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# Product Information

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## DELFLLEET F3915

### PRODUCT

Delfleet UHS Accelerator

F3915

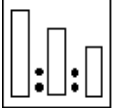
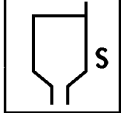


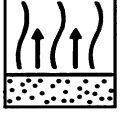

### PRODUCT DRSCRIPTION

Delfleet UHS Accelerator is designed to improve the through cure of both the Delfleet UHS Direct Gloss and Delfleet UHS Clearcoat.

The catalyst technology of F3915 reduces dry and bake times without compromising any of the outstanding properties associated with Delfleet UHS systems.



## PREPARATION AND APPLICATION

	<p align="center"><b>Direct Gloss</b> By volume</p> <p>UHS DG 3 F3276 1 F330* 0.5</p>	<p align="center"><b>Clearcoat</b> By volume</p> <p>F3460 3.5 F3278 / F3279 1</p>	
<p align="center">Then add upto 50ml F3915 per litre of activated paint</p>			
<p><b>Potlife at 20°C -: 1Hour</b></p>			
	<p>Viscosity:</p>	<p align="center"><b>Direct Gloss</b></p> <p align="center">17-25 sec. DIN4/20°C</p>	<p align="center"><b>Clearcoat</b></p> <p align="center">17-25 sec. DIN4/20°C</p>
	<p><b>Gun set-up:</b></p>	<p align="center">As standard</p>	<p align="center">As standard</p>
	<p><b>Number of coats:</b></p>	<p align="center">1.5 - 2</p>	<p align="center">1.5 - 2</p>
	<p><b>20°C Flash off:</b> <b>Between coats</b> <b>Before bake</b> <b>Before Recoat</b></p>	<p align="center">10-15 mins. 15-30 mins. 30-40mins.</p>	<p align="center">10-15 mins. 15-30 mins. 30-40 mins</p>
<p><b>Drying time:</b></p> 	<p><b>20°C Dust free:</b> <b>20°C Through dry</b> <b>60°C Bake</b> <b>(metal temp.)</b></p>	<p align="center"><b>HVLP</b></p> <p align="center">10-15 mins. 4 Hours 30 mins.</p>	<p align="center"><b>PRESSURE</b></p> <p align="center">10-15 mins. 4 Hours 30 mins.</p>
<p><b>Dry film thickness:</b></p>	<p><b>Minimum</b> <b>Maximum</b> <b>Theoretical coverage:</b></p>	<p align="center">50 µm 125µm 9m<sup>2</sup>/l</p>	<p align="center">50 µm 125µm 9m<sup>2</sup>/l</p>
<p align="center">Theoretical coverage assuming 100% transfer efficiency at film builds indicated.</p>			



## REPAIR & RECOATING

F3915 accelerates the curing of Delfleet UHS product systems and therefore changes their drying characteristics. Film lifting may occur under certain circumstances if Delfleet UHS systems are allowed to flash off for more than 30 mins. prior to recoating ; A flash off between 5 and 25 minutes is strongly recommended otherwise allow to dry fully before subsequent coats are applied.

## EQUIPMENT CLEANING

After use clean all equipment thoroughly with cleaning solvent or thinner.

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## HEALTH AND SAFETY

**These products are for professional use only**, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: [http://www.ppg.com/PPG MSDS](http://www.ppg.com/PPG_MSDS)

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