

Product Information



DELFLLEET F385

PRODUCT



Delfleet Matting Agent for 1K Topcoat F385
Delfleet QD or other Delfleet 1K Topcoat

PRODUCT DESCRIPTION

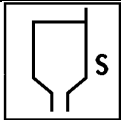

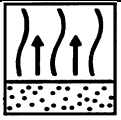
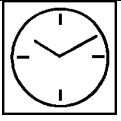
Delfleet Matting Agent for 1K Topcoat F385 is specially designed to reduce the gloss in all one-pack topcoats such as Delfleet QD.

The standard matt finish is easy to achieve.

PREPARATION AND APPLICATION

	Mixing Ratio:	<p>SEMI-MATT (30% GLOSS)</p> <p>Delfleet QD* 4 vols F385 1 vol Thinner F372 1 vol</p> <p>* Other 1K Delfleet topcoats may be used in the same proportions to achieve a 30% gloss finish. By progressively reducing the quantity of F385, gloss level is increased.</p>
	Stirring:	<p>Immediately after preparing, the mixed paint must be stirred or shaken.</p> <p>For volume greater than 3 litres, stirring is not effective enough, use shaker.</p>



	Spray Viscosity at 20°C: 16 - 18 secs DIN4 Gun set-up: 1.4 - 1.6 mm
	Spray pressure: 3.5 - 4.5 bar Number of coats: 2 - 3 coats
	20°C Flash off: Between coats 10 - 15 minutes
	Drying time: Please refer to relevant topcoat Data Sheet

PERFORMANCE AND LIMITATIONS

Delfleet Matting Agent for 1K Topcoat F385 can also be used in 2K Clear F390.
 Mixing ratio: 1 vol Clear + 1 vol F385 + 0.5 vol Hardener F361 + 0.5 vol Thinner F372
 Its use in 2K Clear requires more application skill, however, and a pre-spray test is recommended.

Durability of topcoats will be reduced by the use of matting agents.

EQUIPMENT CLEANING

After use clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/PPG_MSDS

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