



## Acrylic Enamel – VA ACTIVATED

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<b>Description</b>	Value-PRO™ Acrylic Enamel is a fast, cost-efficient topcoat for auto refinish. Activated with Value-PRO Hardener P315-3500 or used unactivated. (See product data sheet RM 2607.)
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<b>Products</b>	Color:	Value-PRO	VA mixed color
	Hardener:	P315-3500	
	Thinner:	P830-2065	Fast
		P830-2075	Medium
		P830-2085	Slow
		P830-2095	Extra Slow
		P830-2097	Super Slow

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### Suitable for use over:

Old paintwork in good condition, cleaned and sanded.

P330-1200	Epoxy Primer
P330-1300	Acrylic Surfacer
P330-1400	Synthetic Sealer
P330-1700	2K Hi-Build Primer-Surfacer
P330-1600	2 Pack Sealer
P330-1800	Plastic Primer
P330-1100	Self-Etching Primer. Self Etch Primer must be overcoated with a surfacer or a sealer prior to the application of VA Activated. Any of the above <b>except</b> P330-1300 Epoxy.

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### Surface Preparation

Old paintwork: Wash with soap and water and rinse well. Remove tar and grease with P830-2066 Cleaner. Sand, re-clean with P830-2066 and then apply an appropriate primer, following the product data sheet.

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### Sanding



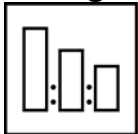
Old finishes and primer surfacers:

Hand sand 600 grit wet  
Or machine sand 400 grit dry

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### Mixing



VA Color:	<b>By volume:</b>
Hardener:	16 Parts
Thinner:	1 Part (1oz per pint)
	4 Parts
Pot Life:	8 hours @ 70°F (21°C)


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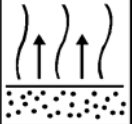
### Additives


– see datasheet RM 2620

- P300-9002 Accelerator
- P300-9003 Potlife Extender
- P300-9004 Fisheye Preventer
- P300-9005 Flexible Additive

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<b>Application</b> 	Conventional gun:	Tip size 1.3 – 1.6 mm Air pressure 40-50 psi at the gun
	HVLP gun:	Tip size 1.2 – 1.5 mm Air pressure 10 psi max at the tip HVLP: Refer to manufacturer's inlet pressure requirements.

<b>Coats</b> 	3 coats, or to hiding	<b>Flash Time</b> 	5-10 minutes between coats (@ 70°F/21°C)
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<b>Drying</b> 	Air Dry (@ 70°F/21°C)	Tack Free: 1-2 hours Tape Free: 4 hours Into Service: 16 hours @ 70°F/21°C
	Force Dry:	30 minutes @ 140°F/ 60°C Polish / Into Service: 8 hours (next day)
	Infra Red (medium wave):	10-15 minutes
	Rectification or Recoat:	After "into service" time, small defects may be sanded out and topcoat re-applied – 8 hour minimum – overnight recommended.

### Process Notes

Matting Agent P350-3199 **CANNOT** be used in Value-PRO VA. Where a matt finish is required, use VU.

P330-1100 Self-Etching Primer must be overcoated with a Surfacer/Sealer before topcoating with VA.

Clearcoat may be applied over Value-PRO VA activated after 8 hours, preferably overnight @ 70°F (21°C)

Clean up equipment immediately after use, using Value-PRO thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.

<b>VOC</b>	Package = 4.5 lb/gal, Applied = 5.0 lb/gal (maximum)
<b>Coverage</b>	550 sq. ft. / gal, at 1 mil dry film.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION:

USA (412) 434-4515; IN CANADA (514) 645-1320; MEXICO 91-800-00-214

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**RM2608**

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