

Universal Flexibilizer

# SL814

ONECHOICE® SL814 Universal Flexibilizer, when used as recommended, will form a coating that will withstand normal flexing in topcoats and undercoats during and after installation of the part.



## Features & Benefits

- Provides flexibility when spraying over plastic
- Withstands normal impact and flexing during and after installation of plastic parts
- Get the job done right
- Customer satisfaction
- Versatility and reliability

## Compatible Products

The *OneChoice* SL814 Universal Flexibilizer is intended for universal use with DELTRON®, NEXA AUTOCOLOR®, and GLOBAL REFINISH SYSTEM® brand undercoats, topcoats and clearcoats.

**Note:** When adding SL814 Universal Flexibilizer to recommended products, please refer to the products specific technical bulletin for proper application.

**Note:** If the flexible part is painted off the car, flex is recommended. If the flexible part is painted on the car, flex is not required.

## Directions for Use

### Surface Preparation:



- Proper preparation is critical to the success of any repair
- For bare plastic substrates, apply appropriate PPG plastic adhesion promoter before applying flexibilized undercoat or topcoat.
  - If the SL814 is stored in a cold area, it must be allowed to come up to room temperature and shaken before use.

### Mix Ratio:

See specific undercoat, clearcoat, or color product bulletin for the proper mix ratios with SL814.

### Spray Gun Set-up:



See specific undercoat, clearcoat, or color product bulletin for the proper gun settings for SL814.

### Application:



See the specific undercoat, clearcoat or color product bulletin for recommended number of coats.

### Drying Times:



See the specific undercoat, clearcoat or color product bulletin for recommended drying times.

### Equipment Cleaning:

Spray guns, gun cups, storage pots etc. should be cleaned thoroughly after each use with an appropriate PPG cleaning solvent.

### Technical Data:

|                |                             |
|----------------|-----------------------------|
| Color:         | Clear Liquid                |
| Intended Use:  | Flex Additive               |
| VOC (Package): | 5.06 lbs./ US Gal (607 g/L) |
| Weight Solids: | 34.1%                       |
| Volume Solids: | 29.9%                       |

### See Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.



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