



PPG Industries Incorporated

760 Pittsburgh Drive, Delaware, Ohio 43015

### Comparative evaporation rates of HAPs free vs. HAPs solvent choices

(Hazardous Air Pollutants (HAPs) are chemicals which can cause adverse effects to the environment.)

The data was calculated using a computer program that takes into consideration the individual solvents, their natural evaporation rate and their % contribution to the solvent blend. As you can see from the data, the slower the solvent blend (as in F3350 versus F3351), the farther the HAPs free version diverges in evaporation rate from its HAPs containing counterpart.

Evaporation Rate Comparisons in Seconds to Evaporate 90% of the Weight of Solvent Blend			
<b>F3310</b>	20	<b>F3311</b>	20
<b>F3320</b>	97	<b>F3321</b>	59
<b>F3330</b>	221	<b>F3331</b>	147
<b>F3340</b>	578	<b>F3341</b>	277
<b>F3350</b>	1640	<b>F3351</b>	425
N-Butyl Acetate Reference =100 seconds			

Exempt Solvent Comparisons	
Evaporation Time Comparisons in Seconds to Evaporate 90% of the Weight of Solvent Indicated	
<b>F3385</b>	68
<b>F3390</b>	93
<b>F3395</b>	111
<b>Acetone</b>	8
<b>t-Butyl Acetate</b>	40