



**PDS N4.10**  
December 2003

# ***P565-2960***

## ***WET-ON-WET SEALER***

### **PRODUCT DESCRIPTION**

P565-2960 Wet-on-Wet Sealer is a quality acrylic urethane sealer developed for use under 2K™ Basecoat or Single Layer color. Wet-on-Wet sealer gives easy application and good holdout.

- **Fast Dry = reduced process times**

- **Good Holdout = less rework**

## ***WET-ON-WET SEALER***

### **PRODUCTS**

***P565-2960***

***Wet-on-Wet Sealer***

***P210-5260***

***Low Temperature Hardener***

***P210-5275***

***Mid Temperature Hardener***

***P210-5290***

***High Temperature Hardener***

***P850-1692***

***Thinner- Low Temperature***

***P850-1693***

***Thinner- Mid Temperature***

***P850-1694***

***Thinner- High Temperature***

***P850-1695***

***Thinner- Very High Temperature***

**THESE PRODUCTS ARE FOR THE PROFESSIONAL PAINTING OF AUTOMOTIVE VEHICLES ONLY**



# WET-ON-WET SEALER

## SUBSTRATES

Wet-on-Wet Sealer can be applied over factory primer, GRP/Fiberglass, existing finishes in good condition, 2 Pack Primer-Surfacer or polyester putties after degreasing and machine sanding with P220-P320 grit dry. Steel, galvanized steel, aluminum must be primed with either Long Life Etch Primer, Chromate Free Etch Primer or 1K etch prior to application.

Over thermoplastic acrylic or old lacquer finishes, P565-2960 must be applied to the complete panel.

For plastics, refer to N7.1 Plastic Painting Process

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## EQUIPMENT CLEANING

Approved cleaning solvent

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## PERFORMANCE SPECIFICATIONS

<b>Product:</b>	Wet-on-Wet sealer
<b>Category:</b>	Primer-Sealer
<b>VOC As Packaged:</b>	3.33 lbs per gal. / 396 gm/l
<b>VOC RFU:</b>	4.44 - 4.48 lbs per gal. / 528 - 533 gm/l
<b>RFU Weight Solids</b>	52.6%
<b>RFU Volume Solids:</b>	41.1%
<b>Theoretical Sq. ft. coverage:</b>	640 sq. ft. @ 1 mil dry film per U.S. gal.

For further information please contact:

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