

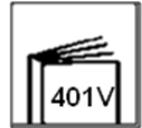


ADDITIVE 2500 1.977.2500

NITRO CONVERTER - TRANSPARENT

Additive 2500 is a product based on special resins, used to convert DURALIT CAR solid colours in nitro colours air drying without hardener.

Additive 2500 is used to paint car door shuts, interiors and small spot repairs.

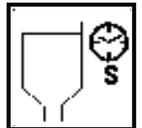


SUBSTRATES

HS Filler 3011 - MS Filler 4020 - Filler 0310 - Filler 0205 - ClearSealer 0204 - AquaMax HS Filler
Filler 9291 - MS Filler 4206 - Filler 3300 - Duralit Filler
Original finishes, sanded (P360-400 or Scotch-Brite Fine)

PREPARATION

See the technical data sheet of the undercoat used. Final sanding with P360-400 and Scotch Brite Fine (hand or machine) is strongly recommended.



	VOLUME
DURALIT CAR	1
ADDITIVE 2500	1
THINNER	2
VISCOSITY - DIN4, 20°C	17-18"
POT LIFE	unlimited

THINNERS

1205 (1.921.1205)	Aromatic free nitro thinner
3205 (1.921.3205)	Bilux nitro thinner
4305 (1.911.4305)	Rapid

APPLICATION

Gun setup	<i>Conventional</i>	<i>High transfer efficiency</i>
Gravity fed gun nozzle (mm)	1.3-1.4	1.2-1.3
Pressure at the gun (bar)	3-4	0.3-0.7
Number of coats		2-3 (full)
Suggested thickness		35-45 microns
Maximum thickness		50-60 microns



Important:

For total resprays or large spot repairs, Bilux topcoat is strongly recommended. Duralit Car colours, converted by Additive 2500 turn out whiter than non-added colours. Difference is less evident in colours with a high percentage of a single base (white, blue, red etc.).



ADDITIVE 2500 1.977.2500

DRYING

AIR DRYING

Flash between coats

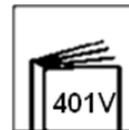
Dust free

Polish

5-10 minutes

5-10 minutes

after 24 hours



RECOATABILITY

Recoatible, after sanding.

TECHNICAL DATA

Pack size:	1 Ltr
Storage:	Store in a cool dry place away from heat.
Theoretical coverage:	3 sqm/l of ready-for-use product, 50 microns thickness



VOC INFORMATION

The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU directive code.



SAFETY AND HANDLING

These products are for professional use only and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at: www.maxmeyer.com

For further information please contact:

PPG Industries (UK) Limited. MaxMeyer Division Customer Service & Sales Group, Needham Road, Stowmarket, Suffolk. IP14 2AD, England. Tel: 01449 771779 Fax: 01449 773495

MaxMeyer and the MaxMeyer logo are trademarks of PPG industries.

© 2011 PPG Industries. All rights reserved.