

2.708.080X

SELEMIX 1K PRIMER

2.708.0800 GREY

2.708.0801 RED

PRODUCT DESCRIPTION

2.708.080X Selemix 1K primer is a fast-drying anticorrosive synthetic primer with good adhesion to bare steel.

It is particularly recommended for steel fabricators, agricultural and construction equipment, carpentry and items made of ferrous metal.

SELECTION AND PREPARATION OF SUBSTRATES



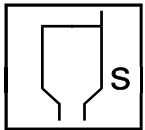

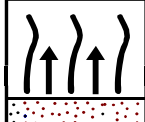
Bare steel

Sand

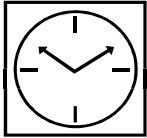
P80-120 -240(dry)

Degrease thoroughly prior to painting.

APPLICATION GUIDE

	AIRLESS / AIRMIX		CONVENTIONAL	
<i>Mixing ratio (by weight)</i>	2.708.080X use unthinned	1000	2.708.080X 1-610*	1000 0-5%
	*1-215 or 1-205 can also be used			
 <i>Pot life 20°C</i>	Unlimited		Unlimited	
<i>Spray viscosity</i>	35-40 secs Din 4 at 20°C		20-25 secs Din 4 at 20°C	
 <i>Spray gun set up</i>	9 – 11		1.4-1.7 mm	
<i>Spray pressure</i>	120-140 bar		3-4 bar	
 <i>Number of coats</i>	2		2	
<i>Flash off between coats</i>	5-7 minutes 20°C		5-7 minutes 20°C	

APPLICATION GUIDE



Drying times at 20°C:

Dust free:

10-15 minutes

Handling:

30-60 minutes

Through dry:

1 day

Total dry film build:

50-60 microns

Overcoat/recoat time:

Min. 1 hour 20°C
Max 1 month without flattening

Overcoat with:

Any 1K and 2K Selemix topcoats
(except epoxies)



TECHNICAL DATA

Theoretical coverage

5.2/6.0 m²/l ready to spray giving 50µm
dry film thickness

HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.

Selemix System is a brand of PPG Group

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