



GLOBAL REFINISH
SYSTEM



May 2006

Product Information



Deltron D843

Texture Additive D843

Deltron D844

Leather Grain Additive D844

PRODUCT DESCRIPTION

These additives are designed to be used with Deltron DG, UHS, Progress UHS and Deltron clears to produce the textured finish found as original equipment on some components. Texture Additive D843 provides a matt, suede effect while Leather Grain Additive D844 gives a more pronounced textured finish.

PREPARATION OF SUBSTRATE

See relevant technical datasheet for preparation of substrate

MIXING RATIOS

D843 TEXTURE FINISH

D844 LEATHER FINISH

1. Mixing Ratios with Standard System:

Standard System	DG/D800	2 vol
	Standard	
	Hardener	1 vol
	Thinner	2 vol
	D843	2 vol

Standard	DG/D800	2 vol
	Standard	
	Hardener	1 vol
	Thinner	1 vol
	D844	1 vol

2. Mixing Ratios with MS Hardeners

DG/D800	3 vol
MS	
Hardener	1 vol
Thinner	2 vol
D843	3 vol

DG/D800	3 vol
MS	
Hardener	1 vol
Thinner	1 vol
D844	1.5 vol

3. For UHS & Deltron Progress UHS DG. Please see Relevant Technical Datasheet.

These products are for professional use only.

RLD189V

Page 1

APPLICATION GUIDE

D843 - TEXTURE FINISH

D880	D880	2 vol
	MS	
	Hardener	1 vol
	Thinner	2 vol
	D843	3 vol
D894	D894	2 vol
	D884/D8208	1 vol
	Thinner	2 vol
	D843	3 vol
D893	D880	2 vol
	D884	1 vol
	Thinner	2 vol
	D843	3 vol

D844 - LEATHER FINISH

D880	D880	3 vol
	MS	
	Hardener	1 vol
	Thinner	1 vol
	D844	1.5 vol
D894	D894	3 vol
	D884/D8208	1 vol
	Thinner	1 vol
	D844	1.5 vol
D880	D880	3 vol
	D884	1 vol
	Thinner	1 vol
	D844	1.5 vol

Choose MS Hardener and Thinner according to application temperature:

	Standard Hardener	MS Hardener	HS Hardener	Thinner
Up to 18°C	D863	D803 Fast	D8208	D808
18°C - 25°C	D802	D841 Medium	D884/D897	D807
Over 25°C	D802	D861 Slow	D884/D897	D812

For exceptional conditions of temperature and humidity (> 35°C / >70%) the use of Very Slow Thinner D869 is recommended.

APPLICATION, FLASH-OFF & DRYING

See individual Technical Datasheet

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.



VOC INFORMATION

The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC.

The VOC content of this product in ready to use form is max. 840g/litre.

Depending on the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

HEALTH & SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/PPG_MSDS

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