



PAINT SYSTEM

N° 1

7-810 Fast dry primer + 7-310 Cellulose topcoat

TYPE OF SUBSTRATE
Non corroded steel Corroded steel Black iron steel with calamine Black iron steel without calamine Old finishes

PREPARATION OF SUBSTRATES
See enclosed "Preparation of substrates" sheet for details

CHARACTERISTICS
Speed : *** Durability : * Aspect : * Low cost : ***
NB OF PROCESSES : 2
PRODUCT TYPE
Primer : 1K Topcoat : 1K
SPRAYING METHOD
Conventional - Airless

SYSTEM

PRIMER					
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING	SANDING
7-810 Fast dry primer (tinted)	1000	2	10-15 min	Dust free : 10-15 min Handling : 40-60 min Overcoat : 60-90 min	Not needed
1-610 Synthetic thinner (or 1-215, 1-205)	300-400				

TOPCOAT					
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING	
7-310 Cellulose topcoat	1000	2-3	10-15 min	Dust free : 10-15 min Handling : 40-60 min Through Dry : 16-24h	
1-215 Nitro thinner (or 1-205)	1000-1200				
TOTAL FILM BUILD : 70-95 microns					

TECHNICAL DATASHEETS	
For further information, please refer to the following technical datasheets	
7-810 Fast dry primer	TDS : 560
7-310 Cellulose topcoat	TDS : 517