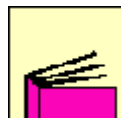


FOR PROFESSIONAL USE ONLY



# V2600

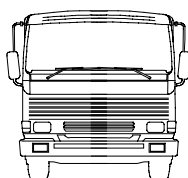
Date of issue : September 2002

## Chassis Gloss Black P304-1150

Products	
P304-1150	Chassis gloss - Black
P850-930	Thinner (medium)
P850-1041	Thinner (slow)
P850-1039	Fast Thinner

### PRODUCT DESCRIPTION

P304-1150 is a synthetic topcoat, which gives a high quality jet-black finish with excellent gloss. It is ideally suited for application by spray or brush to chassis or chassis parts.



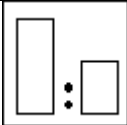
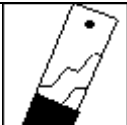





**THESE PRODUCTS ARE FOR THE PROFESSIONAL PAINTING OF AUTOMOTIVE  
VEHICLES ONLY AFTER REFERENCE TO THE MANUFACTURER'S  
MATERIAL SAFETY DATA SHEET**

**Chassis Gloss Black**  
**P304-1150**



**V2600**

**PROCESS**

PROCESS	
	<b>Compliant and Conventional Application</b>
	<b>CHASSIS GLOSS</b>
	P304-1150 Thinner (P850-930/-1039)
	8-9 parts 1 part
	
	20-23 secs DIN4 (26-30 secs BSB4)
	1.4-1.8 mm 3.4-4.5 bar (50-65 psi)
	1.0-1.4 mm Gun pressure :            Use Gun Manufacturers recommendations
	Apply 1 full coat 40-60 microns (1.5-2.5 thou)
	<b>Air-dry (20°C) :</b> Dust free :    1.5 - 2 hours Handleable :  4-6 hours Recoat :        16 hours

# Chassis Gloss Black P304-1150



V2600

## GENERAL PROCESS NOTES

### SUBSTRATES AND PREPARATION

Well prepared Works primer, OE finishes, aged old finishes, 1-pack and 2-pack topcoats, Primecoat P565-625, Fastbuild™ P540-4XX, Anti-corrosive primers P540-50X and P540-414 and Repaint Undercoat P595-line.

For more detailed information, see "Preparation and Pre-treatment" PDS.

### APPLICATION EQUIPMENT INFORMATION

#### Brushing

Brush unthinned, or add small quantities of P850-1041.

#### Hot Spray

Use unthinned at 60-80°C. The paint to be applied should be heated in an approved apparatus.

### DRYING

The drying times quoted are approximate and will vary depending on drying conditions and film thickness. Poor ventilation, temperatures below 20°C and excessive film thickness will extend the drying times.

### COVERAGE

About 9m<sup>2</sup> per litre of thinned paint at a dry film thickness of 40-60 microns (1.5-2.5 thou).

### OTHER POINTS TO NOTE

P304-1150 provides good petrol and oil resistance when fully dry.

**This information is given in good faith but without warranty.**

For further information please contact:  
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