

Product Data Sheet

November 2007



**INTERNATIONAL MASTER
FOR PROFESSIONAL USE ONLY**

K0200V

Dry Use Polishing System

<i>Product</i>	<i>Description</i>
P971-3000	Dry Use Polish
P971-3010	Starter Kit
P971-3011	Backing Plate
P971-3012	Compounding Foam Pad
P971-3013	Final Polishing Pad
P971-3014	Finishing Cloth
P971-3015	Lambs Wool Compounding Pad

Product Description

This Polishing System from **Nexa Autocolor** is a simple, easy to use system that will remove sanding marks, dirt inclusions and swirl marks from the surface of a paint film. Using a single polish, and a simple 3 Step Process, fast and excellent results can be achieved.

It is available as individual items, and is also available as a Starter Kit.

The Starter Kit P971-3010 comprises of :- P971-3000 Dry-Use Polish, P971-3011 Backing Plate, P971-3012 Compounding Foam Pad, P971-3013 Final Polishing Pad and P971-3014 Finishing cloth.

Innovating Repair Solutions

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PREPARATION OF POLISHING PADS



Conditioning of pads before first use is required

This is done by:

- Add 5ml of polish onto the pad
- At low speed, work polish into pad
- Repeat this process until pad is saturated

APPLICATION



When to polish

After the “Into Service” times recommended in the appropriate technical datasheet.

Allow the vehicle to cool and the new paint film to through harden.

For example, allow 2K to air-dry approximately 16 hours.

After a full bake cycle, allow approximately 1 hour after removal from oven to cool fully.

Polishing is generally easier if completed up to 48 hours from the “Into Service time”.

PROCESS

STEP 1

Prepare area to be polished by de-nibbing with P1500 grade paper, or finer. Followed by 3M Trizact™, or Mirka Abralon P2000. Mirka Abralon 4000 is recommended for darker colours. Alternatively use the 3M or Mirka sanding block and Rosettes (wet) for any de-nibbing.

STEP 2

Apply polish to the Compounding Foam Pad. Polish until all paper marks are removed

STEP 3

Apply polish to the Final Polishing Pad. Polish to a brilliant, swirl free shine.

Note: The Finishing cloth is used to remove excess polish from the paint surface.

PROCESS GUIDELINES

Avoid exceeding 1200 rpm to prevent overheating of the panel, especially when polishing HS products.

After use, clean all door shuts, bonnet / boot edges with a clean damp cloth.

After use store lambs wool pad in a zip lock bag.

Store all pads in a clean dry area.

Use the P971-3014 Finishing cloth to remove fine residual marks

Avoid polishing in direct sunlight.

On older paint surfaces, clean with the appropriate Nexa Autocolor Pre-Cleaner before any polishing.

On freshly painted surfaces, clean with a damp cloth prior to polishing.

VOC INFORMATION

This Product falls outside the scope of EU Directive 2004/42 and therefore does not have a VOC product category classification. This product can therefore be used by professional motor vehicle repairers.

These products are for professional use only and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/Autocolor_MSDS

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