

Product Data Sheet

March 2012

INTERNATIONAL MASTER
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W1320V

Paint Performance Enhancer Additive SPP2000

<i>Product</i>	<i>Description</i>
SPP2000	Paint Performance Enhancer Additive
P498	EHS Turbo Plus

Product Description

SPP2000 – Paint Performance Enhancer is an additive for use with EHS Turbo Plus topcoats. It has been designed to give enhanced water repellancy, through Surface tension variation.



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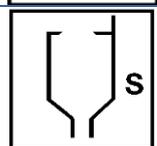
Product Recommendations

This Additive is only recommended for use with P498 EHS Turbo Plus topcoats

Product Mixing Guide



The topcoat and hardener should be thoroughly mixed before the addition of the SPP2000. Add 6% by weight of SPP2000 and thoroughly mix to ensure a completely homogeneous mix.



Then add thinner to obtain the correct application viscosity as per topcoat datasheet.
Alternatively add SPP2000 to the fully mixed and thinned P498, and stir very thoroughly to ensure the mix is completely homogenous.



Topcoats containing SPP2000 can be applied using one of two methods.

- One Visit application – using SPP2000 in the mix.
- Two coat application – using SPP2000 in the second coat only.

Product Application Guide

One Visit Application	Mix the topcoat carefully as above using the SPP2000, ensuring that the viscosity is correct, and apply.
Two Coat Application	Mix the topcoat as normal, <i>without</i> the SPP2000, and apply the first coat. Allow the correct flash off time between coats. Mix the topcoat as above using the SPP2000 and apply the second coat.

Recoating Guide

When recoating a topcoat that contains SPP2000, it is necessary to sand the topcoat thoroughly, to remove at least 10 microns of the topcoat before recoating. The use of a wet on wet primer is then recommended prior to re-top coating.

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General Process Notes

APPLICATION OF DECALS TO A TOPCOAT CONTAINING SPP2000

Please note that decal application is difficult over this type of surface. Conventional decals should not be applied on top of coatings containing SPP2000.

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/Autocolor_MSDS

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