

# 7-610/611

**2.776.1160**

## **FAST DRY SYNTHETIC SEMI-MATT TOPCOAT**

### **PRODUCT DESCRIPTION**

2.776.1160 Fast Dry Synthetic Semi-Matt Topcoat has a good adhesion on bare steel and dries very quickly. It is particularly recommended for agricultural and building site machinery and items made of ferrous metal.

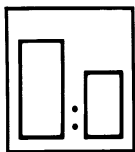
### **SELECTION AND PREPARATION OF SUBSTRATES**



Bare steel  
7-810, 7-820, 7-080  
2.708.08xx 1K primers

Sand  
P80-120 -240(dry)  
see relevant primers data sheets

### **APPLICATION GUIDE**



*Mixing ratio (by weight):*

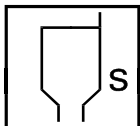
**AIRLESS/AIRMIX**  
Topcoat 1000  
1-610 \* 250-350  
\*1-215 or 1-205 can be used

**CONVENTIONAL**  
Topcoat 1000  
1-610 \* 250-350  
\*1-215 or 1-205 can be used

*Mixing ratio (by volume):*

Topcoat 6  
1-610 \* 2 - 3  
\*1-215 or 1-205 can be used

Topcoat 6  
1-610 \* 2 - 3  
\*1-215 or 1-205 can be used



*Pot life 20°C:*

Unlimited

Unlimited

*Spray viscosity:*

18-22 secs  
Din 4 at 20°C

18-22 secs  
Din 4 at 20°C



*Spray gun set up:*

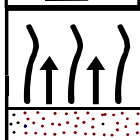
9 - 11

1.4-1.7 mm

*Spray pressure:*

120-140 bar

3-4 bar



*Number of coats:*

2

2

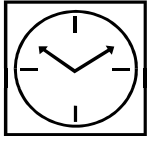
*Flash off between coats:*

5-10 minutes 20°C

5-10 minutes 20°C

## APPLICATION GUIDE

*Drying times at 20°C*



*Dust free:* 10-15 minutes

*Handling:* 4-5 hours

*Through dry:* 24-48 hours



*Total dry film build:* 40-50 microns

*Overcoat/recoat time with itself* Min 6 days 20°C max 1 month without flattening  
or  
Min 1 day 20°C by addition of 10% hardener  
9-510 in the topcoat ready to spray.

## TECHNICAL DATA

*Theoretical coverage* 6.0 - 7.2 m<sup>2</sup> /l ready to spray giving  
40-50µm dry film thickness

## HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

**This product is for professional use only.**

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.

**SELEMIX SYSTEM** is a brand of PPG Group.

**PPG Industries (UK) Ltd, Auto refinish, Customers Service and Sales Group, Needham Road, Stowmarket, Suffolk, IP14 2AD, England, Tel : 01449 771775, Fax : 01449 771547**