

Product Data Sheet

September 2006

INTERNATIONAL MASTER
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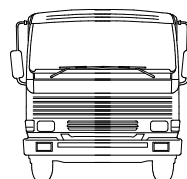
V2600

Chassis Gloss Black P304-1150

<i>Product</i>	<i>Description</i>
P304-1150	Chassis Gloss – Black
P850-930	Thinner (medium)
P850-1041	Thinner (slow)
P850-1039	Fast Thinner

Product Description

P304-1150 is a synthetic topcoat, which gives a high quality jet-black finish with excellent gloss. It is ideally suited for application by spray or brush to chassis or chassis parts.

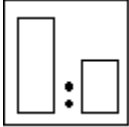








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Process

HVLP and Conventional Application

CHASSIS GLOSS

	P304-1150 Thinner (P850-930/-1039)	8-9 parts 1 part
		
	20-23 secs DIN4 (26-30 secs BSB4)	
	1.4-1.8 mm 3.4-4.5 bar (50-65 psi)	
	1.0-1.4 mm Pressure at cap : 0.675 bar (10 psi) maximum	
	Apply 1 full coat 40-60 microns (1.5-2.5 thou)	
	Air-dry (20°C) : Dust free : 1.5 - 2 hours Handleable : 4-6 hours Recoat : 16 hours	

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General Process Notes

SUBSTRATES AND PREPARATION

Well prepared Works primer, OE finishes, aged old finishes, 1-pack and 2-pack topcoats, Primecoat P565-625, Fastbuild™ P540-4XX, Anti-corrosive primers P540-50X and P540-414 and Repaint Undercoat P595-line.

For more detailed information, see "Preparation and Pre-treatment" PDS.

APPLICATION EQUIPMENT INFORMATION

Brushing

Brush unthinned, or add small quantities of P850-1041.

Hot Spray

Use unthinned at 60-80°C. The paint to be applied should be heated in an approved apparatus.

DRYING

The drying times quoted are approximate and will vary depending on drying conditions and film thickness. Poor ventilation, temperatures below 20°C and excessive film thickness will extend the drying times.

COVERAGE

About 9m² per litre of thinned paint at a dry film thickness of 40-60 microns (1.5-2.5 thou).

OTHER POINTS TO NOTE

P304-1150 provides good petrol and oil resistance when fully dry.

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/Autocolor_MSDS

For further information please contact:

Customer Service Sales Group
PPG Industries (UK) Ltd
Needham Road
Stowmarket
Suffolk IP14 2AD

Tel: 01449 771771

Fax: 01449 773472

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