

Product Data Sheet

September 2006

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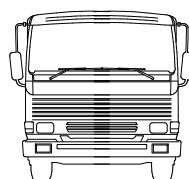
W1310

Anti-graffiti Additive P273-400

<i>Product</i>	<i>Description</i>
P273-400	Anti-graffiti Additive
P488-	Turbo Plus Mixing basics/Solid colours
P210-820	Turbo Plus Extra Slow MS Hardener
P210-821	Turbo Plus Slow MS Hardener
P210-822	Turbo Plus Medium MS Hardener

Product Description

P273-400 Anti-graffiti additive is designed to be added to Turbo Plus topcoats. Anti-graffiti additive changes the surface properties of Turbo Plus topcoat making graffiti removal extremely easy, thus improving the life of your vehicle.




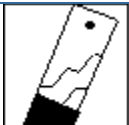




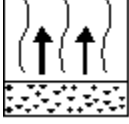

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Process

	HVLP and Conventional Application
	Standard Process
	Turbo Plus (P488-) 3 parts Turbo Plus MS Hardener 1 part Anti-graffiti additive 1 part
	Pot Life at 20°C : 4-6 hours Clean gun immediately after use.
	16-18 secs DIN4 (20-22 secs BSB4) at 20°C
	1.4-1.8 mm 3.3-4.3 bar (50-65 psi)
	1.0-1.4 mm Air cap pressure : 0.675 bar (10 psi maximum)
	2-3 single coats 40-50 microns (1.5-2.0 thou)
	10 minutes between coats
	Air dry (20°C): Dust free 20-30 mins Handleable 6 hours Recoat 16 hours Into service 16 hours Stoving at a metal temperature of : 40°C : 90 mins 50°C : 1 hour 60°C : 30 mins 70°C : 20 mins Into service when cool

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General Process Notes

APPLICATION EQUIPMENT INFORMATION

HVLP

The most suitable HVLP gun for the application of Commercial Transport products is the pressure feed system.

Air cap pressure : 0.675 bar (10 psi) maximum

Paint pressure : 0.3-1.0 bar (5-15 psi) maximum

If long fluid lines are used, the paint pressure will need to be increased.

GRAFFITI REMOVAL

To remove graffiti from surfaces coated with Turbo Plus containing P273-400 Anti-graffiti additive wash with soapy water. Alternatively, nitro-cellulose (Belco) Thinners can be used.

REPAIR PROCESS

When repainting surfaces coated with Turbo Plus containing P273-400 Anti-graffiti additive, it is essential to ensure that the surface is thoroughly prepared prior to repainting. Otherwise adhesion failure of the new coating may occur.

Thoroughly sand the surface using P240-P320 machine disc, wipe clean. Apply 2 coats of transparent undercoat P565-755 before applying the topcoat.

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These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/Autocolor_MSDS

For further information please contact:

Customer Service Sales Group
PPG Industries (UK) Ltd
Needham Road
Stowmarket
Suffolk IP14 2AD

Tel: 01449 771771

Fax: 01449 773472

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