



AUTO REFINISH

GLOBAL
REFINISH
SYSTEM



Product Information

Deltron D814

Plasticiser D814

Deltron D819

Matt Plasticiser D819

PRODUCT DESCRIPTION

Deltron Plasticiser D814 is an additive which gives flexibility to Deltron DG and HS colours and D800 Clear for use in low temperatures (down to -20°C) and on plastics.

Deltron Matt Plasticiser D819 is an additive which can be used to create satin or matt finish Deltron DG and HS colours which are flexible. It is particularly designed to match the kind of original finish found on deformable parts such as bumpers

PREPARATION OF SUBSTRATE

See relevant technical datasheet for preparation of substrate

APPLICATION SET-UP

	D814- PLASTICISER			D819 - MATT PLASTICISER		
				SATIN	MATT	
Standard System	DG/D800	2 vol	DG/D800	3	4	vol
	Standard		Standard			
	Hardener	1.5 vol	Hardener	1.5	1.5	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner		1	vol
MS System	DG/D800	2 vol	DG/D800	3	4	vol
	Standard		Standard			
	Hardener	1.5 vol	Hardener	1.5	1.5	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner		1	vol
UHS	UHS	2 vol	UHS	3	4	vol
	D897/D8208	1.5 vol	D897/D8208	1.5	1.5	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner		1	vol

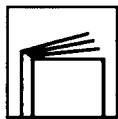
D880	D880	2 vol	D880	SATIN	MATT	
	MS Hardener	1.5 vol	MS Hardener	3	4	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner	1.5	1	vol
D894	D894	2 vol	D894	SATIN	MATT	
	D884/D8208	1.5 vol	D884/D8208	3	4	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner	1.5	1	vol
D893	D893	2 vol	D893	SATIN	MATT	
	D884/D8208	1.5 vol	D884/D8208	3	4	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner	1.5	1	vol
D8103	D8103	2 vol	D8103	SATIN	MATT	
	HS Hardener	1.5 vol	HS Hardener	3	4	vol
	D814	1 vol	D819	1.5	1.5	vol
			Thinner	1.5	1	vol
* Choose MS Hardener and Thinner according to application temperature:						
	Standard Hardener	MS Hardener	HS Hardener	Thinner		
Up to 18°C	D863	D803 Fast	D8208	D808		
18°C - 25°C	D802	D841 Medium	D884/D897	D807		
Over 25°C	D802	D861 Slow	D884/D897	D812		
For exceptional conditions of temperature and humidity (> 35°C / >70%) the use of Very Slow Thinner D869 is recommended.						

APPLICATION, FLASH-OFF & DRYING

See individual Technical Datasheet

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.



HEALTH & SAFETY

PRODUCT FOR PROFESSIONAL USE ONLY. See Manufacturer's Safety Data Sheet relating to this product at: http://www.ppg.com/PPG_MSDS
Use the recommended safety equipment.

**THIS PRODUCT IS FOR
PROFESSIONAL USE ONLY.**

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the suitability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development.

Drying times quoted are average times at 20° C.
Film thickness, humidity and temperature can all affect drying times.



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