



TECHNICAL DATASHEET

6-560 & 6-561

Texture powder additives

1.965.6000 Selemix texture powder additive - fine

1.965.6100 Selemix texture powder additive - coarse

PRODUCT DESCRIPTION

6-560 and 6-561 are poly-ethylene paint additives in white powders of fine and coarse granular texture respectively.

They create a uniform finely texture surface and provide a good abrasion resistance.

The texture powder additives are compatible with all Selemix 1K and 2K topcoats without any impact on color and on drying process.

The choice of the type of the grain size (fine or coarse) and the percentage of use from 3 to 5 % on finished enamel depends on the desired level of textured of the surface.

SELECTION AND PREPARATION OF SUBSTRATES

Refer to the relevant topcoat technical datasheet

APPLICATION GUIDE

6-560 and 6-561 are supplied in a 200g plastic bottle. The bottle has a measuring cap able to contain 15 g of powder additive.

Mix by weight:		Min.	Max.
	Topcoat	1000	1000
	Fine texture 6-560	30 (or 2 caps)	50 (or 3 caps)
	Coarse texture 6-561	30 (or 2 caps)	50 (or 3 caps)

HVLP application: We recommend using the biggest nozzle diameter suggested in topcoat technical data sheet.

Airless/Airmix: It is always recommended to contact the pump supplier as the powder particles may cause a fast wear and tear of the mechanical parts and of the membranes.

PARTICLE SIZE

<u>Powder Additive</u>	<u>Average Particle Size</u>	<u>Maximum Particle Size</u>
Fine texture 6-560	24 – 36 µm	90 µm
Coarse texture 6-561	60 – 90 µm	125 µm

HARDENERS & THINNERS

See the relevant technical data sheet for the topcoat used to choose the appropriate hardener & thinner.

HEALTH AND SAFETY

Please refer to Material Safety Data Sheet for full health and safety details and storage regulations

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further enquiries as to the stability of the product for the intended purpose does so at his own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of our experience and our policy of continuous product development. Drying times quoted are average times at 20°C. Film thickness, humidity and shop temperature can all affect drying times.

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