

## Product Information

### DELFLLEET F345

#### PRODUCT



Delfleet DG Converter	F345
Delfleet 280 Top Coat	F343 Binder
Delfleet 350 Top Coat	F341 Binder
Delfleet MS Hardener Fast	F362
Delfleet Fast Thinner	F373

#### PRODUCT DESCRIPTION

The purpose of Delfleet DG Converter F345, is to convert the chosen direct topcoat into a basecoat to help facilitate the multistripping of buses and truck.

In conjunction with a Delfleet 2 pack topcoat, the DG converter provides very high productivity due to very short masking times.

#### SUBSTRATE PRE-TREATMENT

	<p><b>Prepare the substrate as follows:</b></p> <p>Original finishes, work in sound condition, need to be degreased, cleaned and dry sanded with P320-P360 (p600 wet) prior to topcoat application.</p> <p>Steels, Aluminiums, GRP &amp; Zinc coated steel need to be pre-primed with the appropriated Delfleet primer in order to ensure correct intercoat adhesion and substrate protection.</p>	<p><b>CLEANING</b></p> <p>The substrate to be painted must be dry, clean, free of corrosion, grease &amp; mould release agents.</p> <p>Substrates need to be thoroughly prepared using a combination of D845 Degreaser &amp; D837 Spirit Wipe ( or D842 low V.O.C. cleaner )</p>
	<p>Do not use the basecoat system over -:</p> <ul style="list-style-type: none"> <li>Acrylic Thermoplastic Finishes</li> <li>Synthetic finishes unless completely dry</li> <li>Waterbased primers unless completely dry</li> </ul>	



## PERFORMANCE AND LIMITATIONS

Over coat with one of the range of the High Performance Delfleet Clearcoats, F380 or F3460. please check relevant data sheet for recommendations.

## EQUIPMENT CLEANING

After use clean all equipment thoroughly with cleaning solvent or thinner.

---

## HEALTH AND SAFETY

**These products are for professional use only**, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: [http://www.ppg.com/PPG\\_MSDS](http://www.ppg.com/PPG_MSDS)

**PPG Industries (UK) Limited.**  
**Auto Refinish**  
**Customer Service and Sales Group,**  
**Needham Road,**  
**Stowmarket,**  
**Suffolk.**  
**IP14 2AD,**  
**England.**  
**Tel: 01449 771775**  
**Fax: 01449 773480**

