

ONE-PACK ACRYLIC PRIMER - GREY

Maxifull Grey is a one-pack acrylic primer-surfacer featuring rapid drying, easy sanding and excellent topcoat holdout.

Maxifull Grey is the best solution for very quick spot repairs.



SUBSTRATES

Bare metal, sanded and degreased (small areas only)
Polyester putties, sanded with P280-320
Old finishes in sound condition, sanded
Original finishes, sanded

Important:

For thermoplastic finishes, use only in small spot repairs. For large areas, use HS Filler 3011 and always spray complete panels. Never use infrared lamps or force dry on thermoplastic paints.

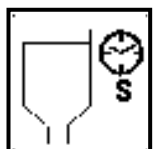
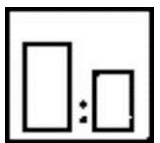
PREPARATION

Clean surface with mild detergent and water (warm water recommended).
Sand old finishes with P280-320. Degrease with antsilicone Degreaser 3600.
To improve corrosion resistance to bare metal, apply an etch primer.

	VOLUME	WEIGHT
MAXIFULL GREY	1	1000
THINNER	0.8 – 1.0	550-750
VISCOSITY DIN4, 20°C	20-30"	
POT LIFE	Unlimited @ 20°C	

Important:

Maxifull Grey, being a top quality acrylic primer-surfacer, needs the specific thinner

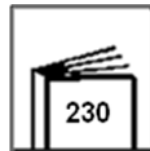


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THINNERS

1205	Aromatic free nitro thinner
3205	Bilux thinner



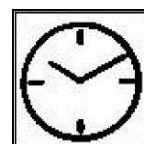
APPLICATION

Gun setup	<i>Conventional</i>	<i>High transfer efficiency</i>
Gravity gun nozzle (mm)	1.6-1.8	1.6-1.8
Pressure at the gun (bar)	2-3	0.3-0.7
Number of coats	2-3	2
Suggested thickness		50-80 microns
Maximum thickness		100 microns



DRYING

AIR DRY		
Interval between coats		5-10 minutes
Dry/wet sanding		after 30-60 minutes
OVEN DRYING		
Flash off time		5-10 minutes
Oven drying		20 minutes @ 50°C
INFRARED DRYING	medium waves	10 minutes
	short waves	5 minutes



RECOATABILITY

Recoatible, after sanding.

SANDING

DRY	P320 - 400
WET	P600 - 800



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FINISHES

MAXICAR HS, DURALIT CAR, PREMIUM UHS DURALIT, BILUX



TECHNICAL DATA

Pack size	1 and 3 Ltr
Storage	In a cool dry place away from heat
Theoretical coverage	3,3 sqm/l of ready-for-use product, 50 microns thickness



SAFETY AND HANDLING

These products are for professional use only and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at: www.maxmeyer.com



For further information please contact:

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