

Product Data Sheet

August 2006

INTERNATIONAL MASTER
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R0100

P Multipurpose Stopper

Product	Description
P551-1701	Multipurpose stopper
P275-252	Activator paste -red

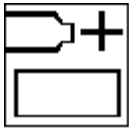

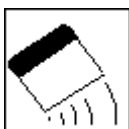


Product Description

P551-1701 is a universal two-pack polyester stopper suitable for deep filling or fine finishing of dents or scratches in metallic and non-metallic surfaces. The unique formulation gives good adhesion to a wide range of substrates. It is easy to apply, quick drying, easy to flat and can be recoated with any Nexa Autocolor Commercial Transport primer and undercoat.



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PROCESS

	<p>P551-1701 + 2% Activator (P275-252)</p> <p>Pot Life at 20°C : 3-4 minutes</p>
	<p>As supplied : Paste</p>
	<p>Can be applied in thin/thick layers as required. When filling deep dents it is best to use several applications. (Scuff with P80-120 grade paper before applying next layer.)</p>
	<p>Air dry (20°C) Flattening : 15-20 minutes</p>
	<p>Use P120-180 grade paper for dry flattening.</p>

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GENERAL PROCESS NOTES

SUBSTRATES AND PREPARATION

Original finishes, factory finishes, electrocoat and works primers in sound condition, bare steel, stainless steel, galvanised steel, aluminium, GRP.

P551-1701 is NOT recommended for use over TPA or chromate containing etch primers.

For more detailed information on the preparation of specific substrates, see "Preparation and Pre-treatment" PDS.

RECOAT

P551-1701 can be recoated, after flatting, with any of the **Nexa Autocolor** Commercial Transport primers/undercoats.

DRYING

The drying times quoted are approximate times and will vary depending on drying conditions and film thickness. Poor ventilation, temperatures below 20°C and excessive film thickness will extend the drying times.

GENERAL PROCESS NOTES

3. Do not sandwich between two layers of lacquer-drying paint.
4. The wet flatting of polyester stoppers is not recommended.
5. In colder conditions, curing can be assisted by the warming of panels (Infra Red or oven) prior to application of stopper.
6. As with all polyester stoppers, under or over activating can cause a problem of bleaching or staining of certain topcoat colours.

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These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/Autocolor_MSDS

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