

Product Information

DELFLIET NITRO ACRYLIC - F346

PRODUCT

Delfleet Nitro Acrylic Topcoat Binder F346

Delfleet Nitro Acrylic Colours



Delfleet Fast Thinner F373

PRODUCT DESCRIPTION

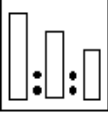
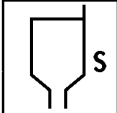


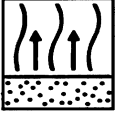

Delfleet Nitro Acrylic is a quick drying direct gloss topcoat with a glossy aspect. It is easy to apply and offers good weather resistant properties.

These properties make it ideally suited for the painting of small surfaces and spot repairs, where its quick drying properties are essential.

SUBSTRATE PRE-TREATMENT

	<p>Prepare the substrate as follows:</p> <p>All substrates should be preprimed, and sanded as per the primer datasheet.</p>	<p>CLEANING</p> <p>The substrate to be painted must be dry, clean, and free of corrosion, grease & mould release agents.</p> <p>Substrates need to be thoroughly prepared using a combination of D845 Degreaser & D837 Spirit Wipe (or D8401 WB cleaner)</p>
	<p>Do not use Nitro Acrylic over -:</p> <ul style="list-style-type: none">Acrylic Thermoplastic FinishesSynthetic finishes unless completely dryWater based primers unless completely dry.Plastics.	

PREPARATION AND APPLICATION

	<p>HVLP / Compliant Application Mixing by volume</p> <p>Nitro Acrylic Colour 2 parts F373 1 part</p>	
<p>Potlife at 20°C -: unlimited</p>		<p>F373 < 18°C</p>
	<p>Viscosity:</p>	<p>17 - 20 sec. DIN4/20°C</p>
	<p>Gun set-up:</p>	<p>1.4 -1.6 mm. 2 Bar Inlet or as per manufacturers recommendations</p>
	<p>Number of coats:</p>	<p>2 - 3 (dependant on colour)</p>
	<p>20°C Flash off: Between coats</p>	<p>10-15 mins.</p>
	<p>Over coating :</p>	<p>If Necessary, Delfleet Nitro Acrylic topcoat can be recoated (with itself) after 3 hours drying at 20°C - minimum or 7 days maximum without sanding. After 24 hours at 20°C minimum, or 7 days maximum it may be overcoated with Delfleet 2K topcoats.</p>
<p>Drying time: </p>	<p>20°C Dust free: 20°C Through dry</p>	<p>2 - 3 hours. 18 - 24 hours</p>
<p>Dry film thickness:</p>	<p>Minimum Maximum Theoretical coverage:</p>	<p>40µm 50µm 4 - 5m²/ll</p>
<p>Theoretical coverage assuming 100% transfer efficiency at film builds indicated.</p>		

EQUIPMENT CLEANING

After use clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/PPG_MSDS

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