



GLOBAL REFINISH
SYSTEM



May 2006

Product Information



ADDITIVES

*D818 Deltron Accelerator
D886 Deltron Potlife Extender
D885 Deltron Enhancer*

PRODUCT DESCRIPTION

D818 Accelerator is an additive which accelerates the reaction of the paint component with its hardener. It is added to the mixed ready to spray product prior to application.

D886 Potlife Extender is an additive that prolongs mixed 2K product potlife, allowing ready-for-use product to remain at a sprayable viscosity for a longer time. D886 has no effect on spray application or through-drying time.

D885 Enhancer is a combination of an accelerator and a potlife extender. Using D885, topcoats will cure faster and extend the potlife.

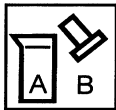
PREPARATION OF SUBSTRATE

See individual technical datasheets.

APPLICATION GUIDE

D818 Deltron Accelerator

Mixing ratio:



D818 Accelerator may be used to create an accelerated thinner by adding:

(A) Deltron thinner *	5l
(B) D818	250 ml

* D808 or D807

This 'accelerated thinner' will be identified using the orange sticker supplied with D818 and used as D808 or D807 according to the product mixing ratio.

PRODUCT SET-UP

D886 Deltron Potlife Extender *D885 Deltron Enhancer*



Mixing ratio:

D886 Potlife Extender or D885 Enhancer are supplied as a 250ml part-fill of a 1l plastic bottle which has to be thinned with Deltron thinner as follows:

(A) D886/D885	250ml
(B) Deltron thinner	Up to 1l

- Open a new container of D886.
- Add Deltron thinner (D808, D807, D812, D869) until the level of liquid is 3cm below the rim.
- Reseal the container and mix the contents by shaking the can.
- Use the 'special thinner' obtained as a normal thinner according to product mixing ratio.

PERFORMANCE AND LIMITATIONS



Do **not** use D818, D885 in Deltron 2K primers.

Do **not** use D818, D885, D886 in Deltron BC.

Excessive quantities of Accelerator D818 may reduce the gloss level of the dried paint film.

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

VOC INFORMATION

This product falls outside of the scope of EU Directive 2004/42 and therefore does not have a VOC product category classification.

This product can be used by professional motor vehicle repairers.

HEALTH AND SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/PPG_MSDS

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