



PAINT SYSTEM

N° 8

7-080 Brushable primer + 7-030 Synthetic brushable topcoat

TYPE OF SUBSTRATE
Non corroded steel Corroded steel Black iron steel with calamine Black iron steel without calamine Old finishes

PREPARATION OF SUBSTRATES
See enclosed "Preparation of substrates" sheet for details

CHARACTERISTICS	
Speed :	***
Durability :	*
Aspect :	**
Low cost :	***
NB OF PROCESSES : 2	
PRODUCT TYPE	
Primer : 1K	Topcoat : 1K
SPRAYING METHOD	
-	

SYSTEM

PRIMER				
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	DRYING	SANDING
7-080 Brushable primer (tinted)	1000	1	Dust free : 20-30 min Handling : 3-4 hours Overcoat : 18-24 hours	Not needed
1-610 Synthetic thinner	50-100			

TOPCOAT			
PRODUCT	MIXING RATIO (by weight)	NB OF COATS	DRYING
7-030 Synthetic brushable topcoat	1000	1-2	Dust free : 40-50 min Handling : 6-8 hours Through Dry : 20-24 hours
1-610 Synthetic thinner	0-50		
TOTAL FILM BUILD : 60-90 microns			

Note : Matt semi-gloss finish : use 7-020 synthetic brushable matt topcoat.

TECHNICAL DATASHEETS	
For further information, please refer to the following technical datasheets	
7-080 Brushable primer	TDS : 562
7-030 Synthetic brushable topcoat	TDS : 551
7-020 Synthetic brushable matt topcoat	TDS : 550