



PAINT SYSTEM

N° 6

7-820 Fast dry primer extra + 7-910 Chlorinated alkyd topcoat

TYPE OF SUBSTRATE
Non corroded steel Corroded steel Black iron steel with calamine Black iron steel without calamine Old finishes

CHARACTERISTICS
Speed : ***
Durability : ***
Aspect : ***
Low cost : **
NB OF PROCESSES : 2
PRODUCT TYPE
Primer : 1K Topcoat : 1K
SPRAYING METHOD
Conventional - Airless

PREPARATION OF SUBSTRATES
See enclosed "Preparation of substrates" sheet for details

SYSTEM

PRIMER					
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING	SANDING
7-820 Fast dry primer extra (tinted)	1000	2	10-15 min	Dust free : 10-15 min Handling : 40-60 min Overcoat : 60-90 min	Not needed
1-610 Synthetic thinner (or 1-215, 1-205)	300-400				

TOPCOAT (conventional spraying only)					
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING	
7-910 Chlorinated alkyd topcoat	1000	2-3	10-15 min	Dust free : 10-15 min Handling : 3-4 hours Through Dry : 36-48 hours	
1-610 Synthetic thinner (or 1-215)	400-500				
TOTAL FILM BUILD : 80-105 microns					

Note : Recoating is possible within 2 hours or after complete drying (6-7 days).

TECHNICAL DATASHEETS	
For further information, please refer to the following technical datasheets	
7-820 Fast dry primer extra	TDS : 561
7-910 Chlorinated alkyd topcoat	TDS : 555