

Trim Black (Aerosol)

# SXA9000

ONECHOICE<sup>®</sup> SXA9000 Trim Black is formulated to match the OEM finish on automotive exterior trim components. It provides excellent adhesion and flexibility when used on most plastics, steel, aluminum, stainless steel and chrome. It is packaged in a 20 ounce aerosol container.



## Features & Benefits

- Excellent adhesion
- Great coverage
- No primer required
- Matches OEM finishes
- Professional results

## Compatible Surfaces

- Exterior trim parts
- Properly prepared substrates including plastic, steel, aluminum, stainless steel and chrome.

## Directions For Use

### Surface Preparation:



- In all cases, wash all surfaces to be painted with soap and water, then apply the appropriate systems cleaner. Ensure that the substrate is thoroughly cleaned and dried both before and after application work.
- When applying over existing finishes, wet sand with U.S 500 - 600 grit / European P800 - 1200 grade paper or dry sand with U.S. 400 - 500 grit / European P600 - 800 grade paper.
- Wash off residue and dry thoroughly before re-cleaning with appropriate systems substrate cleaner. The use of a tack rag is recommended.

### Mixing:



SXA9000 is a ready-to-spray aerosol

Agitate thoroughly. Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C)

### Application:



- Step 1:** Apply 1 - 2 coats of SXA9000 Trim Black  
**Step 2:** Allow for 2 - 3 minutes flash between coats at 70°F (21°C)

#### Tips for Success:

- When applying product, hold the aerosol can upright 8 - 10 inches from the surface area and apply with uniform application coats.
- For best results, spray a test panel before applying to prepared substrate.

**Attention:** When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.



**Note:** If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

### Dry Times:



|                     |                              |
|---------------------|------------------------------|
| Flash Between Coats | 2 - 3 minutes at 70°F (21°C) |
| Dust free           | 5 minutes at 70°F (21°C)     |

## Technical Data:

### Properties:

#### RTS Combinations:

#### SXA9000

|   |                                    |
|---|------------------------------------|
| Volume Ratio  | As is                              |
| Applicable Use Category   | Automotive Bumper and Trim Product |
| VOC Actual (g/L)  | 446                                |
| VOC Actual (lbs./US Gal.)                                       | 3.81                               |
| VOC Regulatory (less water less exempt) (g/L)                   | 651                                |
| VOC Regulatory (less water less exempt) (lbs./US Gal.)          | 5.43                               |
| Solids by weight (RTS)  | 8.1%                               |
| Solids by volume (RTS)  | 5.0%                               |
| Sq. Ft. Coverage / US Gal., 0.5 mil at 100% transfer efficiency | 80                                 |

**Important:**

Before opening the package, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all of its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

**Tips:**

- Do spray product in properly vented areas.
- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do shake for one minute after mixing ball rattles and spray a small area to test product before starting the job.
- Do turn the container over and spray to clear the nozzle after spraying is completed.

**Precautions:**

- Do not leave or store containers in direct sunlight. Normal storage temperature is 50 - 100°F (10 - 38°C).
- Do not incinerate container, contents under pressure.

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**See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**

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EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

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