

October 2006 updated May 2011

TDS: **RLD70**

Product Information

DELFLREET F382 – F383

PRODUCT

Delfleet Grain Additive	F382	Delfleet PU Matt Colour	
Delfleet Texture Additive	F383	Delfleet QD Colour	
Delfleet UHS Colour	F3113		
Delfleet 350 Colour		Delfleet Thinner	F372
Delfleet 280 Colour			

PRODUCT DESCRIPTION

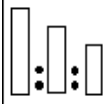
Delfleet Grain and Texture Additives are designed to respond to the need for products to cover slight substrate defects and in addition they give anti-chip, anti-slip properties. They should be used only with a conventional spray system.

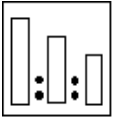


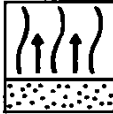
Delfleet Grain Additive is specifically intended for use on plastics and for the interior of vans.

SUBSTRATE PRE-TREATMENT

	Please refer to the relevant topcoat data sheet for preparation details.
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PREPARATION AND APPLICATION

	CONVENTIONAL 1. Mix the chosen topcoat with the appropriate hardener (see topcoat data sheet for details). 2. Use activated mixture as follows:	
	GRAIN ADDITIVE F382 280 / 350 / 3113 5 vols F382 1 vol	TEXTURE ADDITIVE F383 topcoat: 3 vols F383 1 vol
	or: PU Matt / QD: 4 vols F382 1 vol	

Potlife at 20°C --:	See relevant topcoat data sheet			
	Thinning Ratio	GRAIN ADDITIVE F382	TEXTURE ADDITIVE F383	
		CONVENTIONAL Mixed Colour / Additive/Hardener: No thinning required	CONVENTIONAL Step 1 Mixed Colour / Additive /Hardener 3 vols F372 1 vol	CONVENTIONAL Step 2 Mixed Colour / Additive/Hardener: No thinning required
	Gun set-up: Spray pressure :	1.7 - 1.9 mm 3.5 - 4.5 bar	1.5 - 1.7 mm	2.5 mm 1 - 1.5 bar
	Number of coats:	1 fast, 2 normal	2 normal	2 – 3
	20°C Flash off:	30 minutes	30 minutes	30 minutes

PERFORMANCE AND LIMITATIONS

The final appearance of the finish can be adjusted as required according to the pressure used and the number of coats applied.

EQUIPMENT CLEANING

After use clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

These products are for professional use only, and are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose. For Health and Safety information please refer to the material Safety Data Sheet, also available at: http://www.ppg.com/PPG_MSDS

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