



PAINT SYSTEM

N° 7

7-820 Fast dry primer extra + 7-920 Chlorinated rubber topcoat

TYPE OF SUBSTRATE
Non corroded steel Corroded steel Black iron steel with calamine Black iron steel without calamine Old finishes

PREPARATION OF SUBSTRATES
See enclosed "Preparation of substrates" sheet for details

CHARACTERISTICS
Speed : ***
Durability : ***
Aspect : ***
Low cost : *
NB OF PROCESSES : 2
PRODUCT TYPE
Primer : 1K Topcoat : 1K
SPRAYING METHOD
Conventional - Airless

SYSTEM

PRIMER					
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING	SANDING
7-820 Fast dry primer extra (tinted)	1000	2	10-15 min	Dust free : 10-15 min Handling : 40-60 min Overcoat : 60-90 min	Not needed
1-610 Synthetic thinner (or 1-215, 1-205)	300-400				

TOPCOAT (conventional spraying only)					
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	FLASH OFF	DRYING	
7-920 Chlorinated rubber topcoat	1000	2-3	5-10 min	Dust free : 15-20 min Handling : 4-5 hours Through Dry : 24-48 hours	
1-610 Synthetic thinner	300-500				
TOTAL FILM BUILD : 75-100 microns					

Note : Although chlorinated rubber topcoat provides good resistance to humidity this system is not recommended for items intended to be immersed in water. Light colours are prone to yellowing during storage. It is not recommended for items needing precise colour accuracy.

TECHNICAL DATASHEETS	
For further information, please refer to the following technical datasheets	
7-820 Fast dry primer extra	TDS : 561
7-920 Chlorinated rubber topcoat	TDS : 556