

## Product Information



### **DEL FLEET A600**

#### **PRODUCT**

Delfleet CT WB Activator

A600

#### **PRODUCT DESCRIPTION**

Delfleet CT WB Activator has been developed to enable efficient Multi-stripping processes, by improving surface resistance.

When added in the recommended ratio with Envirobase T4\*\*, the VOC content in ready for use form remains compliant ( below 420 gr/l of VOC)

#### **SUBSTRATE PRE-TREATMENT**

	Please refer to the relevant topcoat data sheet for pre-treatment details.
--	--



# PREPARATION AND APPLICATION

## Preparation:



ENVIROBASE 100 parts  
A 600 30 parts  
Water 0-30% Vol.

All mixed colours should be thoroughly stirred before each use.

Use nylon paint filters specifically designed for use with waterborne products.

Potlife at 20°C -: Unactivated - 28 days Activated – 48 Hours



Viscosity:

**HVLP/Compliant**  
15-18 sec. DIN4/20°C

**Pressure**  
15-18 sec. DIN4/20°C



Gun set-up:

1.4 -1.8 mm.  
2 Bar Inlet

0.85 -1.0 mm.  
2 Bar Inlet  
Fluid 280 - 320 cc/min



Number of coats:

2-3  
+ 1 control coat for  
metallics & micas

2-3  
+ 1 control coat for  
metallics & micas



Flash off between  
coats : 20°C / 60%  
Humidity

20-30 mins. or until  
uniformly dry

20-30 mins. or until  
uniformly dry.

**Drying time:** This can be greatly reduced by the use of airblowers and / or force dry



Wait until uniformly dry before clearcoating.

For multicolour work it is recommended to force dry prior to masking up.

Metal Temperature -: 45°C - 30 minutes 60°C - 20 minutes

## Sanding:



Recoat time at  
20°C:(60%  
Humidity)

Minimum 20 minutes

Maximum 36 hours

After 36 hours, 1 coat of basecoat has to be applied prior to clearcoating.



Overcoat  
with:

F3460 – Delfleet UHS Clearcoat



## EQUIPMENT CLEANING

After use clean all equipment thoroughly with cleaning solvent or thinner.

## HEALTH AND SAFETY

**These products are for professional use only**, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: [http://www.ppg.com/PPG\\_MSDS](http://www.ppg.com/PPG_MSDS)

**PPG Industries (UK) Limited.**  
**Auto Refinish**  
**Customer Service and Sales Group,**  
**Needham Road,**  
**Stowmarket,**  
**Suffolk.**  
**IP14 2AD,**  
**England.**  
**Tel: 01449 771775**  
**Fax: 01449 773480**

