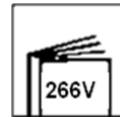




## CFE PRIMER 7050

**CFE Primer 7050** is a 2K chromate free self-etching primer with high anti-corrosion properties.  
**CFE Primer 7050** has excellent adhesion to bare metal.

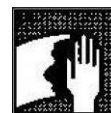


## SUBSTRATES

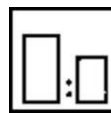
Bare and galvanized metal, sanded and degreased.  
Old finishes in sound condition, sanded (thermoplastics excluded)  
Original finishes in sound condition, sanded with P360-400  
Polyester Putties/Stoppers, sanded with P180 or finer (dry)

## PREPARATION

Clean surface with mild detergent and water (warm water recommended).  
Sand old finishes with P320-360. Degrease with antsilicon Degreaser 3600.



	VOLUME
CFE PRIMER 7050	1
ACTIVATOR	1
VISCOSITY -DIN4, 20°C	14-15"
POT LIFE, 20°C	120 h.



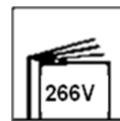
**Important:** Allow activated paint to stand for 10 minutes before using.  
Do not apply CFE Primer 7050 over thermoplastic or solvent sensitive finishes.  
CFE Primer 7050 should not be applied under Polyester Putties/Stoppers.  
CFE Primer 7050 must be recoated with 2K Solventborne Acrylic Undercoat within 24 hours of being applied.

## HARDENER - THINNERS

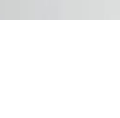
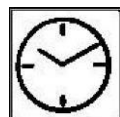
ACTIVATOR	1.955.7051	Activator 7051
	1.955.7052	Slow Activator 7052



# CFE Primer 1.815.7050



## APPLICATION



### Gun setup

Gravity gun nozzle (mm)  
Pressure at the gun (bar)  
Number of coats  
Suggested thickness  
Maximum thickness

### HVLP / Compliant

1.3-1.6  
As recommended by spraygun manufacturer  
1 full coat  
10-15 microns  
20 microns

## DRYING

### AIR DRYING

Application of Undercoat

after 15 minutes

### Important:

**CFE Primer 7050 must be recoated with 2K Solventborne Acrylic Undercoat within 24 hours of being applied.**

## RECOATABILITY

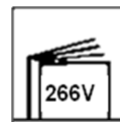
2K Solventborne Acrylic Undercoats in MaxMeyer Car Refinish range

Always apply a 2K Solventborne Acrylic Undercoat over CFE, before topcoat



# CFE Primer

# 1.815.7050



## TECHNICAL DATA



Pack size	1 litre
Storage	storage in a cool dry place away from heat
Theoretical coverage	12 sqm/l of ready-for-use product

## VOC INFORMATION

The EU limit value for this product (product category: IIB.c) in ready to use form is max. 780g/litre of VOC. The VOC content of this product in ready to use form is max. 780g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU directive code.

## SAFETY AND HANDLING



**These products are for professional use only** and are not to be used for purposes other than those specified.  
The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at : [www.maxmeyer.com](http://www.maxmeyer.com)

For further information please contact:

PPG Industries (UK) Limited. MaxMeyer Division Customer Service & Sales Group, Needham Road, Stowmarket, Suffolk. IP14 2AD, England. Tel: 01449 771779 Fax: 01449 773495

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