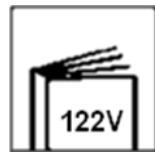




STOPPER 1800 1.834.1800

POLYESTER PUTTY



Stopper 1800 is a top-quality polyester knifing putty characterized by smooth knife application and very short drying times.

Stopper 1800 is easy to shape, does not drip from the knife, and can be quickly sanded.

Thanks to its fine and balanced granular structure, it does not leave holes and is suitable both for compounding small repair areas and for thick coats.

SUBSTRATES

Clean bare metal, degreased and sanded

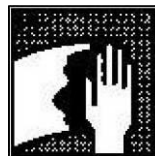
Fibre glass, gel-coat, sanded

Paintwork in good condition, sanded (except thermoplastic products)

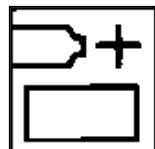
Important:

Do not apply on thermoplastic paints or paints which are sensitive to solvent attack.
On these types of paint, keep the stopping within the edges of the surrounding paintwork

PREPARATION



Clean the surface with water (preferably warm) and detergent. Sand the old paintwork with P60 paper. Wash with anti silicon Degreaser 3600.



	WEIGHT
STOPPER 1800	100
HARDENER	2% by weight
POT LIFE	4 - 7 minutes @ 20°C.

Important:

During the winter, alter the mixing ratio to 3% in order to improve drying times.
Mix the hardener in well until the characteristic red colour has disappeared. Do not use more than the recommended amount of hardener to avoid the discoloration of the enamel.

HARDENERS

SHA305

45 gr or 50 gr tube per can

APPLICATION



One or more coats

Suggested thickness

200-800 microns

Maximum thickness

1000 microns



DRYING

AIR-DRYING

Interval between coats

10 minutes @ 10°C
after 25 minutes @ 10°C

8 minutes @ 20°C
after 15 minutes @ 20°C

Dry-sandable

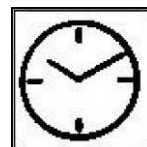
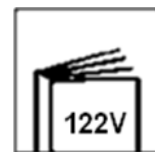
INFRARED-DRYING

medium wave

10 minutes

short wave

5 minutes



SANDING

DRY-SANDING

When used for touch-ups with MS FILLER 4:1:

first coat

P 80

second coat

P 120 + P 220

surrounding area

P 320 - 400

RECOATABILITY WITH PRIMERS

All primers in the MaxMeyer Car Refinish range.

TECHNICAL DATA

Pack size	1 Kg can	code 1.834.1800/e1K (including hardener)
	1.5 Kg can	code 1.834.1800/e1.5K (including hardener)
	1.5 Kg cartridge	code 1.834.1800/e1.5CK (including hardener)
Storage	Store in a dry cool place away from heat	



VOC INFORMATION

The EU limit for this product (product category: IIB.b) in ready for use form is max. 250 g/l of VOC. The VOC content of this product in ready for use form is max. 250 g/l. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

SAFETY AND HANDLING

These products are for professional use only and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at:

www.maxmeyer.com



For further information please contact:

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