



Acrylic Surfacer P330-1300

Description	P330-1300 Acrylic Surfacer is a fast drying, grey, single component primer surfacer for general-purpose auto refinish.
--------------------	--

Products	Acrylic Surfacer:	P330-1300
	Low VOC Thinner:	P830-2100

Suitable for use over:

Old paintwork in good condition, fiberglass / GRP, body filler; properly cleaned and sanded. For steel, aluminum and galvanized steel, first apply Self-Etch Primer P330-1100.

P330-1100	Self Etch Primer
P330-1200	Epoxy Primer
P330-1700	2K Hi-Build Primer-Surfacer
P330-1800	Plastic Primer

Compatible

Topcoats:	Value-PRO VA, VU and VB/VBP
------------------	-----------------------------

Surface Preparation

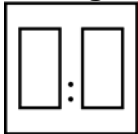
Wash with soap and water. Rinse well. Remove tar and grease with P830-2066 Cleaner before sanding. Sand, re-clean with P830-2066 before application of P330-1300.

Sanding



Bare metal:	Machine sand 120-180 grit
Old finishes:	Hand sand 400 grit wet Or machine sand 320 grit dry

Mixing



	By volume:
Primer: P330-1300	1 Part
Thinner: P830-2100	1 Part
Pot Life:	Indefinite

Application



Conventional gun:	Tip size 1.3 – 1.6 mm Air pressure 40-50 psi at the gun
HVLP gun:	Tip size 1.2 – 1.5 mm Air pressure 10 psi max at the tip HVLP: Refer to manufacturer's inlet pressure requirements.

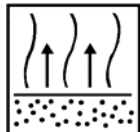
Coats



2-4 coats

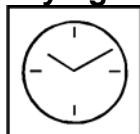
film build of 1.0 -1.2 mils.

Flash Time



5-10 minutes between coats (@ 70°F/21°C)

Drying



Air Dry (@ 70°F/21°C) 30 minutes to sand and topcoat.

Process Notes

P330-1300 **is not** tintable.

Clean up equipment immediately after use, using Value-PRO™ thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.

VOC

Package = 4.4 lb/gal, Applied (1:1 w / P830-2100) = 4.8 lb/gal

Coverage

280 sq. ft. / gal, at 1 mil dry film.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION:

USA (412) 434-4515; CANADA (514) 645-1320; MEXICO 91-800-00-214
