



GLOBAL REFINISH
SYSTEM



January 2009

Product Information



GRS Deltron D8730, D8429

*Aerosol Fade Out Thinner
Rapid Blender*

PRODUCTS

GRS Deltron Aerosol Fade Out Thinner D8730
GRS Deltron Rapid Blender D8429

PRODUCT DESCRIPTION

GRS Deltron Aerosol Fade-Out Thinner D8730 and Rapid Blender D8429 offer an easy and simple fade-out process for GRS Deltron Progress UHS DG colours, and for UHS Clearcoats. They are formulated for easy application and have excellent overspray wetting properties, giving a high gloss and high quality finish to the fade-out process. Refer to the individual Product Datasheets for general process information on the use of PPG topcoats. This datasheet covers the fade-out processes.

PREPARATION OF SUBSTRATE

- 1) Ensure that the panels involved are thoroughly cleaned.
- 2) Sand the area of repair with no coarser than P800 (wet) or P400 (dry) paper.
- 3) Prepare the surrounding area (the area to be blended) by using D8407 WB Flattening Paste with a Grey Ultra fine scotchbrite.
- 4) Thoroughly clean the area to be refinished with a suitable pre-cleaner, Tak rag off before painting.
- 5) When carrying out a large blend, e.g. wing into a door, it is often easier to temporarily mask off the panel to be blended.
- 6) Paint the repair in the usual way.
- 7) Remove the temporary masking, and using an arcing motion with the spraygun, extend the repair into the blending area, arcing the gun away from the panel and leaving a fine, dry overspray edge.

These products are for professional use only.

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Page 1

UHS Clearcoat Process – D8730 Fade Out Thinner, D8429 Rapid Blender

- 1) After normal application, the gun is arced away from the panel in the fade-out area leaving a fine, dry overspray edge.
- 2) Apply D8730 Aerosol Fade Out Thinner (or D8429 Rapid Blender through a spraygun) to the clearcoat edge, in light coats, to melt the overspray edge. DO NOT apply in heavy coats.
- 3) Allow the paint film to cure thoroughly.
- 4) Lightly polish the fade-out area with polishing compound (SPP1001), taking care not to polish through the blend. Finish with a finishing polish.

GRS Deltron Progress UHS Process - D8730 Fade Out Thinner, D8429 Rapid Blender

- 1) After normal application, the gun is arced away from the panel in the fade-out area leaving a fine, dry overspray edge.
- 2) Apply a coat of HS clear over the colour edge. Use the same hardener in the Clear that was used in the UHS colour. After normal application, the gun is arced away from the panel in the fade-out area, leaving a fine, dry overspray edge.
- 3) Apply D8730 Aerosol Fade Out Thinner (or D8429 Rapid Blender through a spraygun) to the clearcoat edge, in light coats, to melt the overspray edge. DO NOT apply in heavy coats.
- 4) Allow the paint film to cure thoroughly.
- 5) Lightly polish the fade-out area with polishing compound (SPP1001), taking care not to polish through the blend. Finish with a finishing polish.

VOC INFORMATION

Fade Out Thinner, D8730

The EU limit value for this product (product category: IIB.e) in ready to use form is max. 840g/litre of VOC. The VOC content of this product in ready to use form is max. 840g/litre. Depending upon the chosen mode of use, the actual ready to use VOC of this product may be lower than that specified by the EU Directive code.

HEALTH AND SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: www.ppgrefinish.com

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