

## Mojave Desert AQMD Automotive Refinishing Operations **Rule 1116**



Amended: 8/23/2010 | In Effect: 7/1/2011

Coating Category	Ibs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	5.5 (660)		
Primer / Primer Surfacer	2.1 (250)		
Primer Sealer	2.1 (250)		
Single Stage Coating	2.8 (340)		
Color Coating	3.5 (420)		
Underbody Coating	3.6 (430)		
Clear Coating	2.1 (250)		
Uniform Finish Coating	4.5 (540)	*VOC content applies to this category only.	
Adhesion Promoter	4.5 (540)	·	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	-	0.17 (20)
SX1005 Low VOC Wax and Grease Remover	-	Water	1:2	0.21 (25)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coatings			Limit: 5.5 lbs/gal (660 g/L)		
SX1071 Etch Prime	SX1072	=	1	1:1	5.48 (657)
SXA1031 Etch Primer (aerosol)	-	-	-	RTS	N/A
Primer / Primer Surfacer					Limit 2.1 lbs/gal (250 g/L)
JP209 Polyester Primer / Filler	MEKP	-	-	0.5 oz. per quart	0.98 (118)
JP221 2.1 VOC1K Primer Surfacer-Gray	-	JR55X	-	2:1	2.08 (249)
JP35X Multi-Purpose Primer	JH358	JR55X	-	4:1:2	1.96 (235)
JP390 2.1 VOC Epoxy Primer-Gray	JH397	JR55X	-	2:1:1	2.07 (248)
Primer Sealer (apply over previously coated surfaces)					Limit: 2.1 lbs/gal (250 g/L)
JP35X Multi-Purpose Primer	JH358	JR55X	JC780, JC781 or JC7200	3:1:1:1	2.02 (242)
JP36X Series 2.1 VOC Urethane Sealers	JH358	JR55X	-	4:1:1	2.01 (241)
JP390 2.1 VOC Epoxy Primer-Gray	JH397	JR55X		2:2:1	2.07 (248)
Single Stage Coating					Limit: 2.8 lbs/gal (340 g/L)
JTX 2.8 VOC Direct Gloss Acrylic Urethane	JH6028	JR55X	-	4:1:2	2.80 (335)
JLX 2.8 VOC Acrylic Enamel	JH6028	JR55X	-	4:1:1	2.76 (331)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC
Color Coating				Limi	t: 3.5 lbs/gal (420 g/L)
JBX 3.5 Basecoat	-	JR29X	-	1:1	3.50 (419)
Use JBPX blend to spray mix recommendation without JH6028 only with new color formulas that contain J179					
JBPX 3.5 VOC Acrylic Urethane Basecoat	-	JR55X	-	1:1	3.48 (417)
Use JBPX blend to spray mix recommendations with JH6028 with all historic color formulas that contain J136					
JBPX 3.5 VOC Acrylic Urethane Basecoat	JH6028	JR55X	-	10: 1:10	3.48 (417)
JBPX 3.5 VOC Acrylic Urethane Basecoat	JH6028	JR55X	-	10:1: 5	3.48 (417)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Clear Coating				Limit	: 2.1 lbs/gal (250 g/L)
JC70 2.1 VOC Universal Clearcoat	JH7X	-	-	4:1	2.08 (249)
JC780 2.1 VOC Polyurethane Speed Clear	JH7870, JH7880, JH7890	-	-	4:1	2.09 (250)
JC781 2.1 VOC Polyurethane High Gloss Clear	JH7870, JH7880, JH7890	-	-	4:1	2.08 (249)
JC7200 2.1 VOC European Clearcoat	JH72XX	-	-	2:1	2.04 (244)

Additional Products (listing not intended to be all inclusive)					
SLV4985 Universal Matting Agent	SU460LV 1K Compliant Adhesion Promoter	SXA1044 High Build Flexible Surfacer			
SLV73 Fisheye Eliminator	SWX100 Waterborne Gun Cleaner	SXA1050 Plastic Adhesion Promoter			
SLV814 Universal Flexibilizer	SXA840 OneChoice Blending Solvent	SX1047 High Build WB Flexible Surfacer			
SU4901 Clean and Scuff Sponge	SXA1030 Black Guide Coat				
SUA4903 Advanced Plastic Bond	SXA1041 Bumper Black				

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