



# Technical Data Sheet

# RLD8960V

**October 2018**

International Master - for professional use only

## Product List

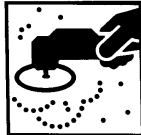
Performance Wash Primer	
Product	Description
F8960	Performance Wash Primer
F8390	Wash primer reactive thinner Fast
F8389	Wash primer reactive thinner Medium
F8388	Wash primer reactive thinner Slow

## Product Description

Performance Wash Primer has good corrosion resistance and excellent adhesion to a wide range of metal substrates. It must be combined with one of the 3 suggested acid reactive thinners.

## Substrates and Preparation

PREPARE THE SUBSTRATE AS FOLLOWS:



### Sanding:

P80-P150  
P360 Dry or Fine Blasting  
No Sanding  
Scuff with Scotch Brite®  
Red Pad P80-P150



### Cleaning:

The substrate to be painted must be dry, clean, free of corrosion, grease & mould release agents.

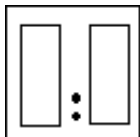
Substrates need to be thoroughly prepared using a combination of D845 Degreaser & D837 Spirit Wipe (or D8401 low V.O.C cleaner).

### Substrates:

Bare steel  
Bare Aluminium  
Anodized Aluminium  
Galvanized Steel

## Process

### CONVENTIONAL or PRESSURE POT APPLICATION



Mixing Ratio by Volume:

F8960 Performance Wash Primer	1
F8390/F8389/F8388 Reactive Thinner	1

Recommended combinations:

Temperature	<18°C	18-25°C	>25°C
Combination	Fast	Medium	Slow
Reactive Thinner	F8390	F8389	F8388



Potlife at 20°C: 24 Hours





## Overcoating

**Overcoat with:** Any Delfleet PUR Primer or Surfacer.  
**DO NOT OVERCOAT** with any Epoxy primer

## Performance

This product is designed for use as an adhesion promoter and high corrosion performances as long as it is sprayed in a 3 stages mode (Wash primer with Thickness >15µm + PUR Primer Surfacer + topcoat).

## Health and Safety

The EU limit for this product (product category: IIB.c) in ready for use form is max. 780g/l of VOC.  
The VOC content of this product in ready for use form is max. 780 g/l. Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: [www.ppgrefinish.com](http://www.ppgrefinish.com)

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