWX350 H₂O-SO-CLEAN[®] or SX394 1.4 Low VOC Cleaner.
 - For maximum results wipe dry with clean white cloth in one direction while the surface is still wet to eliminate smearing of contaminants.
 - Bare plastics must be cleaned with the *OneChoice* Plastic Prep system and primed or sealed before application.
 - Painted surfaces must be lightly abraded with a fine gray scuff pad followed by a final cleaning with SWX350.

NOTE: DO NOT strain the textured mixture before application. If using a disposable paint up be sure to remove all strainers.

Mix Ratio

Add 10% by weight of SL1999 to RTS of compatible products listed



Potlife:

The addition of SL1999 does not have an effect on a product's potlife.
See Product Data Sheet for system / product being used for specific potlife information.

Spray Gun Setup:



Fluid tip: 1.2 - 1.4 mm or equivalent
HVLP: 10 PSI at the cap
Compliant: 29 - 40 PSI at the gun

NOTE: DO NOT strain the textured mixture before application. If using a disposable paint cup be sure to remove all strainers.

Note: For best overall results, refer to spray gun manufacturer's recommendations for the inlet air pressures.

Application:



Apply two to three single light coats to achieve the desired appearance.

Drying Times:



Follow recommended flash and dry times for system / products being used.

Technical Data

RTS Combinations:	DBC/DBI (RTS) + 10%	DBC500 (RTS) + 10%	DCC (RTS) + 10%
Volume Ratio	1 + 10%	1 + 10%	1 + 10%
Applicable Use Category	Other	Other	Other
VOC Actual (g/L)	260-719	383-707	336-579
VOC Actual (lbs./gal.)	2.17-6.00	3.20-5.90	2.80-4.83
VOC Regulatory (less water less exempt) (g/L)	515-719	591-707	380-579
VOC Regulatory (less water less exempt) (lbs./gal.)	4.30-6.00	4.93-5.90	3.17-4.83
Density (g/L)	862-1064	864-978	936-1228
Density (lbs./gal.)	7.19-8.88	7.21-8.16	7.81-10.25
Volatiles wt. %	62.6-81.3	69.4-79.6	35.7-60.7
Water wt. %	0.00	0.00	0.00
Exempt wt. %	0.0-53.4	0.0-37.3	0.0-10.1
Water vol. %	0.00	0.00	0.00
Exempt vol. %	0.0-49.4	0.0-35.0	0.0-11.8
Solids by weight %	18.7-37.4	20.4-30.6	39.3-64.4
Solids by volume %	15.8-22.5	17.4-20.7	33.0-60.7
Sq. Ft. Coverage / US Gal., 1 mil at 100% transfer efficiency	253-361	279-332	529-811

Technical Data

RTS Combinations:	BC/BCI (RTS) + 10%	D895 (RTS) + 10%	VWM500 (RTS) + 10%
Volume Ratio	1 + 10%	1 + 10%	1 + 10%
Applicable Use Category	Other	Other	Other
VOC Actual (g/L)	668-718	650-730	50-95
VOC Actual (lbs./gal.)	5.57-5.99	5.42-6.09	0.42-0.79
VOC Regulatory (less water less exempt) (g/L)	668-718	650-730	165-289
VOC Regulatory (less water less exempt) (lbs./gal.)	5.57-5.99	5.42-6.09	1.38-2.41
Density (g/L)	891-1067	882-971	1081-1258
Density (lbs./gal.)	7.47-8.90	7.36-8.10	9.02-10.50
Volatiles wt. %	63.3-80.4	67.0-82.7	74.1-80.9
Water wt. %	0.00	0.00	0.00
Exempt wt. %	0.00	0.00	69.0-73.6
Water vol. %	0.00	0.00	0.00
Exempt vol. %	0.00	0.00	67.0-69.9
Solids by weight (RTS)	19.6-36.7	17.3-33.0	19.1-25.9
Solids by volume (RTS)	16.9-21.8	15.0-23.6	21.4-24.9
Sq. Ft. Coverage / US Gal., 1 mil at 100% transfer efficiency	271-350	240-379	343-400

Technical Data

RTS Combinations:	P422 (RTS) + 10%	P190-1002 (RTS) + 10%	EHP Internal Color + 10%	ABP Engine Bay Color + 10%
Volume Ratio	1 + 10%	1 + 10%	1 + 10%	1 + 10%
Applicable Use Category	Other	Other	Other	Other
VOC Actual (g/L)	616-750	578-618	84-107	84-107
VOC Actual (lbs./gal.)	5.14-6.26	4.82-5.16	0.70-0.89	0.70-0.89
VOC Regulatory (less water less exempt) (g/L)	616-750	645-681	218-266	218-266
VOC Regulatory (less water less exempt) (lbs./gal.)	5.14-6.26	5.38-5.68	1.82-2.22	1.82-2.22
Density (g/L)	885-1007	884-920	997-1113	997-1113
Density (lbs./gal.)	7.39-8.40	7.38-7.68	8.32-9.29	8.32-9.29
Volatiles wt. %	62.0-77.6	75.4-80.3	58.7-72.3	58.7-72.3
Water wt. %	0.00	0.00	49.1-63.7	49.1-63.7
Exempt wt. %	0.00	10.9-12.2	0.00	0.00
Water vol. %	0.00	0.00	54.7-63.9	54.7-63.9
Exempt vol. %	0.00	9.1-10.2	0.00	0.00
Solids by weight %	22.5-38.0	19.7-24.6	27.7-41.3	27.7-41.3
Solids by volume %	18.8-26.9	17.4-20.6	26.7-33.4	26.7-33.4
Sq. Ft. Coverage / US Gal., 1 mil at 100% transfer efficiency	301-431	279-330	428-536	428-536

See Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

PPG Industries
19699 Progress Drive
Strongsville, OH 44149

PPG Canada Inc.
2301 Royal Windsor Drive Unit #6
Mississauga, Ontario Canada L5J 1K5

