



TECHNICAL DATASHEET

6-540

HAMMER EFFECT ADDITIVE

PRODUCT DESCRIPTION

6-540 Hammer Effect Additive is a silicone additive for adding in the Selemix System cellulose, polyurethane, fast dry synthetic topcoats. The hammered topcoats are not suitable for exposure outside. It is essential to use specific areas in order to avoid external fish eyes.

SELECTION AND PREPARATION OF SUBSTRATES

Refer to the relevant technical data sheet

PREPARATION

<i>Mix (by weight)</i>	7-310 CELLULOSE	7-330 CELL. EXTRA	7-510 PU	7-610 FAST DRY
<i>Top coat</i>	1000	1000	1000	1000
<i>6-540</i>	25-35	25-35	25-35	25-35
<i>9-510</i>	-	-	500	-
<i>Thinner</i>	750-850	300-400	80-120	80-120

THINNER

See the relevant technical data sheet to choose the appropriate thinners

APPLICATION

As per technical datasheet of the topcoat used
Apply the first coat without the hammer effect additive 6-540 and a second coat with 6-540.

HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.

SELEMIX SYSTEM is a brand of PPG Group.

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